

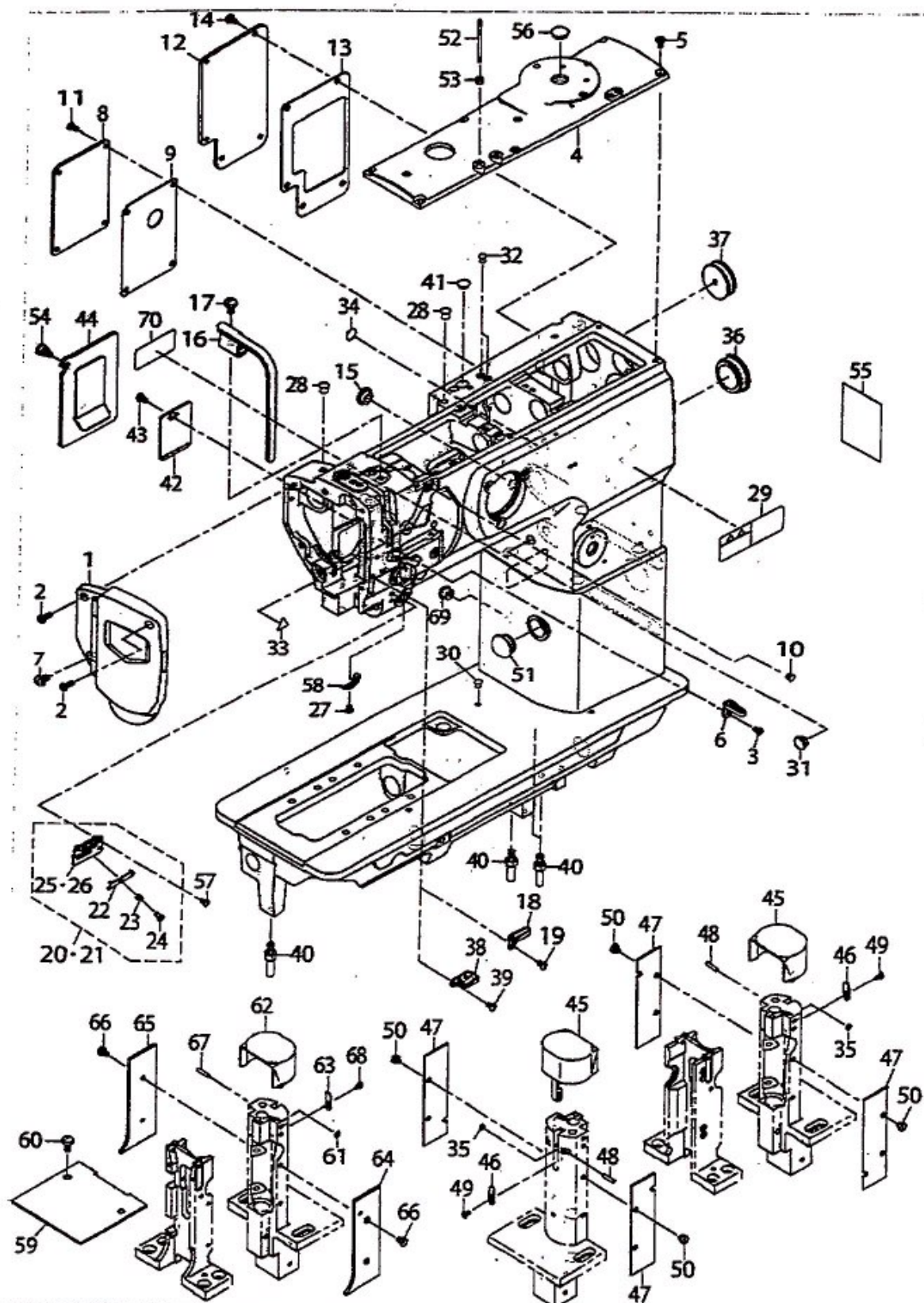
INSTRUCTION MANUAL

1765

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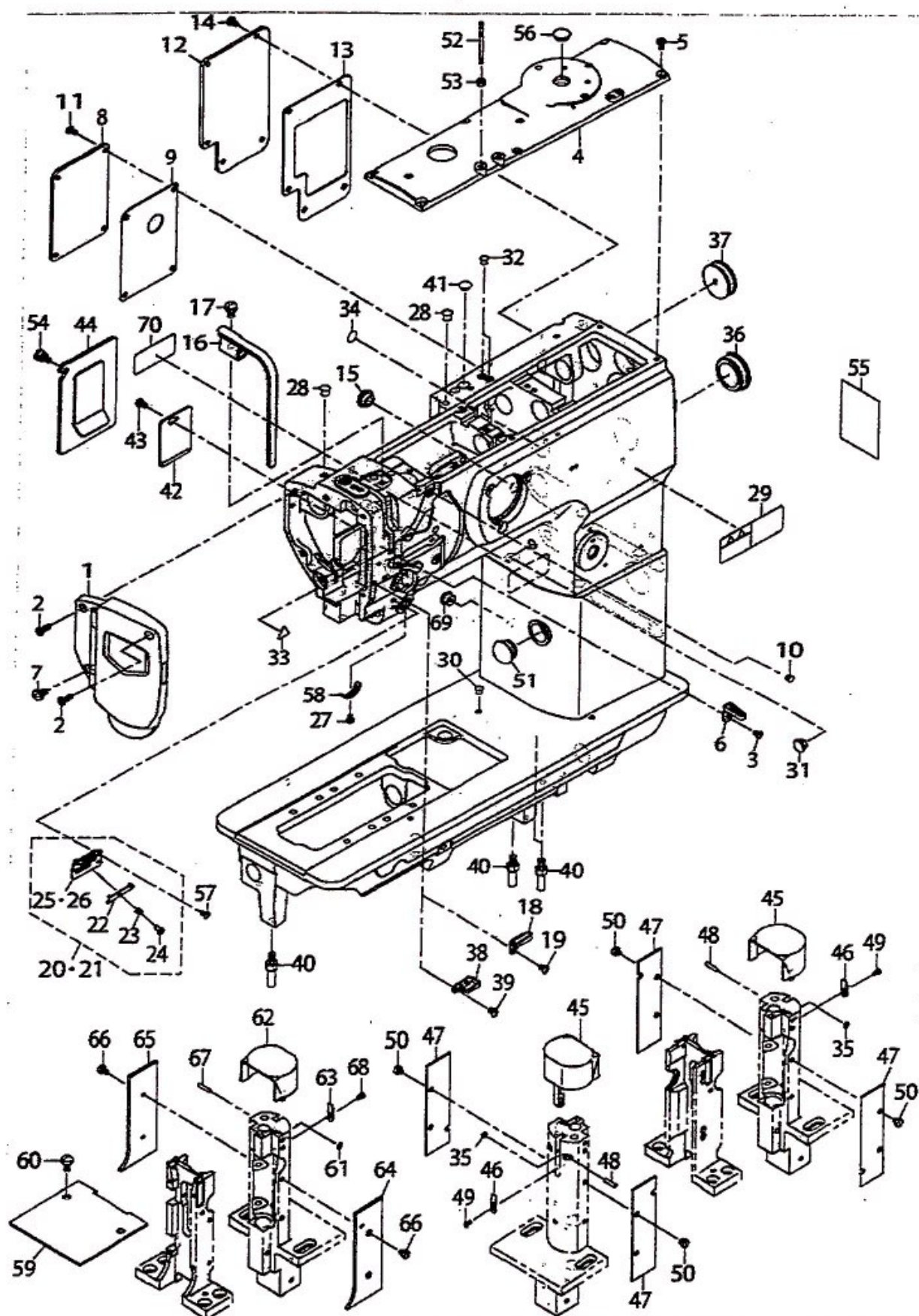
FRAME & MISCELLANEOUS COVER COMPONENTS



FRAME & MISCELLANEOUS COVER COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40016798	FACE PLATE ASM.				1
2	SS4111215SP	SCREW 11/64-40 L=12				2
3	SS5090610SP	SCREW 9/64-40 L=6				1
4	21331301	TOP COVER B				1
5	SS4110815SP	SCREW 11/64-40 L=8				6
6	40108674	THREAD GUIDE				1
7	SS4150915SP	SCREW 15/64-28 L=9				1
8	21437108	WINDOW PLATE E	FOR PLC-1760L			1
9	21437306	WINDOW PLATE E PACKING	FOR PLC-1760L			1
10	TA0620504R0	CAP				2
11	SS4110815SP	SCREW 11/64-40 L=8	FOR PLC-1760L			4
12	21331806	WINDOW PLATE B				1
13	21332002	WINDOW PLATE PACKING B				1
14	SS4110815SP	SCREW 11/64-40 L=8				5
15	TA1250504R0	RUBBER PLUG				1
16	21331808	BALANCE COVER				1
17	SS7150910TP	SCREW 15/64-28 L=9				1
18	10101400	THREAD GUIDE C	FOR PLC-1710,PLC-1760			1
19	SS2090710TP	SCREW 9/64-40 L=7.2	FOR PLC-1710,PLC-1760			1
20	21408554	THREAD GUIDE ASM.	FOR PLC-1760,PLC-1760L			1
21	40039838	THREAD GUIDE PLATE ASM.	FOR PLC-1710			1
22	17912106	NEEDLE THREAD PRESSER PLATE		*		1
23	B1132521000	THREAD PRESSER PLATE SPRING		*		1
24	SD0380551SL	HINGE SCREW D=3.80 H=5.5		*		1
25	21408505	THREAD GUIDE PLATE	FOR PLC-1760,PLC-1760L	*		1
26	40039839	THREAD GUIDE PLATE	FOR PLC-1710	*		1
27	SS7090520TP	SCREW 9/64-40 L=4.5				1
28	TA0750704R0	RUBBER PLUG				2
29	CM301300001	SAFETY LABEL				1
30	TA0550604R0	RUBBER PLUG				1
31	TA1050504R0	RUBBER PLUG				1
32	TA0550604R0	RUBBER PLUG				2
33	CM300200001	ATTENTION SEAL				1
34	22901805	GROUND MARK				1
35	WZ0320290UZ	WASHER 3.2X6.5X0.15	FOR PLC-1760,PLC-1760L			2
36	22819100	CAP				1
37	10201200	RUBBER PLUG				1
38	40108675	FRAME THREAD GUIDE	FOR PLC-1760L			1
39	SS2090710TP	SCREW 9/64-40 L=7.2	FOR PLC-1760L			1
40	22602601	BED SCREW STUD				4
41	TA1250504R0	RUBBER PLUG				1
42	21332309	SIDE COVER				1
43	SS4110815SP	SCREW 11/64-40 L=8				1
44	21331756	WINDOW PLATE A ASM.	FOR PLC-1710,PLC-1760			1
45	40038688	HOOK COVER ASM.	FOR PLC-1760,PLC-1760L			2
46	40017269	SLIDE PLATE	FOR PLC-1760,PLC-1760L			2
47	40017316	HOOK SHAFT SADDLE COVER	FOR PLC-1760,PLC-1760L			4

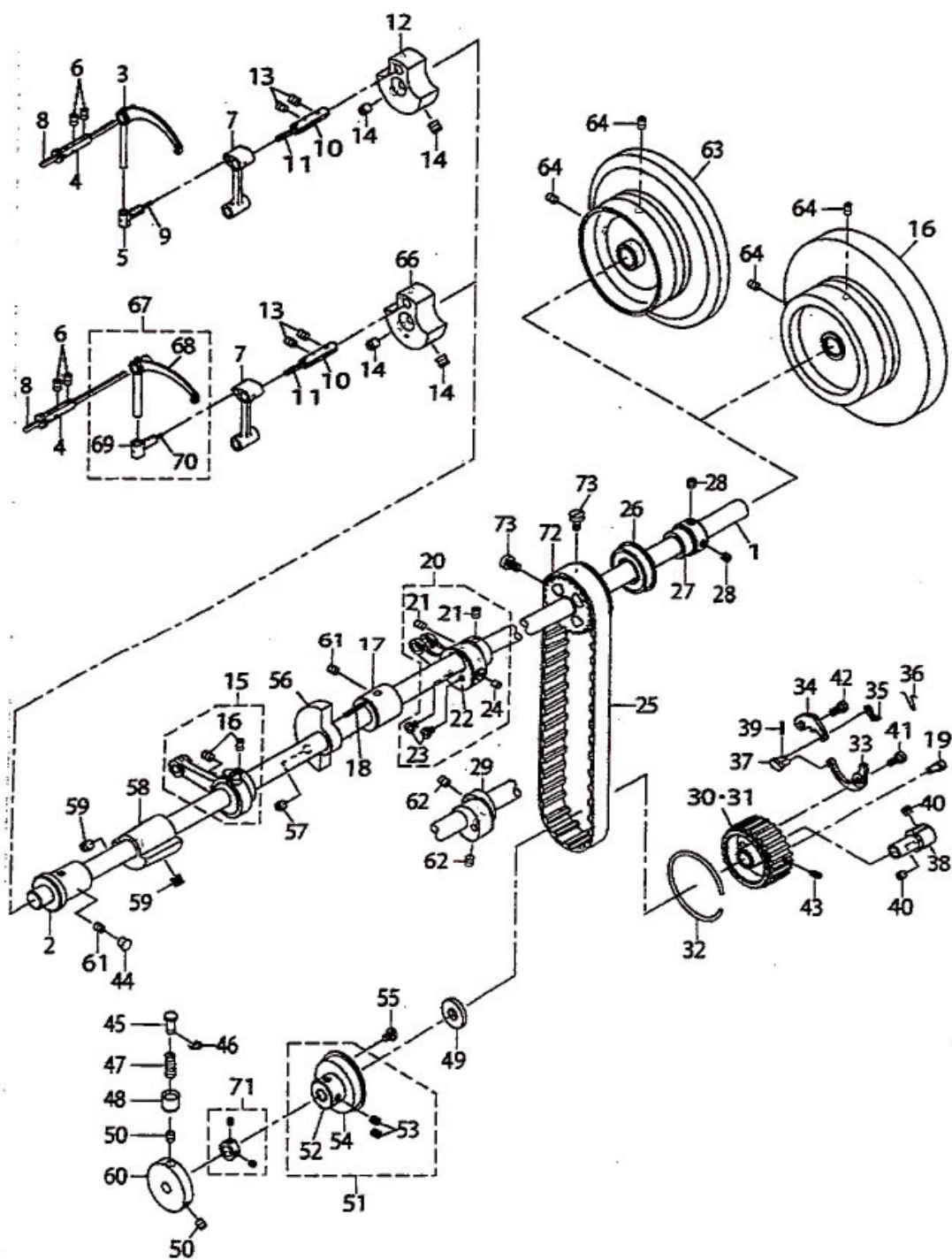
FRAME & MISCELLANEOUS COVER COMPONENTS



FRAME & MISCELLANEOUS COVER COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	40038691	HOOK COVER HINGE SHAFT	FOR PLC-1760,PLC-1760L			2
49	SS4080620TP	SCREW 1/8-44 L=6	FOR PLC-1760,PLC-1760L			2
50	SS6110480SP	SCREW 11/64-40 L=4.3				8
51	TA2100904R0	RUBBER PLUG				1
52	40052262	THREAD GUIDE PIN				1
53	NS6620310SP	NUT 3/16-32				1
54	21331202	SETSCREW	FOR PLC-1710,PLC-1760			1
55	40152631	LUBRICATION SUPPLEMENT				1
56	TA1450404R0	RUBBER PLUG D=14.5 L=4	FOR PLC-1710,PLC-1760			1
57	SS2090710TP	SCREW 9/64-40 L=7.2				1
58	B3138512000	TAKE-UP SPRING ADJUSTING PLATE				1
59	40039831	BED COVER	FOR PLC-1710			1
60	SM4061001SB	SCREW M6 L=10	FOR PLC-1710			2
61	WZ0320290UZ	WASHER 3.2X6.5X0.15	FOR PLC-1710			1
62	40038688	HOOK COVER ASM.	FOR PLC-1710			1
63	40017269	SLIDE PLATE	FOR PLC-1710			1
64	40017264	FEED LEVER BASE COVER A	FOR PLC-1710			1
65	40017265	FEED LEVER BASE COVER B	FOR PLC-1710			1
66	SS6090620SP	SCREW 9/64-40 L=6	FOR PLC-1710			4
67	40038691	HOOK COVER HINGE SHAFT	FOR PLC-1710			1
68	SS4080620TP	SCREW 1/8-44 L=6	FOR PLC-1710			1
69	TA1100604R0	PLUG				1
70	40094561	SEWING MACHINE LABEL (EU)	FOR EU			1

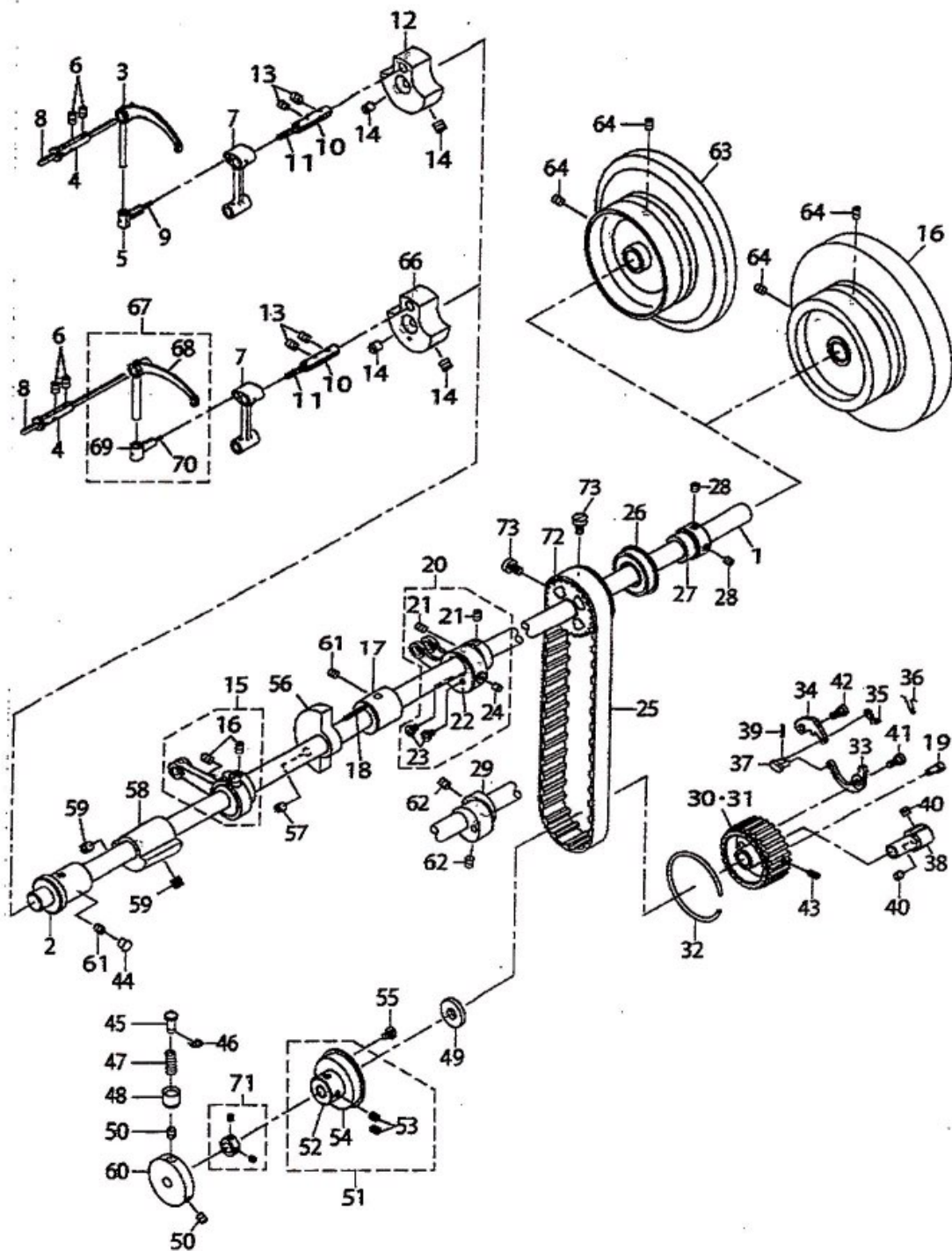
UPPER SHAFT, LOWER SHAFT DRIVING & BALANCE COMPONENTS



UPPER SHAFT, LOWER SHAFT DRIVING & BALANCE COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	21332705	UPPER SHAFT				1
2	21333000	UPPER SHAFT FRONT METAL				1
3	23001001	THREAD TAKE-UP LEVER	FOR PLC-1710, PLC-1760			1
4	B1906051000	TAKE-UP LEVER PIN				1
5	21333307	BALANCE SLIDE SHAFT	FOR PLC-1710, PLC-1760			1
6	SS8150822TP	SCREW 15/64-28 L=8				2
7	40038704	NEEDLE BAR CRANK ROD				1
8	CQ303000000	OIL WICK				0.2
9	CQ202000000	OIL WICK	FOR PLC-1710, PLC-1760			0.03
10	B1210051000	NEEDLE BAR CRANK PIN				1
11	CQ505000000	OIL WICK				0.03
12	21332507	COUNTER WEIGHT (A) (36MM)	FOR PLC-1710, PLC-1760			1
13	SS8150822TP	SCREW 15/64-28 L=8				2
14	SM8080812TP	SCREW M8X8				2
15	40197297	UPPER_FEED_CAM_ASM	FOR PLC-1710, PLC-1760			1
16	SS8660810TP	SCREW 1/4-40 L=8		*		2
17	21333109	UPPER SHAFT INNER METAL				1
18	CQ202000000	OIL WICK				0.2
19	21387907	ADJUSTING PIN (1.2)				1
20	40197296	HORIZONTAL_FEED_ROD_ASM	FOR PLC-1710, PLC-1760			1
21	SS8660810TP	SCREW 1/4-40 L=8		*		2
22	21353008	HORIZONTAL FEED CAM COVER		*		1
23	SS7110710SP	SCREW 11/64-40 L=7		*		2
24	21387402	FELT		*		1
25	40038894	TIMING BELT (960)				1
26	B1203512000	BUSHING REAR				1
27	21402300	UPPER SHAFT BEARING HOOK				1
28	SM8060602TP	SCREW M6X6				2
29	40019905	TRIANGULAR CAM A	FOR PLC-1760L			1
30	40038703	LOWER SPROCKET	SELECTIVE PARTS			1
31	21387501	LOWER SPROCKET	SELECTIVE PARTS			1
32	B1214019000	SPROCKET RING				1
33	21387709	SAFETY CLUTCH SPRING				1
34	21387600	SAFETY CLUTCH HOOK				1
35	B1308055000	SAFETY CLUTCH COUNTER-HOOK				1
36	40113224	COUNTER HOOK SPRING				1
37	B1310055000	SAFETY CLUTCH SMALL LINK				1
38	21387808	SAFETY BASE				1
39	B1314055000	SAFETY CLUTCH SMALL LINK PIN				1
40	SS8660612TP	SCREW 1/4-40 L=6				2
41	SD0640322TP	HINGE SCREW D=6.35 H=3.2				1
42	SD0640322TP	HINGE SCREW D=6.35 H=3.2				1
43	SS8111010TP	SCREW 11/64-40 L=9.5				1
44	TA0750704R0	RUBBER PLUG				1
45	B1312563000A	SAFETY CLUTCH PUSH BUTTON				1
46	RE0500000K0	E-RING				1
47	B1639051000	SPRING				1

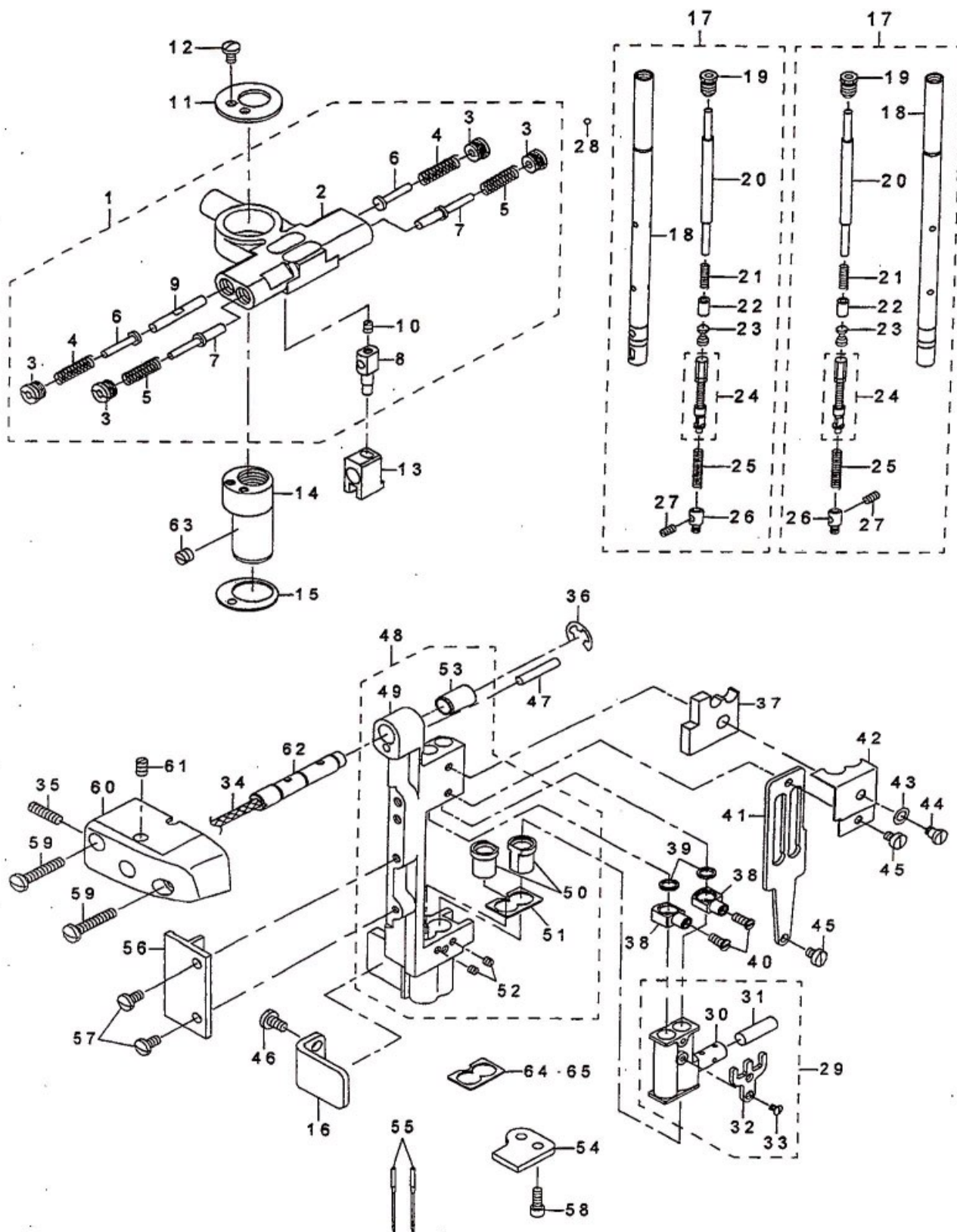
UPPER SHAFT, LOWER SHAFT DRIVING & BALANCE COMPONENTS



UPPER SHAFT, LOWER SHAFT DRIVING & BALANCE COMPONENTS

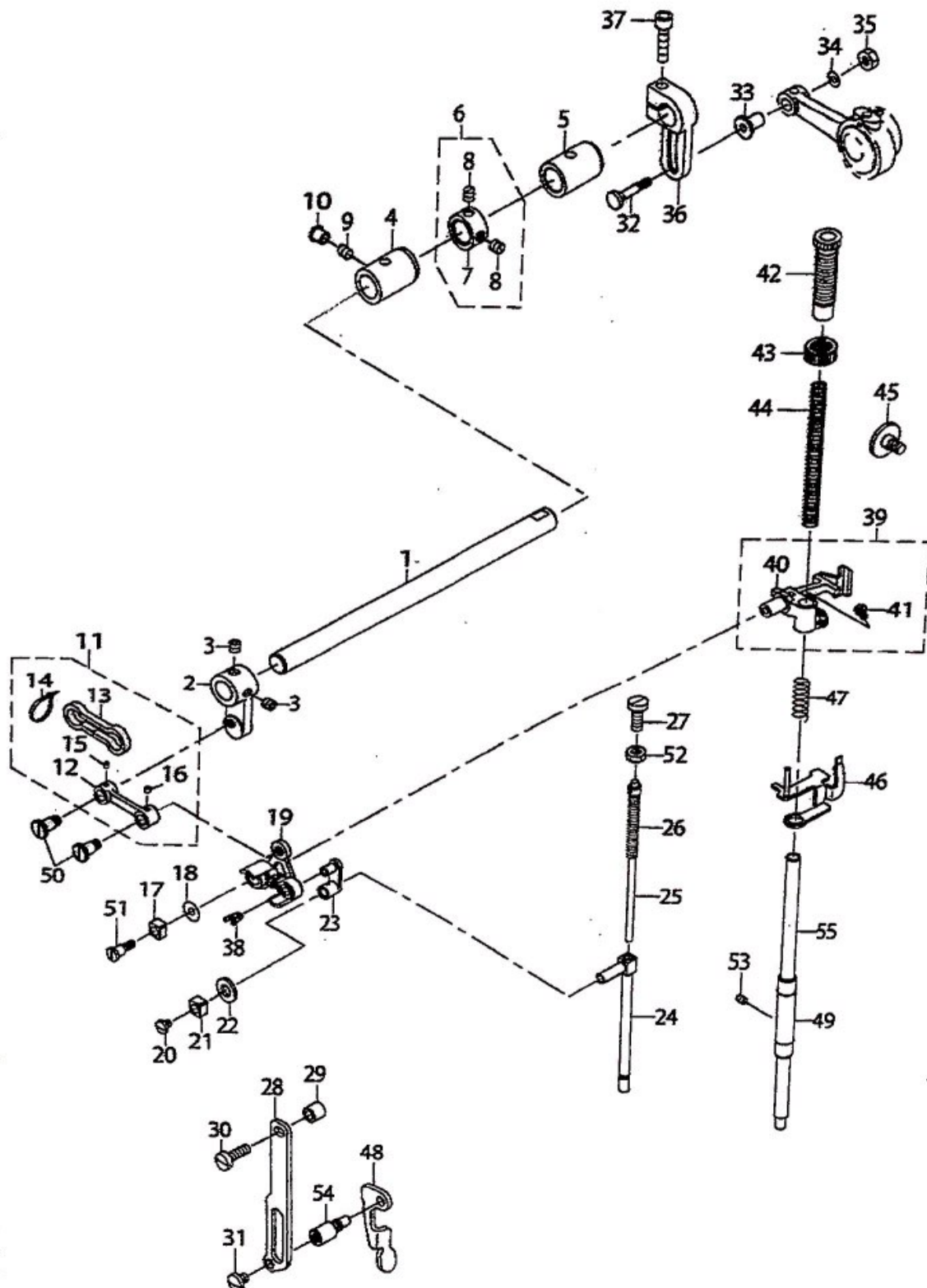
No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	B1313055000	SAFETY CLUTCH KNOB SLEEVE				1
49	40016148	THRUST COLLAR B WASHER				1
50	SS8150710TP	SCREW 15/64-28 L=7				2
51	40038700	THRUST COLLAR ASM.				1
52	40038702	THRUST COLLAR		*		1
53	SS8661030SP	SCREW 1/4-40 L=10		*		2
54	SB120000200	BEARING 20X42		*		1
55	SS7120760SP	SCREW 3/16-28 L=7.0				2
56	21333406	BALANCER	FOR PLC-1710, PLC-1760			1
57	SS8151550SP	SCREW 15/64-28 L=15	FOR PLC-1710, PLC-1760			2
58	40038830	BALANCER	FOR PLC-1760L			1
59	SM8061212TP	SCREW M6X12	FOR PLC-1760L			2
60	21333703	SAFETY CLUTCH DISC				1
61	SS8150710TP	SCREW 15/64-28 L=7				2
62	SS8660612TP	SCREW 1/4-40 L=6	FOR PLC-1760L			1
63	21334008	FLYWHEEL	FOR PLC-1710, PLC-1760			1
64	SS8150822TP	SCREW 15/64-28 L=8				2
65	23053806	FLYWHEEL	FOR PLC-1760L			1
66	21332606	COUNTER WEIGHT (B) (38MM)	FOR PLC-1760L			1
67	B19055200A0	THREAD TAKE-UP LEVER	FOR PLC-1760L			1
68	B1905520000	THREAD TAKE-UP LEVER		*		1
69	B1907057000	THRUST PIN		*		1
70	CQ202000000	OIL WICK		*		1
71	CS0950810SH	THRUST COLLAR ASM. D=9.5 W=8				1
72	40038692	UPPER SPROCKET				1
73	SS6661110SP	SCREW 1/4-40 L=11				2

4. NEEDLE STOPPAGE MECHANISM COMPONENTS 針停止裝置關係



REF.NO	NOTE	PART NO	DESCRIPTION	品 名	Qty
1		B1434-528-0A0	REPOSITIONING BASE ASM.	ハリテ-シヘンカンダイクミ	1
2		B1434-528-000	REPOSITIONING BASE	ハリテ-シヘンカンダイ	(1)
3		B1438-526-000	PLUG SCREW	アンナイジク フタネジ	(4)
4		B1437-526-00A	SPRING L=21.7	カイジヨバネ L=21.7	(2)
5		B1437-526-000	SPRING L=19.3	アンナイジクバネ L=19.3	(2)
6		B1435-526-000	GUIDE STUD	ハリテ-シヘンカン アンナイジク	(2)
7		B1436-526-000	DRIVING GUIDE STUD	ハリテ-シ ヨード-アンナイジク	(2)
8		B1431-526-000	SLIDE PIN	ハリテ-シヘンカン ヨード-ピン	(1)
9		B1455-526-000	SLIDE BLOCK STUD	ヘンカン ヨード-コマジク	(1)
10		SS-8090410-TP	SCREW 9/64-40 L=3.9	トメネジ 9/64-40 L=3.9	(1)
11		B1439-528-000	COVER PLATE	ヘンカンダイフタ	1
12		SS-7090620-TP	SCREW 9/64-40 L=6.1	マルヒラネジ 9/64-40 L=6.1	2
13		B1427-526-000	DRIVING BRACKET	ハリテ-シヘンカン ヨード-ダイ	1
14		B1431-528-000	REPOSITIONING BASE SHAFT	ハリテ-シヘンカンダイ ジク	1
15		B1432-528-000	WASHER	ハリテ-シヘンカンダイ ザガネ	1
16		213-88400	ROCKING BASE GUIDE	ハリボウヨウドウダイアンナイ	1
17		B1401-526-0A0	NEEDLE BAR ASM.	ハリボー クミ	2
18		B1401-526-000	NEEDLE BAR	ハリボー	(2)
19		B1404-526-000	PLUG SCREW	ハリボー フタネジ	(2)
20		B1485-526-000	PRESS BAR	ハリテ-シ オシボー	(2)
21		B1406-526-000	SPRING	ハリテ-シ オシボー スリーブ バネ	(2)
22		B1407-526-000	PRESS BAR SLEEVE	ハリテ-シ オシボー スリーブ	(2)
23		B1409-526-000	BALL SLIDE STUD	ハリテ-シ ボール スライドジク	(2)
24		B1412-526-0A0	ADJUSTING SLIDE STUD ASM.	ハリテ-シ チョ-セツスライドジク クミ	(2)
25		B1415-526-000	SPRING	ハリテ-シ アツシクバネ	(2)
26		B1416-528-000	COLLAR	バネウケ	(2)
27		B1425-526-000	SCREW 1/8-44 L=6	ハリドメトメネジ	(2)
28		B1410-526-000	BALL	ハリテ-シ ボール	12
29		B1420-526-0A0	NEEDLE BAR BRACKET ASM.	ハリボー-ダキ クミ	1
30		B1420-526-000	NEEDLE BAR BRACKET	ハリボー-ダキ	(1)
31		B1412-051-000	FELT	ハリボー-ダキ フェルト	(1)
32		B1422-526-000	NEEDLE BAR SUPPORT PLATE	ハリボー ウケイタ	(1)
33		SS-2060410-SP	SCREW 3/32-56 L=4.1	マルサラネジ 3/32-56 L=4.1	(2)
34		CQ-2520000-00	OIL WICK	ユシン	0.08
35		SS-8111010-TP	SCREW 11/64-40 L=9.5	トメネジ 11/64-40 L=9.5	1
36		RE-0700000-K0	E-RING	E-リング	1
37		B1451-526-000	OIL FELT	ハリボー キューユフエルト	1
38		213-76405	NEEDLE BAR FIXED STUD	ハリボウコティジク	2
39		B1417-526-000	HALF RING	ハリボー-コチー ハーフリング	4
40		B1419-526-000	SCREW	ハリボー-コティジク トメネジ	2
41		B1423-526-000	NEEDLE BAR GUIDE PLATE	ハリボー アンナイイタ	1
42		B1450-526-000	OIL FELT PRESSER	ハリボー キューユフエルト オサエ	1
43		WP-0480856-SP	WASHER 4.8X8.4X0.8	ヒラザガネ 4.8X8.4X0.8	1
44		SD-0450401-SP	HINGE SCREW D=4.5 H=4	ダンネジ D=4.5 H=4	1
45		SS-6090540-SP	SCREW 9/64-40 L=5.0	ヒラネジ 9/64-40 L=5	2
46		SS-7110830-SP	SCREW 11/64-40 L=7.5	マルヒラネジ 11/64-40 L=7.5	2
47		PS-0400222-K0	SPRING PIN	スプリングピン	1
48		213-75852	NEEDLE ROD ROCKING BASE COMPL.	ツリアイスイ	1
49		213-75803	NEEDLE BAR ROCKING BASE	ハリボウヨウドウダイ	(1)
50		B1510-526-000-A	NEEDLE BAR LOWER BUSHING	ハリボー-シタメタル	(1)
51		B1453-526-00A	THRUST PLATE A	シタメタル スラストイタ A	(1)
52		SS-8080310-SP	SCREW 1/8-44 L=2.8	トメネジ 1/8-44 L=2.8	(2)
53		B1452-526-000	NEEDLE BAR FRAME BUSHING	ハリボー ヨード-ダイ メタル	(1)
54		213-38603	ROCKING BASE GUIDE (B)	ハリボウヨウドウダイアンナイ (B)	1
55		M1351-781-600	NEEDLE 135X17 #160	針 135X17 #160	1
56		213-76207	UPPER FEED BAR GUIDE	ウウオクリボウガイド	1
57		SS-7110910-SP	SCREW 11/64-40 L=8.5	マルヒラネジ 11/64-40 L=8.5	2
58		SS-6091022-TP	SCREW	ヒラネジ	1
59		SS-7112420-SP	SCREW 11/64-40 L=24	マルヒラネジ 11/64-40 L=24	2
60		213-76009	NEEDLE ROD ROCKING SHAFT BASE	ハリボウヨウドウジクダイ	1
61		SS-8110750-SP	SCREW 11/64-40 L=6.5	トメネジ 11/64-40 L=6.5	1
62		213-76504	NEEDLE ROD ROCKING BASE SHAFT	ハリボウヨウドウダイジク	1
63		SS-8150510-TP	SCREW 15/64-28 L=4.7	トメネジ 15/64-28 L=4.7	1
64	#01	B1453-526-00B	THRUST PLATE T=0.6	シタメタル スラストイタ T=0.6	1
65	#01	B1453-526-00C	THRUST PLATE C	シタメタル スラストイタ C	1
		NOTE(注記)	#01...SELECTIVE PARTS	選択部品	

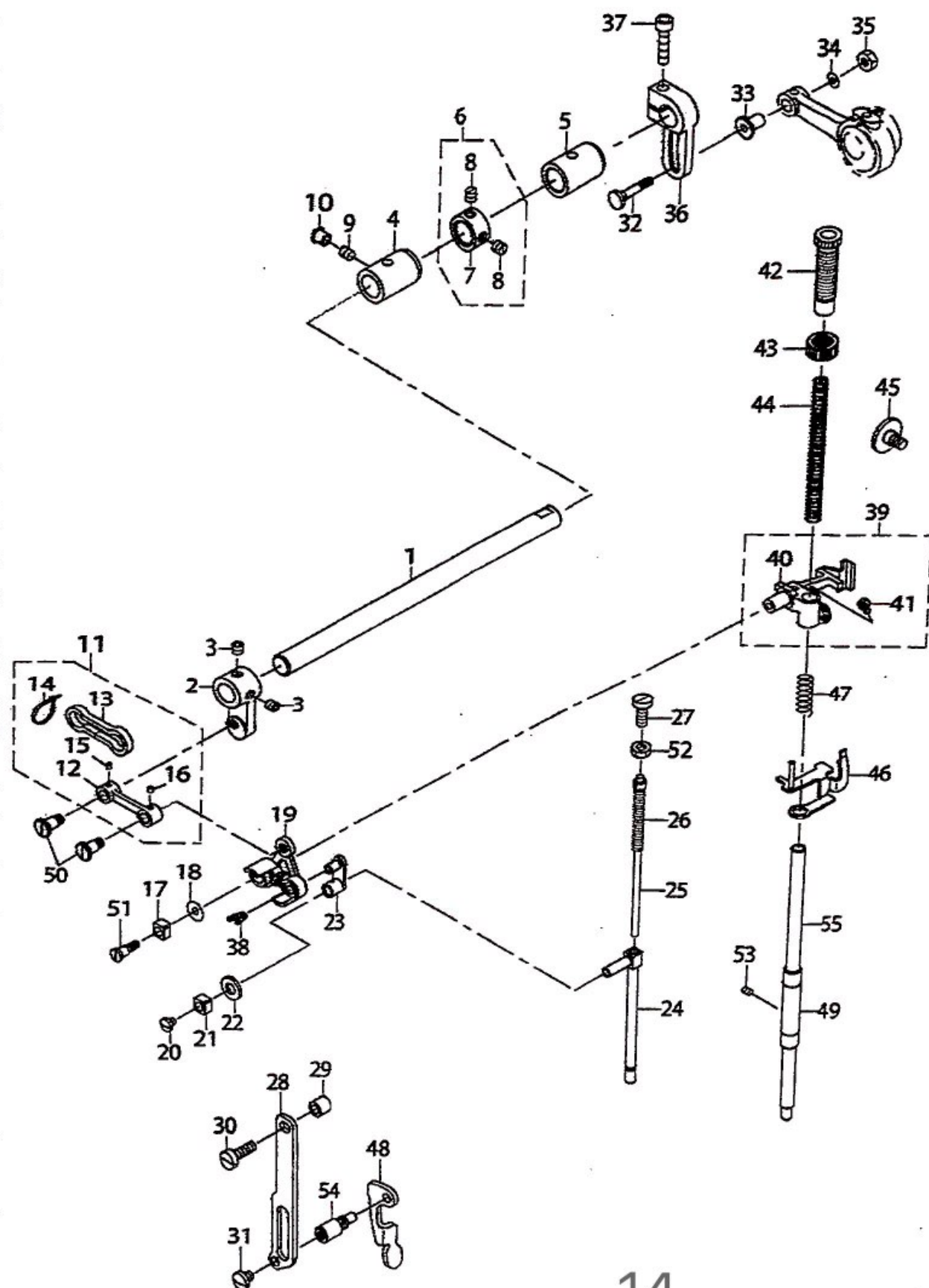
PRESSURE ADJUSTING & UPPER FEED MECHANISM COMPONENTS (FOR PLC-1710,PLC-1760)



PRESSURE ADJUSTING & UPPER FEED MECHANISM COMPONENTS (FOR PLC-1710,PLC-1760)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	21340401	UPPER FEED SHAFT				1
2	21340500	UPPER FEED FRONT ARM				1
3	SS8660612TP	SCREW 1/4-40 L=6				2
4	40039326	FRONT METAL				1
5	21378302	FEED SHAFT METAL				1
6	22904155	MAIN SHAFT THRUST COLLAR ASM.				1
7	22904106	MAIN SHAFT THRUST COLLAR		*		1
8	SS8660610TP	SCREW 1/4-40 L=6		*		2
9	SS8150710TP	SCREW 15/64-28 L=7				1
10	TA0750704R0	RUBBER PLUG				1
11	40033027	UPPER FEED LINK ASM.				1
12	40033026	UPPER FEED LINK		*		1
13	21347109	FELT		*		1
14	EA9500B0000	CLIP CV-70S		*		2
15	CQ3000000F0	OIL FELT		*		0.003
16	CQ3000000F0	OIL FELT		*		0.003
17	B1414555000	SLIDE BLOCK				1
18	WP0501046SC	WASHER 5X14X1				1
19	40033929	TRIANGULAR LEVER ASM.				1
20	SS7110510SP	SCREW 11/64-40 L=5				1
21	B1414555000	SLIDE BLOCK				1
22	10509701	FELT				1
23	40018341	WALKING BAR DRIVING LINK				1
24	40033033	WALKING BAR B				1
25	B14670530A0	WALKING BAR ASM.				1
26	B1468053000	WALKING BAR SPRING				1
27	SS8151780SP	SCREW 15/64-28 L=17.0				1
28	21406509	UPPER FEED GUIDE PLATE				1
29	26225201	ROLLER				1
30	SS8151920SP	SCREW 15/64-28 L=19.0				1
31	SS7150740SP	SCREW 15/64-28 L=7				1
32	D1456055B00	HINGE SCREW				1
33	D1455055B00	CONNECTING STUD				1
34	WP0482086SD	WASHER 4.8X11.5X2				1
35	NS8110530SP	NUT 11/64-40				1
36	21437900	UPPER FEED REAR ARM				1
37	SM6062502TP	SCREW M6 L=25				1
38	CQ252000000	OIL WICK				0.02
39	40039265	PRESSURE BAR HOLDER ASM.				1
40	40039266	PRESSURE BAR HOLDER C		*		1
41	SS7110910TP	SCREW 11/64-40 L=8.5		*		1
42	21340906	PRESSER ADJUSTING SCREW				1
43	22907604	PRESSER SPRING REGULATOR NUT				1
44	B1502246000	PRESSER SPRING				1
45	40038705	PRESSURE BAR HOLDER GUIDE				1
46	40017276	THREAD RELEASE PLATE COMPL.				1
47	B1462053000	THREAD RELEASE SPRING				1

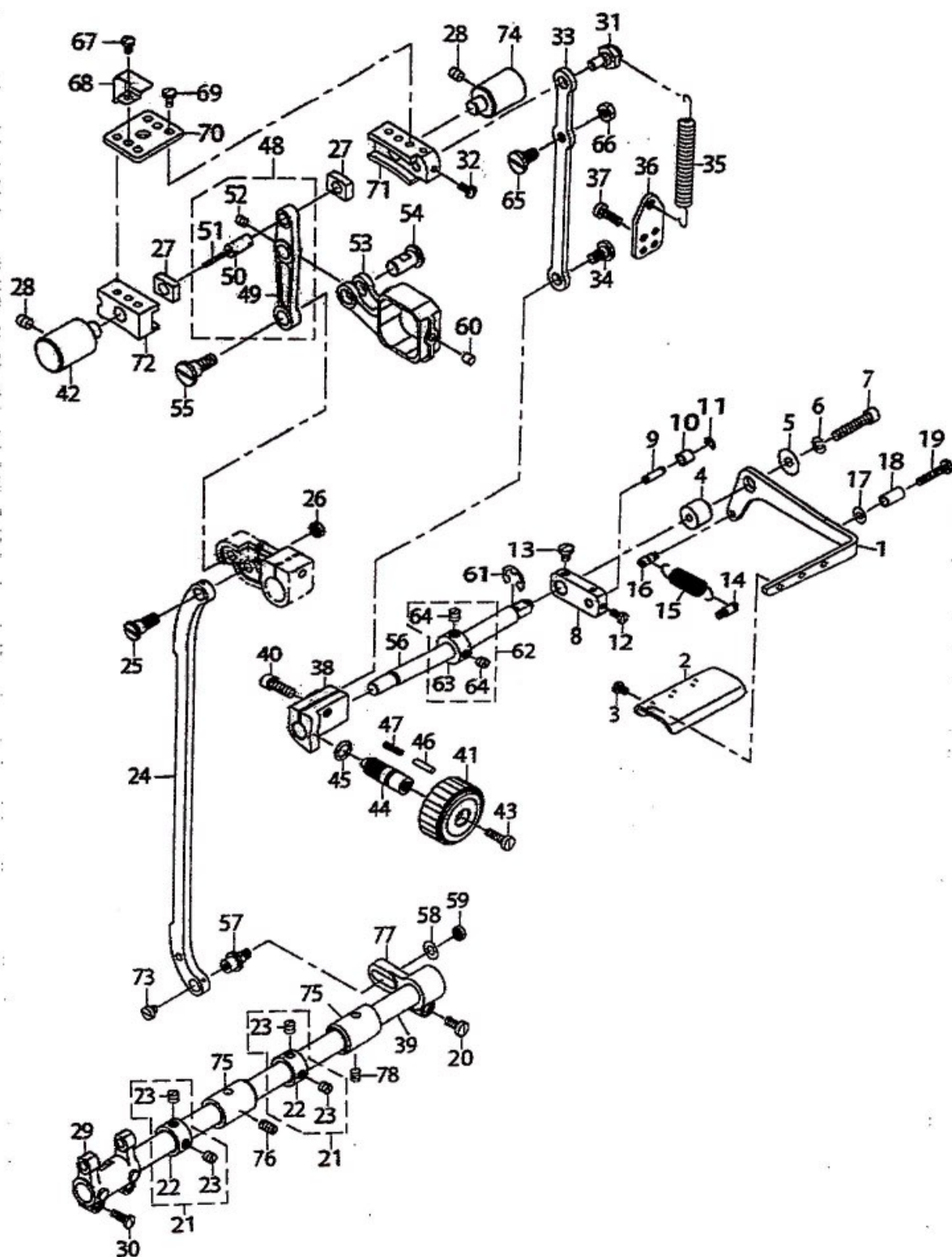
PRESSURE ADJUSTING & UPPER FEED MECHANISM COMPONENTS (FOR PLC-1710, PLC-1760)



PRESSURE ADJUSTING & UPPER FEED MECHANISM COMPONENTS (FOR PLC-1710,PLC-1760)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	21406103	PRESSER LIFTER LEVER				1
49	22907109	PRESSER BAR BUSHING LOWER				1
50	40018340	SCREW				2
51	40018339	SCREW				1
52	NS6150430SP	NUT 15/64-28				1
53	SS8110520TP	SCREW 11/64-40 L=4.5				1
54	21406608	GUIDE PLATE SPACER				1
55	21451505	PRESSER BAR				1

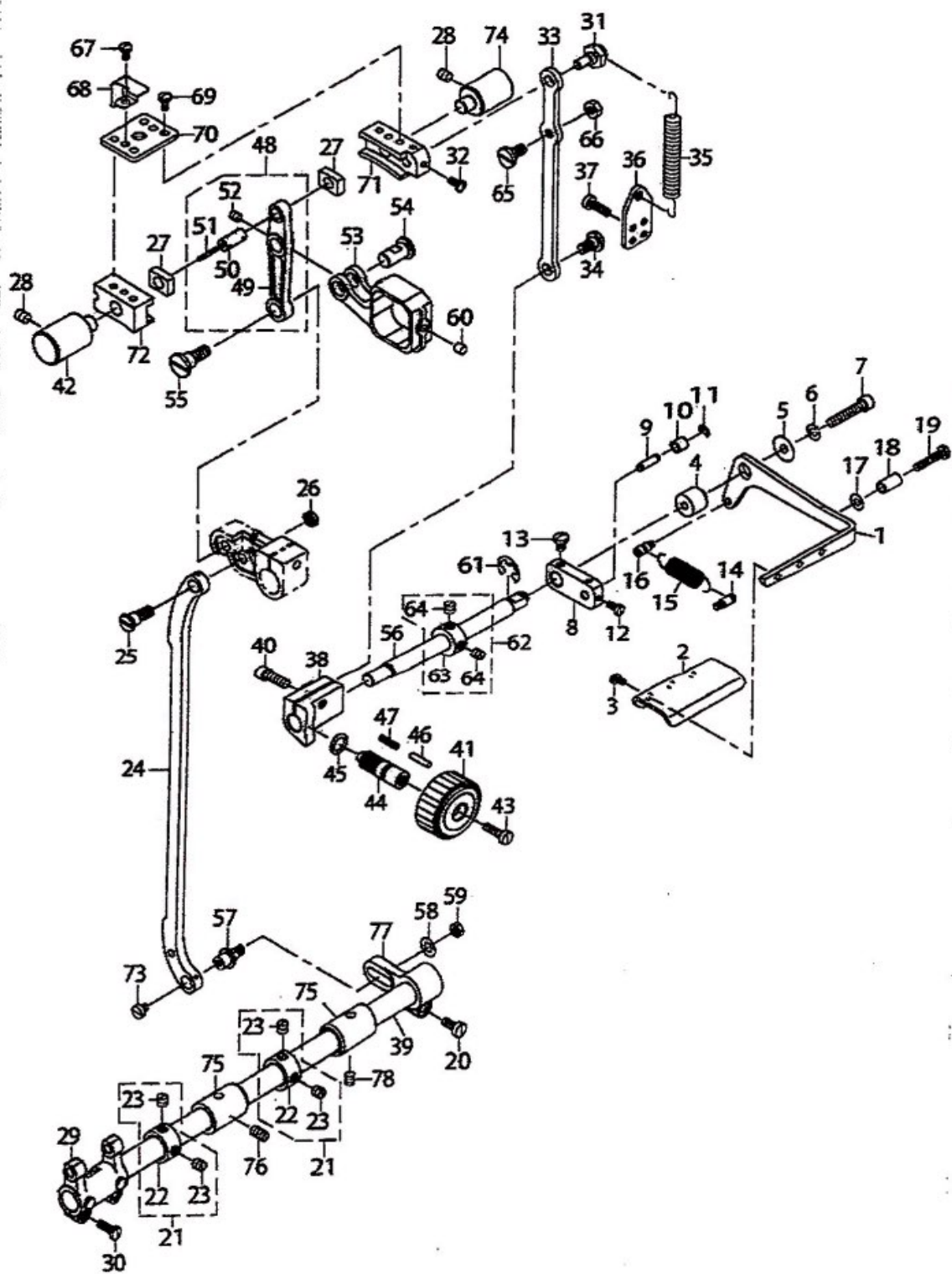
FEED MECHANISM COMPONENTS (FOR PLC-1760L)



FEED MECHANISM COMPONENTS (FOR PLC-1760L)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	21337001	BACKWARD FEED LEVER B				1
2	21337100	BACKWARD FEED PRESSER PLATE				1
3	SS7110710SP	SCREW 11/64-40 L=7				3
4	21352901	BACKWARD FEED LINK FULCRUM				1
5	WP0612056SD	WASHER 6.1X18.5X2				1
6	WS0610002KP	SPRING WASHER				1
7	SS6153012TP	SCREW 15/64-28				1
8	40039454	CHANGE BASE				1
9	D2461481C00	CONNECTING PIN				1
10	28023200	FEED CAM ROLL				1
11	REQ400000K0	E-RING 4				1
12	SS6090910SP	SCREW 9/64-40 L=9				2
13	SS7120710SP	SCREW 3/16-28 L=7				2
14	40023289	SPRING SUSPENSION				1
15	13789201	TENSION SPRING				1
16	11272614	FEED SPRING HOOK				1
17	WP0502616SD	WASHER				1
18	22952501	BACK LEVER STOPPER				1
19	SS7112420SP	SCREW 11/64-40 L=24				1
20	SS6121210SP	SCREW 3/16-28 L=12				1
21	22904155	MAIN SHAFT THRUST COLLAR ASM.				2
22	22904108	FEED LEVER SUPPORT		*		1
23	SS8660610TP	FEED LEVER BASE		*		2
24	40039307	SCREW 9/64-40 L=6.8				1
25	SD0900701TP	HINGE SCREW D=9 H=7				1
26	NS6680320SP	WASHER 6.5X11X1				1
27	21407309	FEED DRIVING SLIDE BLOCK				2
28	SS8150822TP	SCREW 15/64-28 L=8				2
29	21364104	FEED ROCKER				1
30	SS7111410TP	SCREW 11/64-40 L=14				2
31	21337902	ECCENTRIC PIN				1
32	SS7090910TP	SCREW 9/64-40 L=8.5				2
33	21337308	FEED ADJUSTING ROD				1
34	SD0900402TP	HINGE SCREW D=8 H=4				1
35	40038901	SPRING B				1
36	40019926	SPRING HOOK				1
37	SS6111610SP	SCREW 11/64-40 L=16				2
38	23056104	FEED REGULATOR (P=12)				1
39	22609408	FEED ROCK SHAFT				1
40	SM6061802TP	SCREW M6 L=18				1
41	23056203	FEED DIAL (C)				1
42	21430400	FEED ADJUSTER SUPPORT				1
43	SS6121860SP	SCREW 3/16-28 L=18				1
44	22911804	FEED REGULATOR SCREW				1
45	RO092270200	RUBBER RING				1
46	22912000	FEED REGULATOR PIN				1
47	22912109	FEED REGULATOR PIN SPRING				1

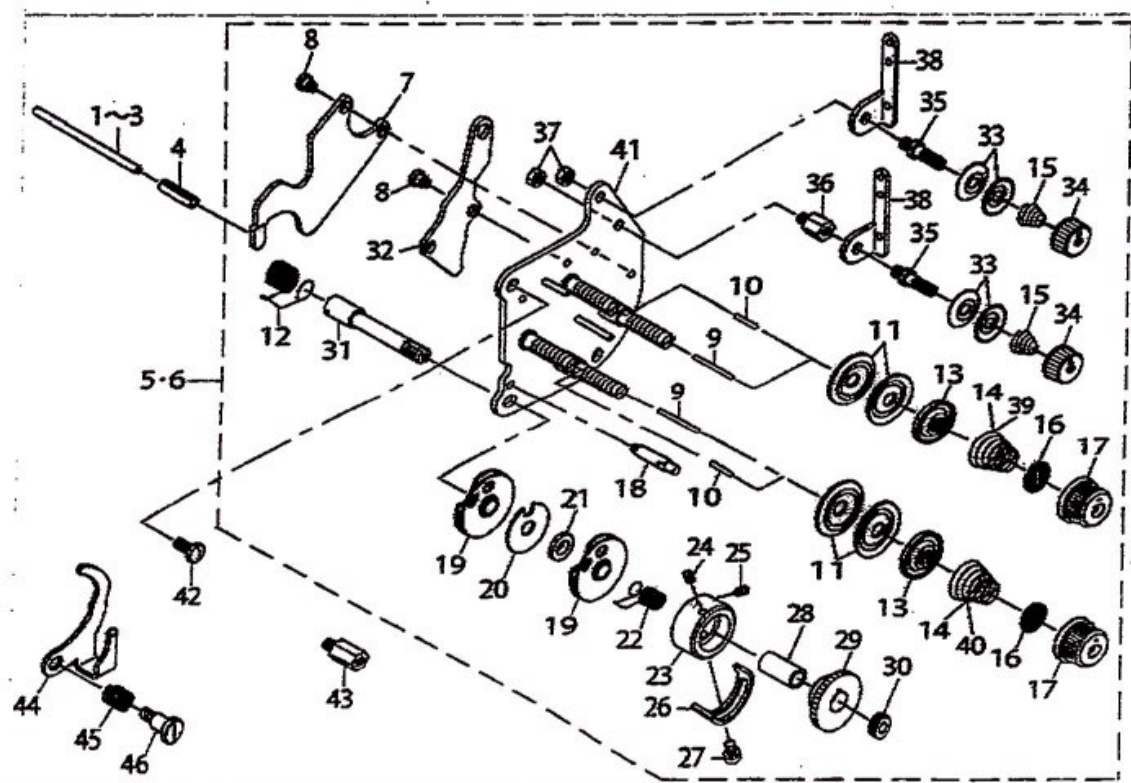
FEED MECHANISM COMPONENTS (FOR PLC-1760L)



FEED MECHANISM COMPONENTS (FOR PLC-1760L)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	21336656	FEED LINK ASM.				1
49	21336607	FEED LINK		*		1
50	40009103	CONNECTING FORKED LINK PIN		*		1
51	CQ202000000	OIL WICK		*		0.04
52	SM8050612TP	SCREW M5X6		*		1
53	40011400	FEED ROD (C)				1
54	21338207	FEED LINK PIN				1
55	SD1000801SH	HINGE SCREW D=10 H=8				1
56	21336409	BACKWARD FEED LEVER SHAFT B				1
57	40108541	FEED ROCK SHAFT HINGE SCREW				1
58	WP0650876SD	WASHER 6.5X13X0.8				1
59	NS6150310SP	NUT 15/64-28				1
60	21387402	FELT				1
61	RE0900000K0	E-RING 9				1
62	CS1201010SH	THRUST COLLAR ASM. D=12 W=10				1
63	CS1201011SH	THRUST COLLAR D=12 W=10		*		1
64	SS8660610TP	SCREW 1/4-40 L=6		*		2
65	SD0800402TP	HINGE SCREW D= 8 H= 4				1
66	NS6150430SP	NUT 15/64-28				1
67	SS7110710SP	SCREW 11/64-40 L=7				1
68	40038712	FELT HOLDER				1
69	SS7110910TP	SCREW 11/64-40 L=8.5				4
70	21407408	FITTING PLATE				1
71	21407200	FEED ADJUSTING BASE				1
72	40038711	FEED ADJUSTING BASE B				1
73	SS6110520TP	SCREW 11/64-40 L=4.5				1
74	21337803	FEED ADJUSTING BASE SUPPORT				1
75	21378302	FEED SHAFT METAL				2
76	SS8151150TP	SCREW 15/64-28 L=10.5				1
77	B3025141H08A	CONNECTING ARM				1
78	SS8150710TP	SCREW 15/64-28 L=7				1

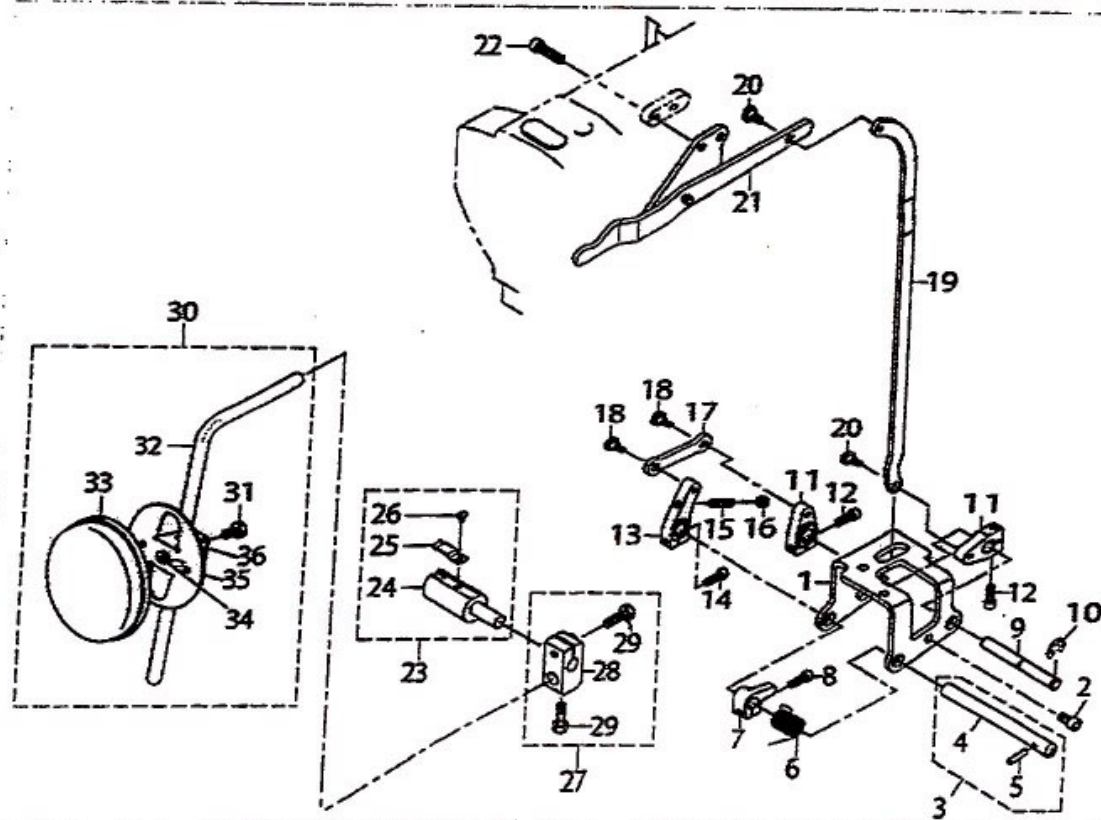
THREAD TENSION COMPONENTS (FOR PLC-1760, PLC-1760L)



THREAD TENSION COMPONENTS (FOR PLC-1760,PLC-1760L)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	23006406	TENSION RELEASE BAR	SELECTIVE PARTS			1
2	21348206	TENSION RELEASE BAR	SELECTIVE PARTS			1
3	10321107	TENSION RELEASE BAR	SELECTIVE PARTS			1
4	PS0606502KP	SPRING PIN				1
5	40038263	THREAD TENSION ASM.	FOR PLC-1760			1
6	40039264	THREAD TENSION ASM. (60L)	FOR PLC-1760L			1
7	40017283	TENSION RELEASE LEVER A		*		1
8	SD0470281SP	HINGE SCREW D=4.7 H=2.8		*		4
9	40017282	TENSION RELEASE PIN B		*		2
10	22618201	TENSION RELEASE PIN, A		*		2
11	13138201	THREAD TENSION DISK		*		8
12	B3128051000	THREAD TAKE-UP SPRING		*	☆	1
13	22617906	THREAD TENSION DISK PRESSER		*		4
14	B3129526000	TENSION SPRING (1.2)	FOR PLC-1760	*		4
15	11045101	THREAD TENSION SPRING		*		2
16	B3120125000	ROTATING STOPPER		*		4
17	11956802	THREAD TENSION KNOB BLUE		*		4
18	B3143527000	TAKE-UP SPRING GUIDE STUD		*		1
19	B31375270A0	TAKE-UP SPRING GUIDE ASM.		*		2
20	B3142527000	TAKE-UP SPRING GUIDE PLATE		*		1
21	B3139527000	COLLAR		*		1
22	B3128527000	THREAD TAKE-UP SPRING B		*	☆	1
23	22617809	THREAD TENSION POST		*		1
24	22618904	SET SCREW		*		1
25	22618904	SET SCREW		*		1
26	B3138527000	ADJUSTING PLATE B		*		1
27	SS7090520SP	SCREW 9/64-40 L=4.5		*		1
28	B3141527000	PRESSER COLLAR		*		1
29	B3125527000	TAKE-UP SPRING GUIDE		*		1
30	B3125012000	THREAD TENSION NUT		*		1
31	10124501	THREAD TAKE-UP SPRING STUD		*		1
32	40017284	TENSION RELEASE LEVER B		*		1
33	10741106	FIRST THREAD TENSION PLATE		*		4
34	11072402	THREAD TENSION NUT		*		2
35	10124204	THREAD TENSION POST A		*		2
36	40017279	SPACER		*		1
37	NS6110310SP	NUT 11/64-40		*		2
38	10703205	FIRST THREAD TENSION GUIDE		*		2
39	B3129053000	TENSION SPRING	FOR PLC-1760L	*		2
40	21059100	THREAD TENSION SPRING	FOR PLC-1760L	*		2
41	40017280	THREAD TENSION BASE COMPL.		*		1
42	SS7110910TP	SCREW 11/64-40 L=7				2
43	40038752	THREAD TENSION STUD				1
44	40040559	TENSION RELEASE PLATE	OPTIONAL PARTS (FOR PLC-1760)			1
45	40040558	SPRING	OPTIONAL PARTS (FOR PLC-1760)			1
46	SD0640851SP	STEP-SCREW	OPTIONAL PARTS (FOR PLC-1760)			1

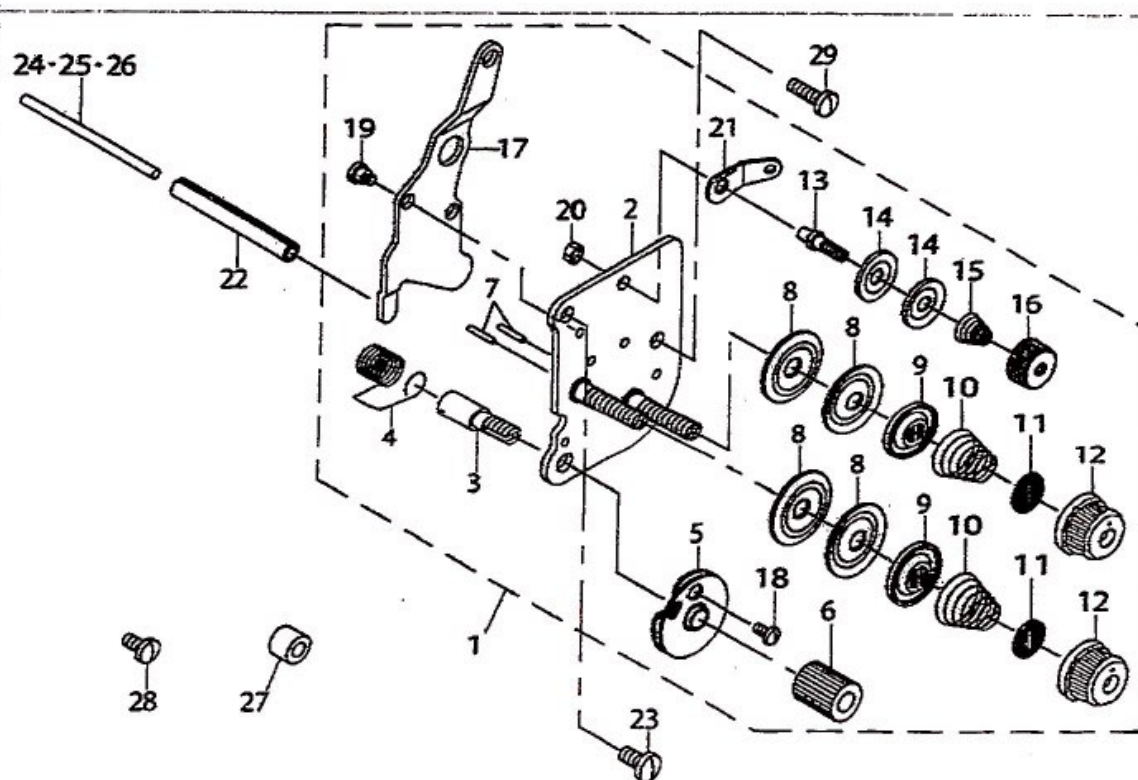
KNEE LIFTING COMPONENTS



KNEE LIFTING COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	21343207	KNEE LIFTER SHAFT BASIS				1
2	SM6061202TP	SCREW M6 L=12				3
3	21342555	KNEE LIFTER SHAFT A ASM.				1
4	21342506	KNEE LIFTER SHAFT A		*		1
5	21342605	KNEE LIFTER SHAFT PIN		*		1
6	21343702	KNEE LIFTER SHAFT A SPRING				1
7	21343801	KNEE LIFTER SPRING RACK				1
8	SM6051602TP	SCREW M5X0.8 L=16				1
9	21342704	KNEE LIFTER SHAFT B				1
10	RE8800000K0	E-SHAPED SNAP RING (8MM)				1
11	21343809	KNEE LIFTER LEVER B				2
12	SM6051602TP	SCREW M5X0.8 L=16				2
13	21342603	KNEE LIFTER LEVER A				1
14	SM6051602TP	SCREW M5X0.8 L=16				1
15	SM6052502TP	SCREW M5X0.8 L=25				1
16	NM6050001SD	NUT M5X0.8				1
17	21342902	KNEE LIFTER LINK				1
18	SD0700451TP	HINGE SCREW D=7 H=4.5				2
19	40017274	KNEE LIFTER CONNECTING ROD				1
20	SD0700451TP	HINGE SCREW D=7 H=4.5				2
21	21343355	KNEE LIFTER LEVER ASM.				1
22	SM6062502TP	SCREW M6 L=25				2
23	22863252	KNEE LIFTER JOINT ASM.				1
24	22863203	KNEE LIFTER JOINT		*		1
25	B3428521000	PRESSER SPRING		*		1
26	SS7090510SP	SCREW 9/64-40 L=4.6		*		1
27	22932453	BRACKET ASM.				1
28	22932404	BRACKET		*		1
29	22934707	SCREW		*		2
30	21343157	KNEE PRESS PLATE ASM.				1
31	SM9061203SE	SCREW M6 L=12		*		1
32	21343108	KNEE PRESS LEVER		*		1
33	22934509	KNEE PAD PLATE COVER		*		1
34	22934400	KNEE PAD PLATE RUBBER		*		1
35	22934202	KNEE PAD PLATE		*		1
36	22934301	KNEE PAD PLATE SUPPORT		*		1

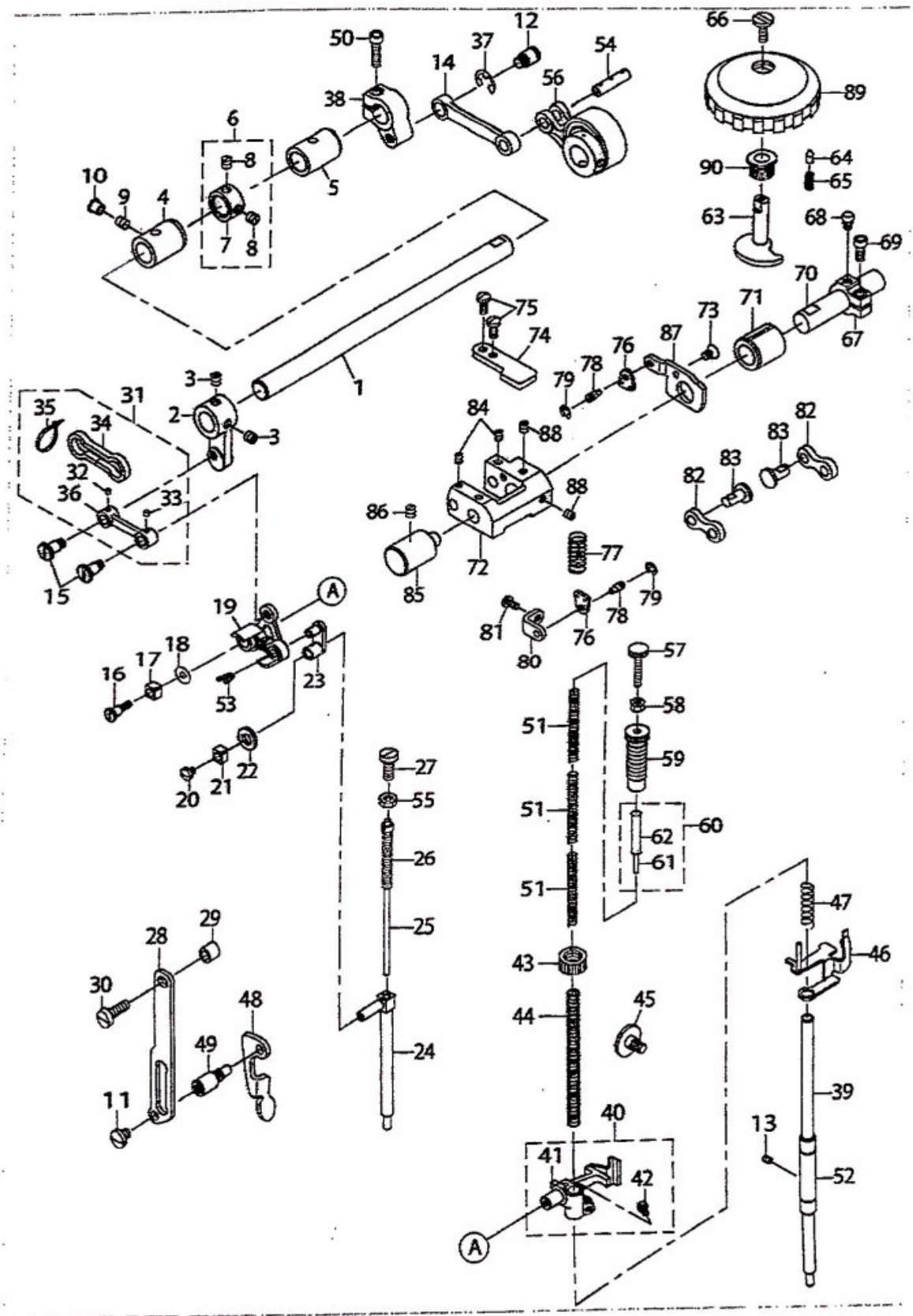
THREAD TENSION COMPONENTS (FOR PLC-1710)



THREAD TENSION COMPONENTS (FOR PLC-1710)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40039837	THREAD TENSION ASM.				1
2	21441050	TENSION POST COMPL.		*		1
3	10320109	SCREW STUD		*		1
4	B3128051800	THREAD TAKE-UP SPRING A		*	☆	1
5	B31370510A0	TAKE-UP SPRING GUIDE DISC ASM.		*		1
6	10320208	THREAD TENSION STUD NUT		*		1
7	22618201	TENSION RELEASE PIN A		*		2
8	13138201	THREAD TENSION DISK		*		4
9	22617906	THREAD TENSION DISK PRESSER		*		2
10	B3129526000	TENSION SPRING (1.2)		*		2
11	B3120125000	ROTATING STOPPER		*		2
12	11956802	THREAD TENSION KNOB BLUE		*		2
13	10124204	THREAD TENSION POST A		*		1
14	10741106	FIRST THREAD TENSION PLATE		*		2
15	11045101	THREAD TENSION SPRING		*		1
16	11072402	THREAD TENSION NUT		*		1
17	21441100	TENSION RELEASE PLATE		*		1
18	SS4080010SP	SCREW 1/8-44 L=6.4		*		1
19	SD0470281SP	HINGE SCREW D=4.7 H=2.8		*		2
20	NS6110310SP	NUT 11/64-40		*		1
21	D3162555800	THREAD GUIDE		*		1
22	PS0600502KP	SPRING PIN				1
23	SS7110910TP	SCREW 11/64-40 L=8.5				1
24	21346206	TENSION RELEASE BAR	SELECTIVE PARTS			1
25	10321107	TENSION RELEASE BAR	SELECTIVE PARTS			1
26	23006406	TENSION RELEASE BAR	SELECTIVE PARTS			1
27	11315108	COLLAR				1
28	SS7110830SP	SCREW 11/64-40 L=7.5				1
29	SS7111410TP	SCREW 11/64-40 L=14				1

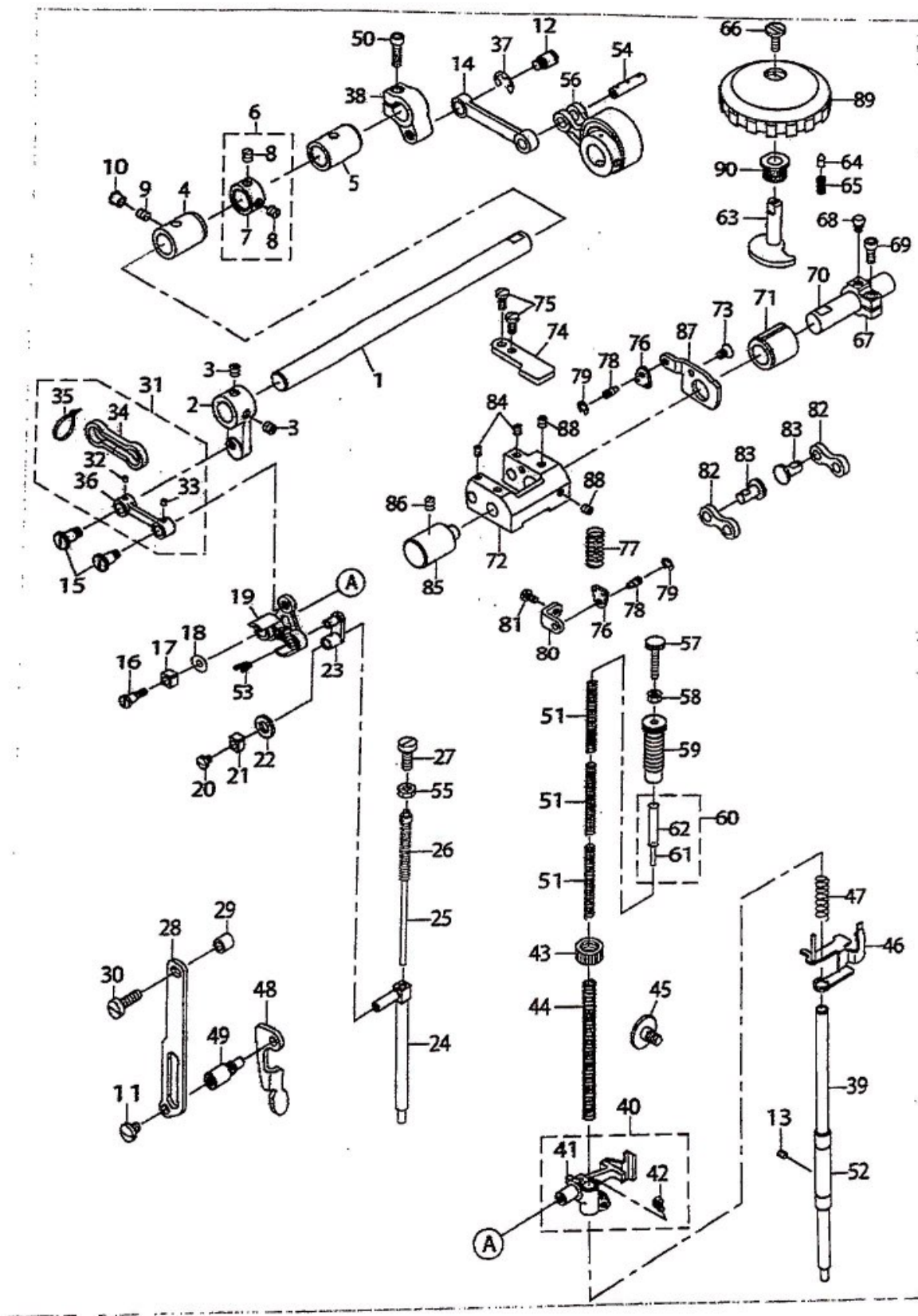
PRESSURE ADJUSTING & UPPER FEED MECHANISM COMPONENTS (FOR PLC-1760L)



PRESSURE ADJUSTING & UPPER FEED MECHANISM COMPONENTS (FOR PLC-1760L)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	21340401	UPPER FEED SHAFT				1
2	21340500	UPPER FEED FRONT ARM				1
3	SS8660612TP	SCREW 1/4-40 L=6				2
4	40039326	FRONT METAL				1
5	21378302	FEED SHAFT METAL				1
6	22904155	MAIN SHAFT THRUST COLLAR ASM.				1
7	22904106	MAIN SHAFT THRUST COLLAR		*		1
8	SS8660610TP	SCREW 1/4-40 L=6		*		2
9	SS8158710TP	SCREW 15/64-28 L=7				1
10	TA0750704R0	RUBBER PLUG				1
11	SS7150740SP	SCREW 15/64-28 L=7				1
12	21048707	HINGE SCREW				1
13	SS8110520TP	SCREW 11/64-40 L=4.5				1
14	21340905	UPPER FEED LINK (B)				1
15	40018340	SCREW				2
16	40018339	SCREW				1
17	B1414555000	SLIDE BLOCK				1
18	WP0501046SC	WASHER 5X14X1				1
19	40033029	TRIANGULAR LEVER ASM.				1
20	SS7110510SP	SCREW 11/64-40 L=5				1
21	B1414555000	SLIDE BLOCK				1
22	10509701	FELT				1
23	40018341	WALKING BAR DRIVING LINK				1
24	40033033	WALKING BAR B				1
25	B14670530A0	WALKING BAR ASM.				1
26	B1468053000	WALKING BAR SPRING				1
27	SS6151780SP	SCREW 15/64-28 L=17.0				1
28	21406509	UPPER FEED GUIDE PLATE				1
29	26225201	ROLLER				1
30	SS6151920SP	SCREW 15/64-28 L=19.0				1
31	40033027	UPPER FEED LINK ASM.				1
32	CQ3000000F0	OIL FELT		*	0.003	
33	CQ3000000F0	OIL FELT		*	0.003	
34	21347109	FELT		*		1
35	EA9500B0000	CLIP CV-70S		*		2
36	40033026	UPPER FEED LINK		*		1
37	RE0800000K0	E-SHAPED SNAP RING (8MM)				1
38	21340302	UPPER FEED REAR ARM (B)				1
39	21451505	PRESSER BAR				1
40	40039265	PRESSURE BAR HOLDER ASM.				1
41	40039266	PRESSURE BAR HOLDER C		*		1
42	SS7110910TP	SCREW 11/64-40 L=8.5		*		1
43	22907604	PRESSER SPRING REGULATOR NUT				1
44	B1502246000	PRESSER SPRING				1
45	40038705	PRESSURE BAR HOLDER GUIDE				1
46	40017276	THREAD RELEASE PLATE COMPL.				1
47	B1462053000	THREAD RELEASE SPRING				1

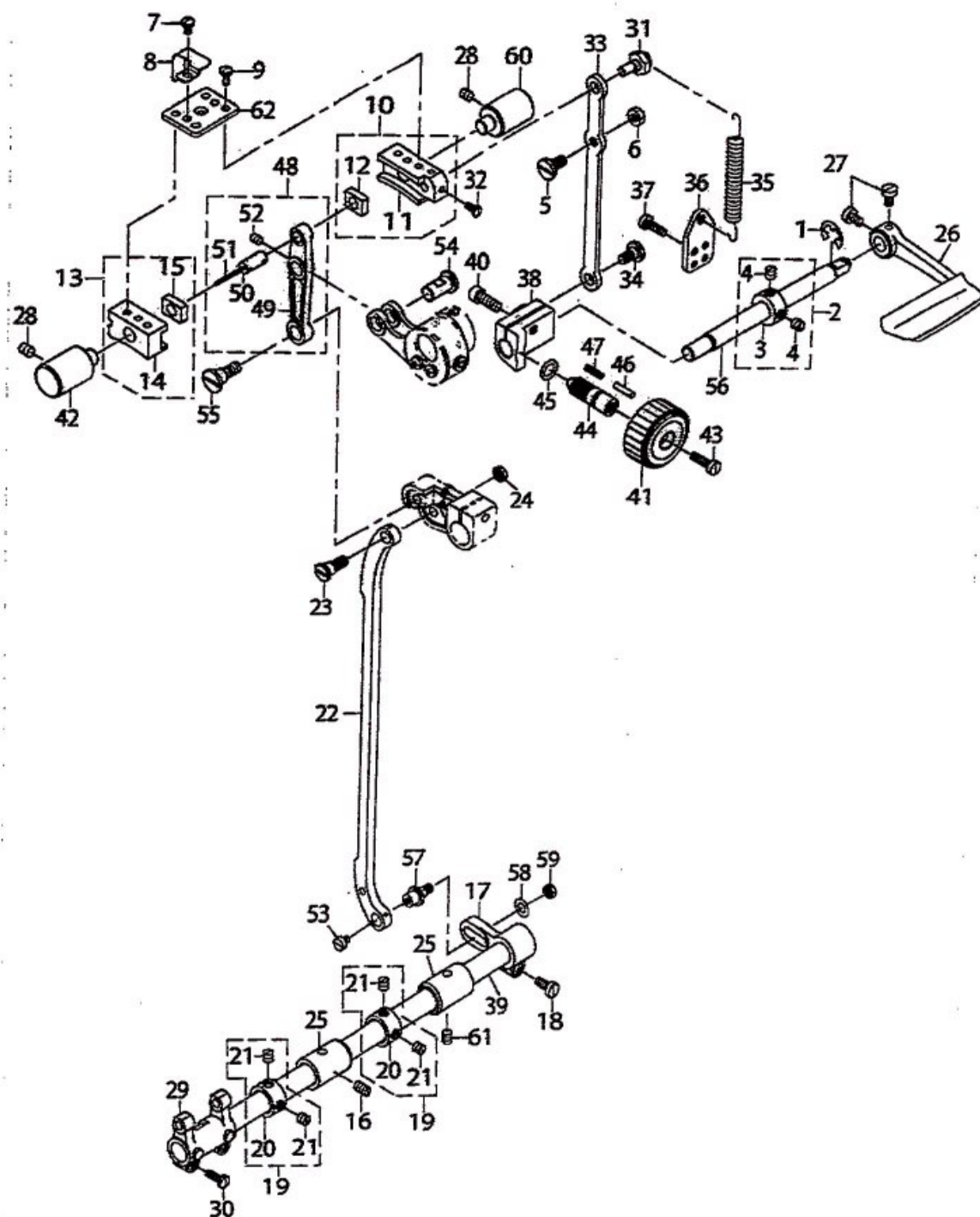
PRESSURE ADJUSTING & UPPER FEED MECHANISM COMPONENTS (FOR PLC-1760L)



PRESSURE ADJUSTING & UPPER FEED MECHANISM COMPONENTS (FOR PLC-1760L)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	21406103	PRESSER LIFTER LEVER				1
49	21406608	GUIDE PLATE SPACER				1
50	SM6052002TP	SCREW M5 L=20				1
51	21006002	ADJUST SPRING B				3
52	22907109	PRESSER BAR BUSHING LOWER				1
53	CQ252000000	OIL WICK				0.02
54	10713808	CONNECTION LINK PIN B				1
55	NS6150430SP	NUT 15/64-28				1
56	40075553	ECCENTRIC ROD (SET)				1
57	21006507	ADJUST SCREW B				1
58	NS6110530SP	NUT 11/64-40				1
59	21006408	ADJUST SCREW A				1
60	40072709	SPRING SUPPORT SHAFT ASM.				1
61	PS0300242K0	SPRING PIN 3.0X24		*		1
62	40072708	SPRING SUPPORT SHAFT		*		1
63	40108542	VERTICAL ADJUSTING CAM				1
64	10715704	VERTICAL DIAL PIN				1
65	B152852700G	SPRING				1
66	SS6110630TP	SCREW 11/64-40 L=6				1
67	21341607	VERTICAL ADJUSTING ARM				1
68	10715308	PIN				1
69	SM6051202TP	SCREW M5X0.8 L=12				1
70	21341508	VERTICAL CHANGE BASE SHAFT				1
71	10718203	FEED SHAFT FRONT METAL				1
72	10714202	VERTICAL CHANGE BELT				1
73	SM1050801SR	SCREW M5 L=8				1
74	21339700	UPPER FEED STOPPER PLATE (B)				1
75	SS7111120TP	SCREW				2
76	10713501	SPRING HOOK				2
77	10716504	VERTICAL SHAFT SPRING				1
78	B3416552000	CONNECTING ROD HINGE SCREW				2
79	RE0500000K0	E-RING				2
80	21339809	UPPER FEED DOG SPRING HOOK				1
81	SS7110830SP	SCREW 11/64-40 L=7.5				1
82	40107949	CONNECTION LINK B				2
83	10714608	CONNECTION LINK B SUPPORT PIN				2
84	SM8050602TP	SCREW M5 L=6				2
85	21337803	FEED ADJUSTING BASE SUPPORT				1
86	SS8150710SP	SCREW 15/64-28 L=7				1
87	21339601	UPPER FEED STOPPER PLATE (A)				1
88	SM8050602TP	SCREW M5 L=6				2
89	10774305	VERTICAL DIAL				1
90	10715100	VERTICAL DIAL SHAFT BUSHING				1

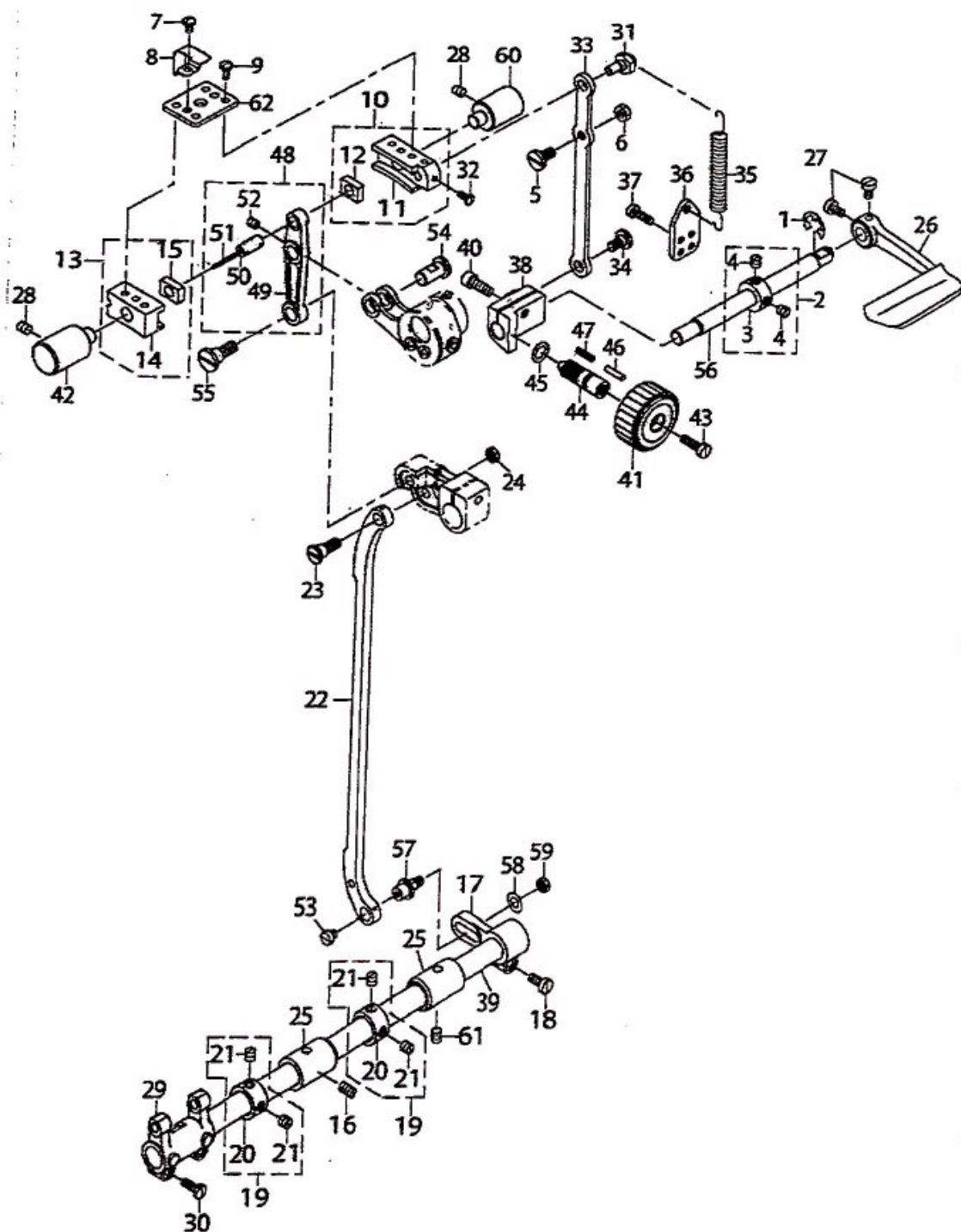
FEED MECHANISM COMPONENTS (FOR PLC-1710,PLC-1760)



FEED MECHANISM COMPONENTS (FOR PLC-1710,PLC-1760)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	RE0900000K0	E-RING 9				1
2	CS1201010SH	THRUST COLLAR ASM. D=12 W=10				1
3	CS1201011SH	THRUST COLLAR D=12 W=10		*		1
4	SS8660610TP	SCREW 1/4-40 L=6		*		2
5	SD0800402TP	HINGE SCREW D=8 H=4				1
6	NS6150430SP	NUT 15/64-28				1
7	SS7110710SP	SCREW 11/64-40 L=7				1
8	40038712	FELT HOLDER				1
9	SS7110910TP	SCREW 11/64-40 L=8.5				4
10	40081970	FEED ADJUSTING BASE				1
11	21407200	FEED ADJUSTING BASE		*		1
12	21407309	SQUARE BLOCK		*		1
13	40081969	FEED ADJUSTING BASE B SET				1
14	40038711	FEED ADJUSTING BASE B		*		1
15	21407309	SQUARE BLOCK		*		1
16	SS8151150TP	SCREW 15/64-28 L=10.5				1
17	B3025141H00A	CONNECTING ARM				1
18	SS6121210SP	SCREW 3/16-28 L=12				1
19	22904155	MAIN SHAFT THRUST COLLAR ASM.				2
20	22904106	MAIN SHAFT THRUST COLLAR		*		1
21	SS8660610TP	SCREW 1/4-40 L=6		*		2
22	40039307	FEED REGULATOR CONNECTING ROD				1
23	SD0900701TP	HINGE SCREW D=9 H=7				1
24	NS6680320SP	NUT 9/32-28				1
25	21378302	FEED SHAFT METAL				2
26	21388004	REVERSE FEED ROCK SHAF				1
27	SS6120930TP	SCREW 3/16-28 L=9				2
28	SS8150822TP	SCREW 15/64-28 L=8				2
29	21364104	FEED ROCKER				1
30	SS7111410TP	SCREW 11/64-40 L=14				2
31	21337902	ECCENTRIC PIN				1
32	SS7090910TP	SCREW 9/64-40 L=8.5				2
33	21337308	FEED ADJUSTING ROD				1
34	SD0800402TP	HINGE SCREW D=8 H=4				1
35	21337805	SPRING				1
36	40019926	SPRING HOOK				1
37	SS6111610SP	SCREW 11/64-40 L=16				2
38	21337209	FEED ADJUSTING A				1
39	22609408	FEED ROCK SHAFT				1
40	SM6061802TP	SCREW M6 L=18				1
41	21336805	FEED DIAL A				1
42	21430400	FEED ADJUSTER SUPPORT				1
43	SS6121860SP	SCREW 3/16-28 L=18				1
44	22911804	FEED REGULATOR SCREW				1
45	RO092270200	RUBBER RING				1
46	22912000	FEED REGULATOR PIN				1
47	22912109	FEED REGULATOR PIN SPRING				1

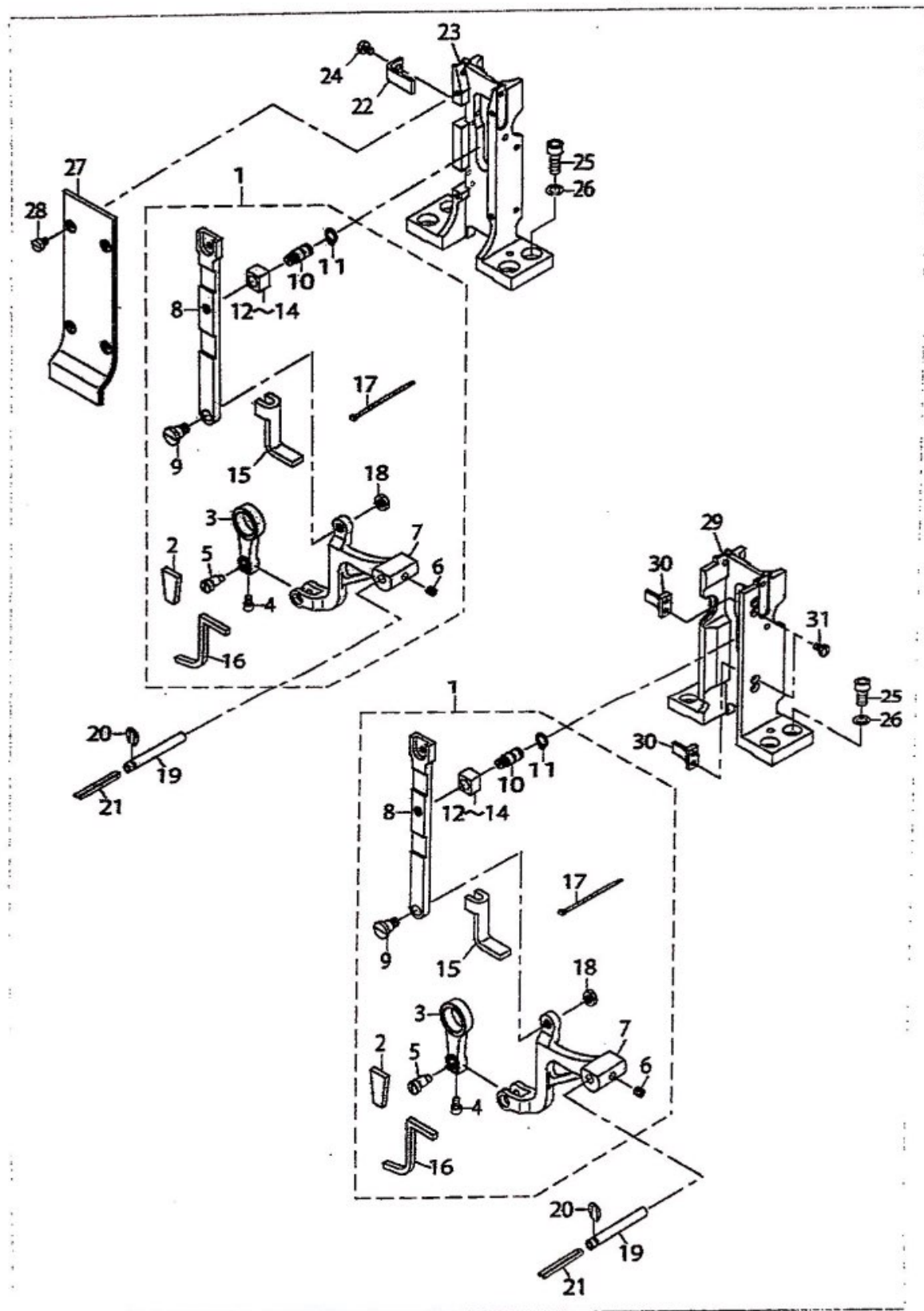
FEED MECHANISM COMPONENTS (FOR PLO-1710,PLO-1760)



FEED MECHANISM COMPONENTS (FOR PLC-1710,PLC-1760)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	21336856	FEED LINK ASM.				1
49	21336807	FEED LINK		*		1
50	40009103	CONNECTING FORKED LINK PIN		*		1
51	CG202000000	OIL WICK		*		0.04
52	SM8050812TP	SCREW M5X6		*		1
53	SS6110520TP	SCREW 11/64-40 L=4.5				1
54	21338207	FEED LINK PIN				1
55	SD1000801SH	HINGE SCREW D=10 H=8				1
56	21336300	BACKWARD FEED LEVER SHAFT				1
57	40108541	FEED ROCK SHAFT HINGE SCREW				1
58	WP0650876SD	WASHER 6.5X13X0.8				1
59	NS6150310SP	NUT 15/64-28				1
60	21337803	FEED ADJUSTING BASE SUPPORT				1
61	SS8150710TP	SCREW 15/64-28 L=7				1
62	21407408	FITTING PLATE				1

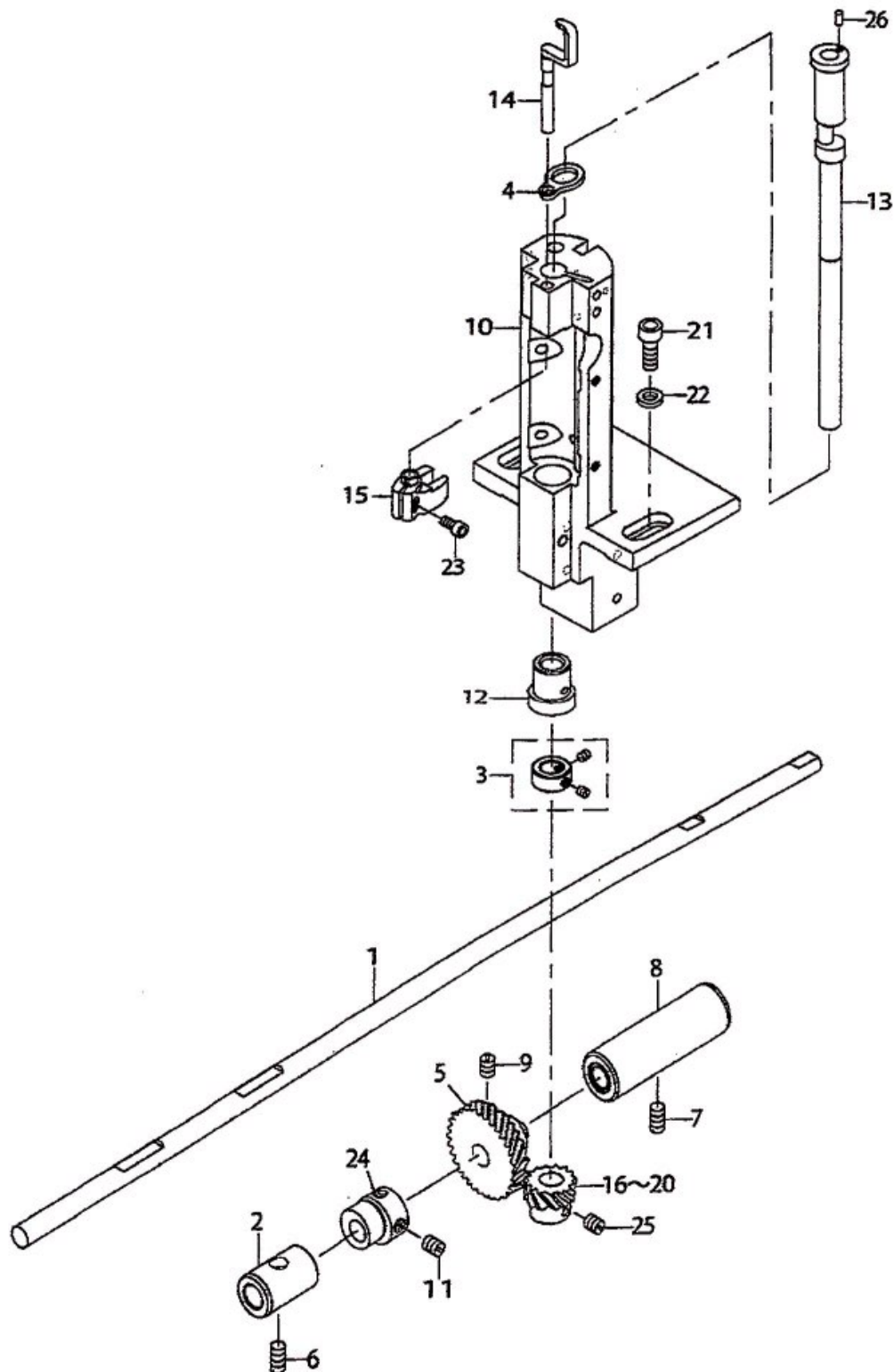
FEED BASE COMPONENTS



FEED BASE COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40038859	FEED BAR ASM.				1
2	40038968	FELT (D)		*		1
3	23200801	VERTICAL FEED LINK		*		1
4	SS6090612TP	SCREW 9/64-40 L=6		*		1
5	23200900	VERTICAL FEED LINK SHAFT		*		1
6	SM6050502TP	SCREW M5 L=5		*		1
7	23056005	FEED BASE		*		1
8	40039257	FEED LEVER		*		1
9	40039015	FEED LEVER SCREW		*		1
10	23009509	FEED LEVER SHAFT		*		1
11	RC0740811KP	O-RING		*		1
12	13516703	SLIDE BLOCK B	SELECTIVE PARTS	*		1
13	13516604	SLIDE BLOCK A	SELECTIVE PARTS	*		1
14	13519202	SLIDE BLOCK	SELECTIVE PARTS	*		1
15	40038709	FELT A		*		1
16	40038967	FELT (C)		*		1
17	EA9500B0100	CABLE BAND		*		6
18	NS6150310SP	NUT 15/64-28		*		1
19	B1604012000A	FEED BAR SHAFT				1
20	RE0500711KP	SNAP RING 5				1
21	CQ202000000	OIL WICK				0.14
22	23036304	FEED LEVER SUPPORT	FOR PLC-1710			2
23	40038981	FEED LEVER BASE	FOR PLC-1710			1
24	SS6090630TP	SCREW 9/64-40 L=6	FOR PLC-1710			2
25	SM6061602TP	SCREW M6 L=16				4
26	WP0612076SP	WASHER 6.1X11X2				4
27	40017263	FEED LEVER BASE COVER	FOR PLC-1710			1
28	SS6090630SP	SCREW 9/64-40 L=6	FOR PLC-1710			4
29	40038707	FEED LEVER BASE	FOR PLC-1760,PLC-1760L			1
30	40017317	FEED LEVER SUPPORT	FOR PLC-1760,PLC-1760L			2
31	SS7090710SP	SCREW 9/64-40 L=6.8	FOR PLC-1760,PLC-1760L			4

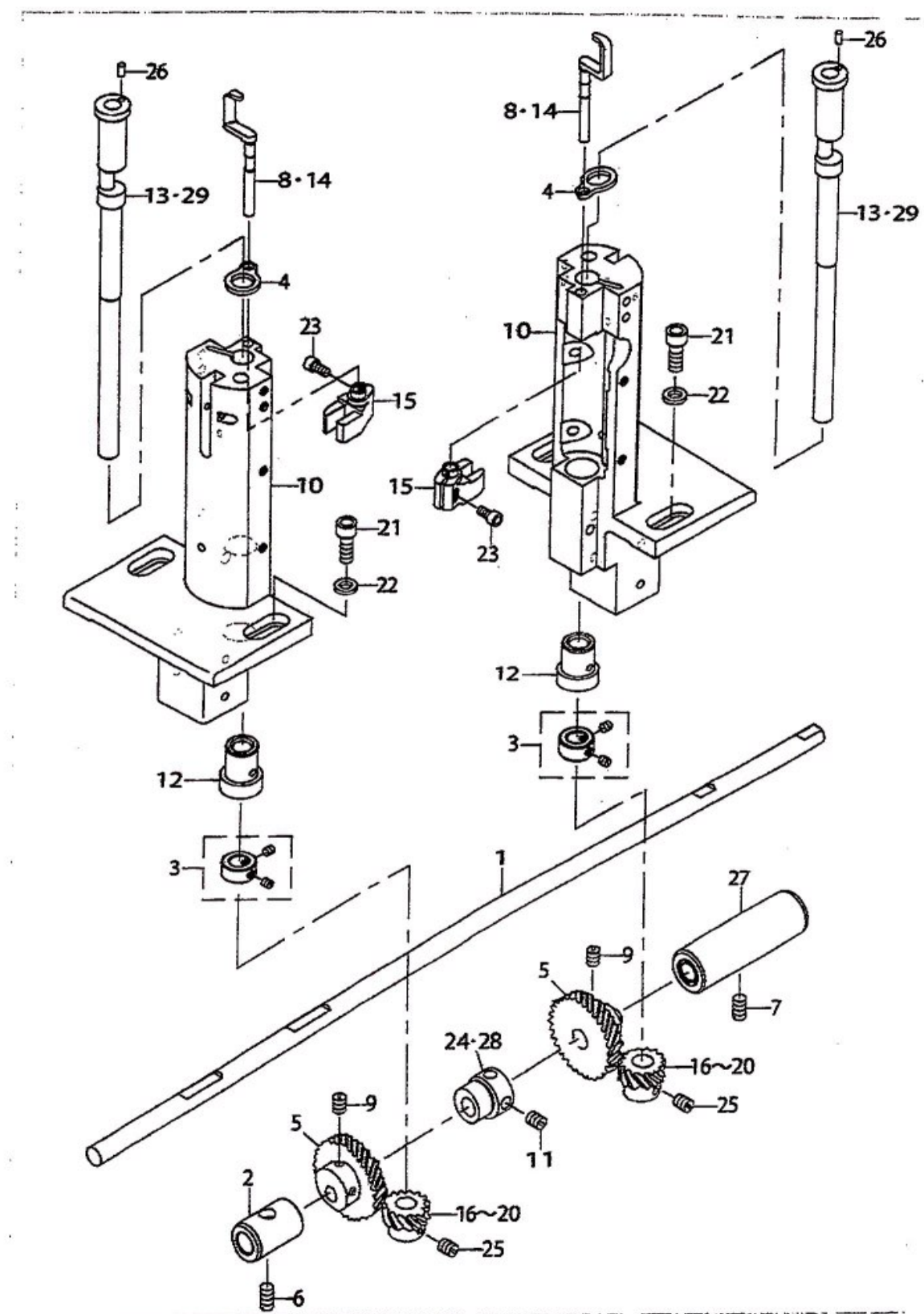
HOOK SHAFT & LOWER SHAFT COMPONENTS (FOR PLC-1710)



HOOK SHAFT & LOWER SHAFT COMPONENTS (FOR PLC-1710)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40038695	HOOK DRIVING SHAFT				1
2	21427307	LOWER SHAFT METAL REAR				1
3	CS095081ASH	THRUST COLLAR ASM. D=9.53 W=8				1
4	23004708	HOOK SHAFT SPACER				1
5	B1816512900	HOOK DRIVING SHAFT LARGE				1
6	SS8151150TP	SCREW 15/64-28 L=10.5				1
7	SS8151150TP	SCREW 15/64-28 L=10.5				1
8	40038697	BUSHING INTERMEDIATE ASM.				1
9	SS8660810TP	SCREW 1/4-40 L=8				2
10	40038867	HOOK SHAFT BASE				1
11	SS8150710TP	SCREW 15/64-28 L=7				2
12	21334701	HOOK SHAFT LOWER METAL				1
13	23004609	HOOK SHAFT				1
14	40039822	OPENER				1
15	23004906	OPENER GUIDE ARM				1
16	10112001	HOOK SHAFT GEAR A	SELECTIVE PARTS			1
17	10112100	HOOK SHAFT GEAR B	SELECTIVE PARTS			1
18	10112209	HOOK SHAFT GEAR C	SELECTIVE PARTS			1
19	10111904	HOOK SHAFT GEAR	SELECTIVE PARTS			1
20	40029634	HOOK SHAFT SCREW GEAR	SELECTIVE PARTS			1
21	SM6061602TP	SCREW M6 L=16				2
22	WP0612076SP	WASHER 6.1X11X2				2
23	SM6040802TP	SCREW M4X0.7 L=8				1
24	23024409	VERTICAL FEED CAM (1.5)				1
25	SS8660530TP	SCREW 1/4-40 L=4.5				3
26	PH0300062C0	PIN				1

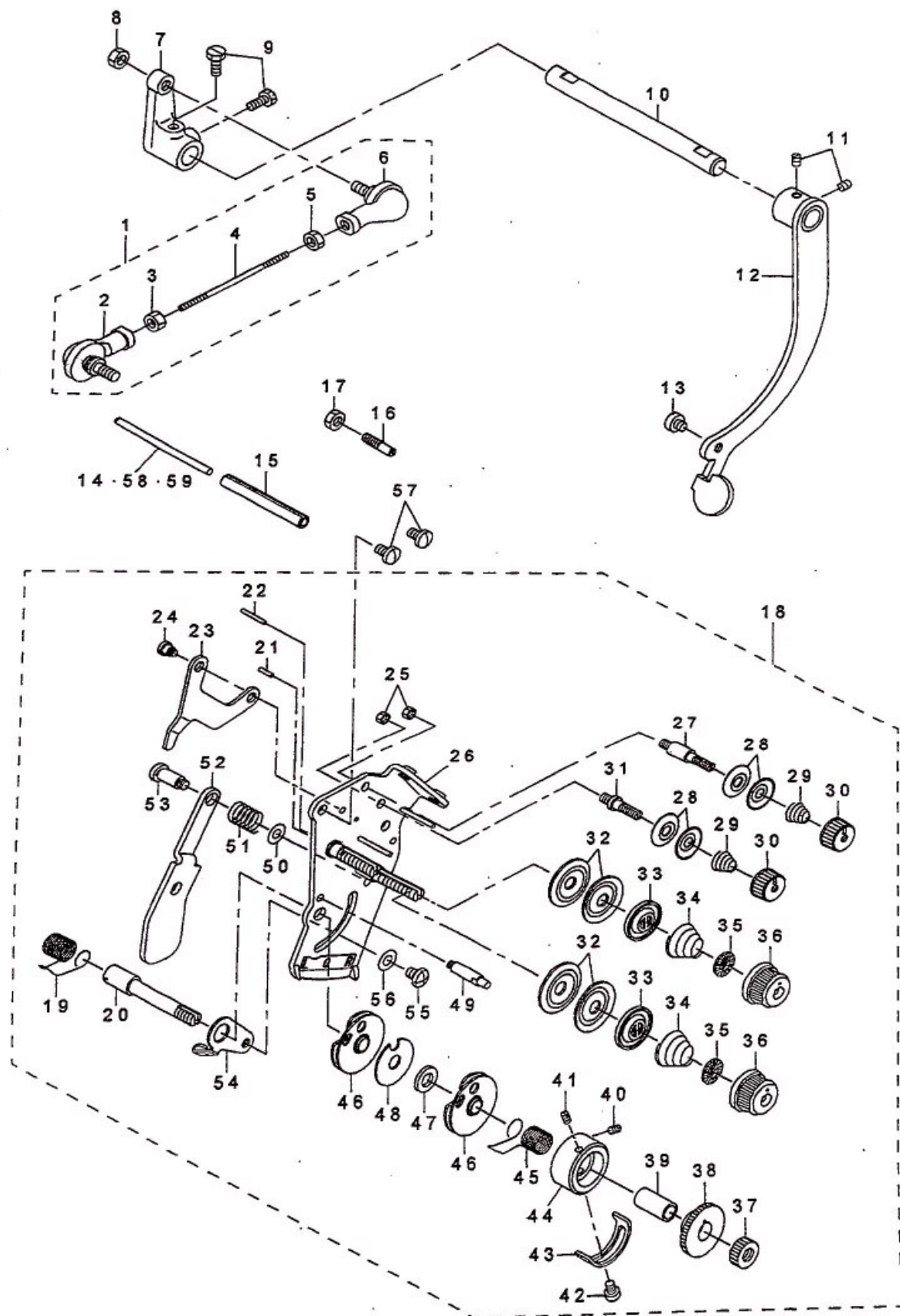
HOOK SHAFT & LOWER SHAFT COMPONENTS (FOR PLC-1760, PLC-1760L)



HOOK SHAFT & LOWER SHAFT COMPONENTS (FOR PLC-1760,PLC-1760L)

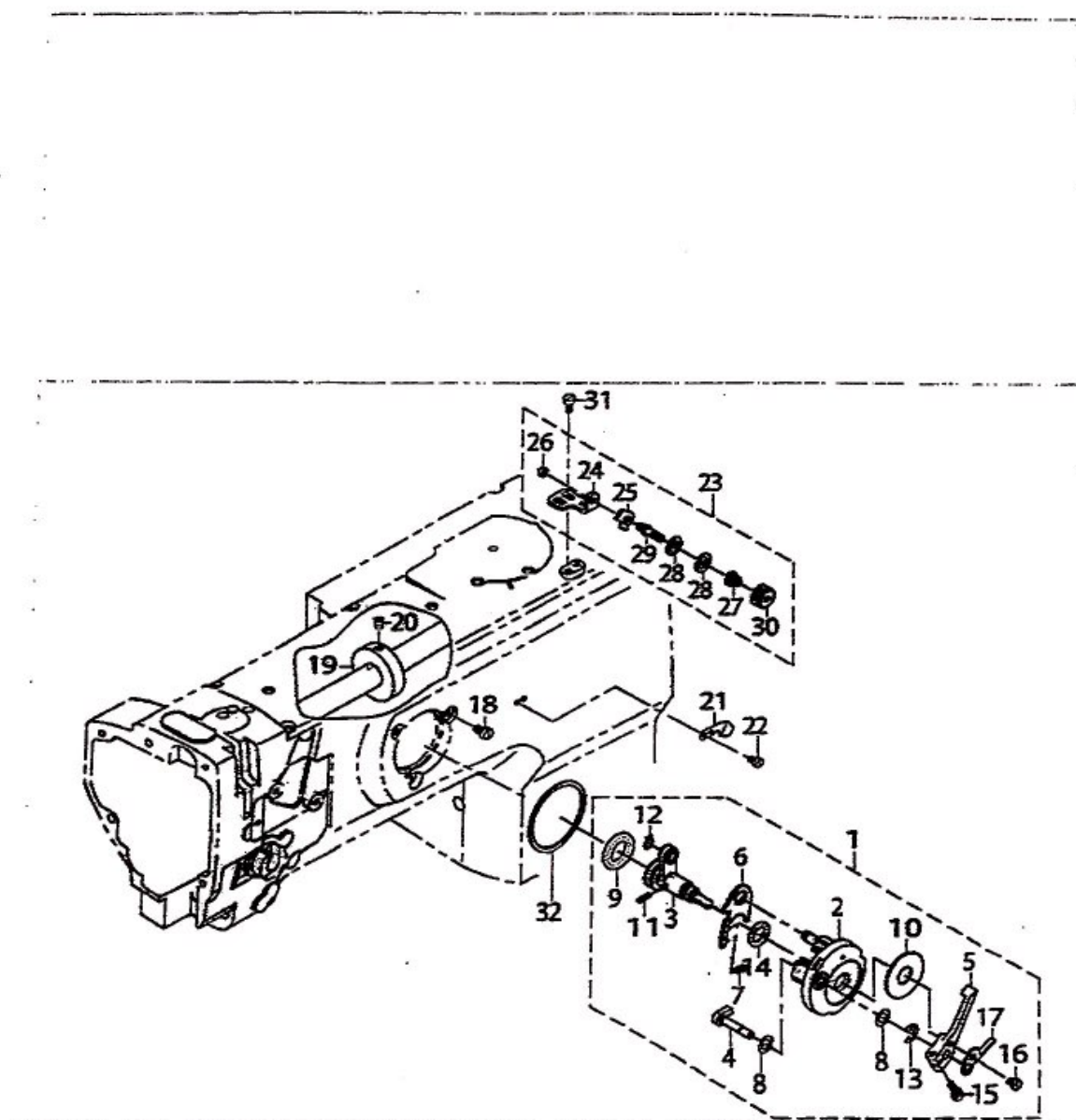
No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40038695	HOOK DRIVING SHAFT				1
2	21427307	LOWER SHAFT METAL REAR				1
3	CS095081ASH	THRUST COLLAR ASM. D=9.53 W=8				2
4	23004708	HOOK SHAFT SPACER				2
5	B1816512000	HOOK DRIVING SHAFT LARGE				2
6	SS8151150TP	SCREW 15/64-28 L=10.5				1
7	SS8151150TP	SCREW 15/64-28 L=10.5				1
8	40038822	OPENER	FOR PLC-1760			2
9	SS8660810TP	SCREW 1/4-40 L=8				4
10	40038867	HOOK SHAFT BASE				2
11	SS8150710TP	SCREW 15/64-28 L=7				2
12	21334701	HOOK SHAFT LOWER METAL				2
13	23004609	HOOK SHAFT	FOR PLC-1760			2
14	40038829	OPENER	FOR PLC-1760L			2
15	23004906	OPENER GUIDE ARM				2
16	10112001	HOOK SHAFT GEAR A	SELECTIVE PARTS			2
17	10112100	HOOK SHAFT GEAR B	SELECTIVE PARTS			2
18	10112209	HOOK SHAFT GEAR C	SELECTIVE PARTS			2
19	10111904	HOOK SHAFT GEAR	SELECTIVE PARTS			2
20	40029634	HOOK SHAFT SCREW GEAR	SELECTIVE PARTS			2
21	SM6061602TP	SCREW M6 L=16				4
22	WP0612076SP	WASHER 6.1X11X2				4
23	SM6040802TP	SCREW M4X0.7 L=8				2
24	23024409	VERTICAL FEED CAM (1.5)	FOR PLC-1760			1
25	SS8660530TP	SCREW 1/4-40 L=4.5				6
26	PH0300062C0	PIN				2
27	40038697	BUSHING INTERMEDIATE ASM.				1
28	40068166	VERTICAL FEED CAD(2.4)	FOR PLC-1760L			1
29	40038902	HOOK SHAFT (60L)	FOR PLC-1760L			2

3. NEEDLE STOPPAGE EXCHANGE LEVER & THREAD TENSION COMPONENTS 針停止交換レバー・糸調子関係



REF.NO	NOTE	PART NO	DESCRIPTION	品 名	Qty
1		213-77155	BALL JOINT COMPL	ヘンカンレバージク	1
2		B1440-526-000	BALL JOINT LEFT	ボール ジョイント ヒダリ	(1)
3		NM-6050550-SD	NUT M5X0.8	ロツカクナット M5X0.8 ヒダリネジ	(1)
4		B1441-526-000	ADJUSTING SHAFT ROD	チヨーセツジク ロッド	(1)
5		NM-6050001-SP	NUT M5	ロツカクナット M5X0.8 1シユ	(1)
6		B1442-526-000	BALL JOINT RIGHT	ボール ジョイント ミキ	(1)
7		B1443-526-00A	NEEDLE STOP SHIFTING ARM	ハリテイシヘンカンウデ	1
8		NM-6050001-SP	NUT M5	ロツカクナット M5X0.8 1シユ	1
9		SS-9111010-SP	SCREW 11/64-40 L=9.5	ロツカクボルト 11/64-40 L=9	2
10		213-77007	REPOSITIONING LEVER SHAFT	ヘンカンレバージク	1
11		SS-8110520-TP	SCREW 11/64-40 L=4.5	止めねじ 11/64-40 L=4.5	2
12		226-87453	REPOSITIONING LEVER ASM.	ヘンカンレバーケツゴウ	1
13		SS-6110430-TP	SCREW 11/64-40 L=4.0	ヒラネジ 11/64-40 L=4	1
14	#01	103-21107	TENSION RELEASE BAR	イトユルメ オシボウ	1
15		PS-0600502-KP	SPRING PIN	スプリングピン	1
16		SS-6621210-SP	SCREW 3/16-32 L=12	ヒラネジ 3/16-32 L=12	1
17		NS-6620310-SP	NUT 3/16-32	ロツカクナット 3/16-32	1
18		213-75456	THREAD TENSION ASM.	イトチヨウシ (クミ) カタハリ	1
19		226-18706	THREAD TAKE-UP SPRING A	イトトリバネA	(1)
20		106-97605	THREAD TAKE-UP SPRING STUD	イトトリバネ ジク	(1)
21		B3127-051-000	TENSION RELEASE PIN SHORT	イトユルメ ピン	(1)
22		B3127-527-000	PIN B	イトユルメ ピン B	(1)
23		226-18102	TENSION RELEASE LEVER	イトユルメイタ	(1)
24		SD-0470281-SP	HINGE SCREW D=4.7 H=2.8	ダンネジ D=4.7 H=2.8	(2)
25		NS-6110310-SP	NUT 11/64-40	ロツカクナット 11/64-40	(1)
26		226-89053	TENSION BASE PLATE ASM.	イトチヨウシイタ (ケツゴウ) カタハリツキ	(1)
27		101-24204	THREAD TENSION POST A	ダイ1イトチヨウシボー A	(1)
28		107-41106	FIRST THREAD TENSION PLATE	ダイイテイトチヨウシサラ	(4)
29		110-45101	THREAD TENSION SPRING	ダイイテ イトチヨウシバネ	(2)
30		110-72402	THREAD TENSION NUT	ダイ 1 イトチヨウシ ナット	(2)
31		101-24303	THREAD TENSION POST B	ダイ1イトチヨウシボー B	(1)
32		131-38201	THREAD TENSION DISK	糸調子皿	(4)
33		226-17906	THREAD TENSION DISK PRESSER	イトチヨウシサラオサエ	(2)
34		B3129-053-000	TENSION SPRING	イトチヨウシバネ	(2)
35		B3120-125-000	ROTATING STOPPER	イトチヨウシサラ カイテンドメ	(2)
36		119-56802	THREAD TENSION KNOB BLUE	イトチヨウシツマミ (アオ)	(2)
37		226-17807	NUT	イトトリバネジクナット	(1)
38		226-17708	TAKE-UP SPRING GUIDE	イトトリバネカケ	(1)
39		B3141-527-000	PRESSER COLLAR	イトトリバネ アンナイオサエ	(1)
40		226-18904	SET SCREW	イトトリバネカケトメネジ	(1)
41		226-18904	SET SCREW	イトトリバネカケトメネジ	(1)
42		SS-7090510-SP	SCREW 9/64-40 L=4.6	マルヒラネジ 9/64-40 L=4.6	(1)
43		B3138-527-000	ADJUSTING PLATE B	イトトリバネ チヨーセツイタ B	(1)
44		226-17609	THREAD TENSION POST	イトトリバネカケダイ	(1)
45		226-18805	THREAD TAKE-UP SPRING B	イトトリバネB	(1)
46		B3137-527-0A0	TAKE-UP SPRING GUIDE ASM.	イトトリバネ アンナイ クミ	(2)
47		B3139-527-000	COLLAR	イトトリバネ ジクカラー	(1)
48		B3142-527-000	TAKE-UP SPRING GUIDE PLATE	イトトリバネ アンナイイタ	(1)
49		B3143-527-000	TAKE-UP SPRING GUIDE STUD	イトトリバネ カケダイジク	(1)
50		WP-0450801-SP	WASHER	ヒラザガネ	(1)
51		B1449-526-000	REPOSITIONING LEVER SPRING	ヘンカン コテーレバー バネ	(1)
52		226-89103	REPOSITIONING LEVER	ヘンカンコテーレバー	(1)
53		SD-0601171-SP	HINGE SCREW D=6 H=11.7	ダンネジ D=6 H=11.7	(1)
54		106-97506	THREAD TENSION BRACKET A	イトトリバネ チョウセツイタ (A)	(1)
55		SS-4110615-SP	SCREW 11/64-40 L=6	ナベコネジ 11/64-40 L=6	(1)
56		WP-0501016-SP	WASHER 5X10.5X1	ヒラザガネ	(1)
57		SS-7110710-SP	SCREW 11/64-40 L=7	マルヒラネジ 11/64-40 L=7	2
58		230-06406	TENSION RELEASE BAR	イトユルメオシボウ	1
59	#01	213-48206	TENSION RELEASE BAR	イトユルメオシボウ	1
		NOTE(注記)	#01.....SELECTIVE PARTS	選択部品	

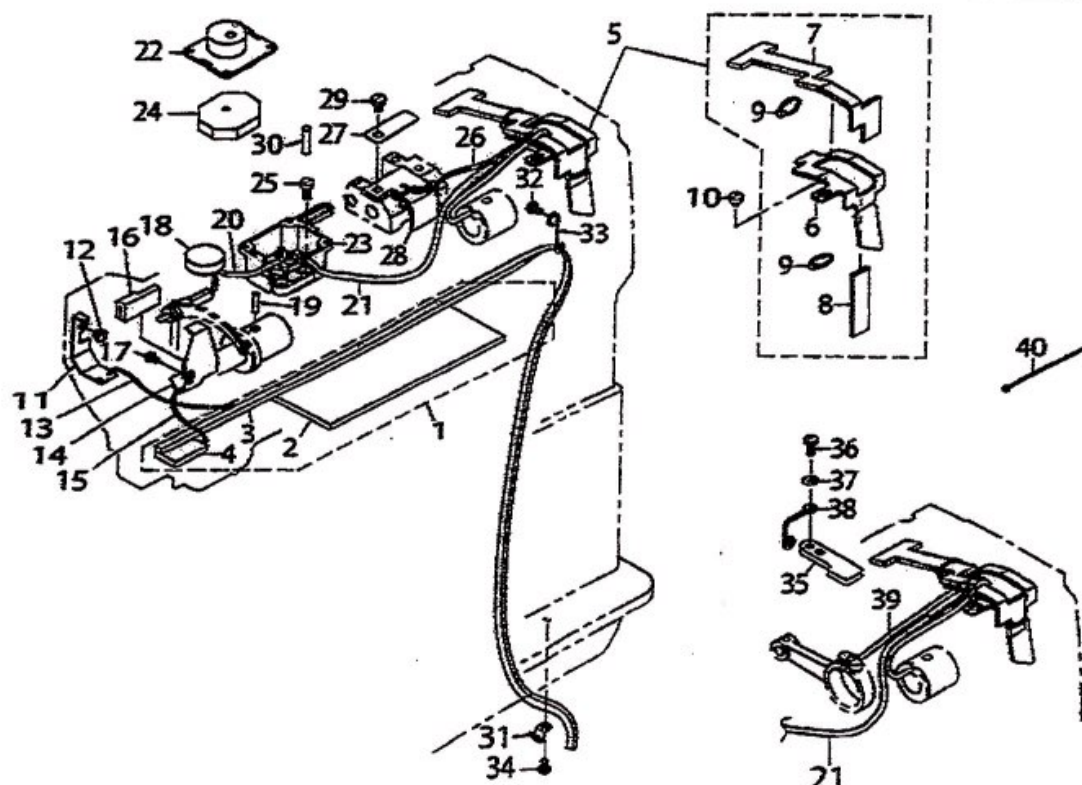
LOWER THREAD WINDER MECHANISM COMPONENTS



LOWER THREAD WINDER MECHANISM COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	21357967	BOBBIN DEVICE ASM.				1
2	22537658	BOBBIN FITTING BASIS COMPL		*		1
3	21357959	BOBIN SHAFT COMPL		*		1
4	22538151	BOBBIN CAM SHAFT COMPL		*		1
5	23636202	BOBBIN LEVER		*		1
6	21356001	ADJUSTING PLATE		*		1
7	B152989000GA	PRESSUR FOOT SPRING		*		1
8	10618304	VERTICAL ROLLER WASHER		*		2
9	21358205	RUBBER RING		*		1
10	B3205210000	CUSHION		*		1
11	B1148555000	SPRING		*		1
12	RC0560711KP	RETAINING RING		*		1
13	RE0500000K0	E-RING		*		1
14	RO092270200	RUBBER RING		*		1
15	SS7091410SP	SCREW 9/64-40 L=13.5		*		1
16	SS6000520SP	SCREW 9/64-40 L=5.0		*		1
17	14512503	BOBBIN ADJUSTING PLATE		*		1
18	SS8110810TP	SCREW 11/64-40 L=8				3
19	10704807	BOBBIN FRICTION WHEEL				1
20	SM8050602TP	SCREW M5 L=6				2
21	10502300	THREAD CUTTER				1
22	SS8090620TP	SCREW				2
23	21355755	LOWER THREAD GUIDE ASM.				1
24	21355706	FITTING BASE		*		1
25	D3162555B00	THREAD GUIDE		*		1
26	NS6110310SP	NUT 11/64-40		*		1
27	D3168555H0B	TENSION SPRING NO.1		*		1
28	40113092	THREAD TENSION DISK		*		2
29	21378708	THREAD TENSION POST		*		1
30	11072402	THREAD TENSION NUT		*		1
31	SM6040800SP	SCREW				2
32	22538706	PACKING				1

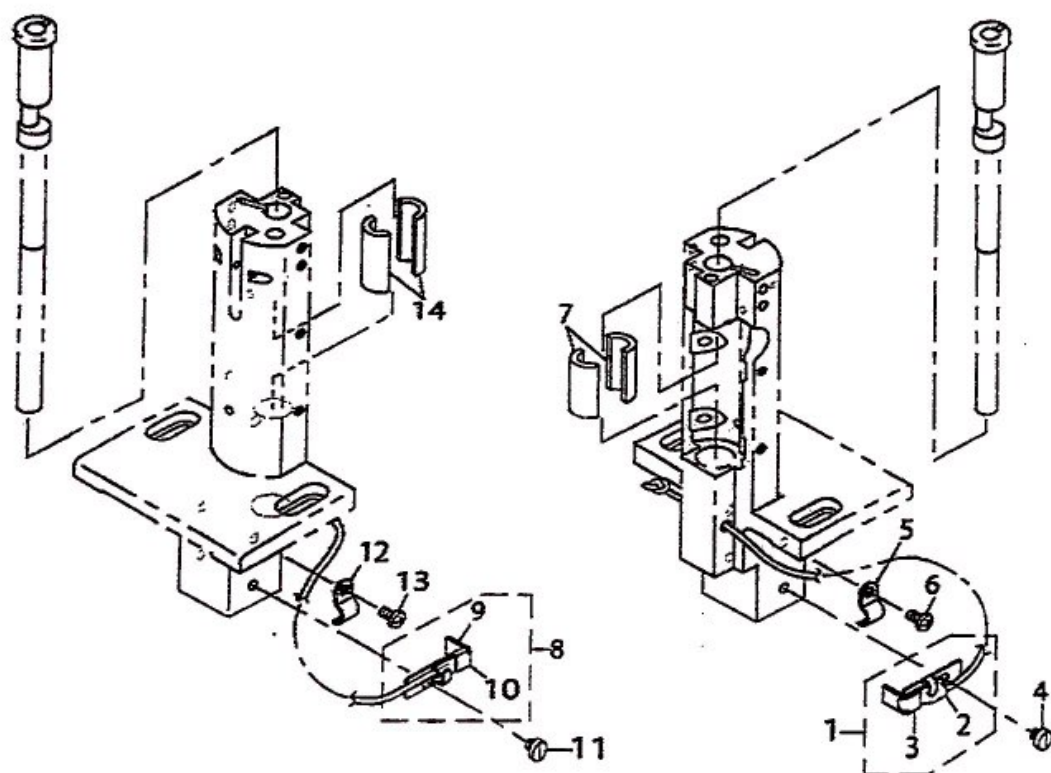
LUBRICATION COMPONENTS (FOR ARM)



LUBRICATION COMPONENTS (FOR ARM)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40042648	ARM ONCE THROUGH FELT ASM.				1
2	21345707	ARM ONCE THROUGH FELT A		*		1
3	40042647	ARM ONCE THROUGH FELT		*		1
4	21345905	FACE ONCE THROUGH FELT		*		1
5	21346358	FELT SUPPORT ASM.				1
6	21346309	FELT SUPPORT		*		1
7	21346507	FEED CHANGE FELT		*		1
8	21346408	FELT		*		1
9	EA9500B0000	CLIP CV-70S		*		2
10	SS8110480SP	SCREW 11/64-40 L=4.3				1
11	21340708	UPPER FEED OIL BAR PLATE				1
12	SS7110510SP	SCREW 11/64-40 L=5				1
13	CQ202000000	OIL WICK				0.2
14	21347000	TAKE-UP OIL PLATE				1
15	CQ202000000	OIL WICK				0.25
16	21347208	TAKE-UP LUBRICATION FELT				1
17	SS3000610SP	SCREW 9/64-40 L=6				1
18	21346002	FELT				1
19	BT412051000	FELT				1
20	CQ252000000	OIL WICK				0.55
21	BT0500300EA	OIL TUBE				0.17
22	21407507	OIL TANK A				1
23	21407806	OIL TANK B				1
24	21407705	FELT				2
25	SS8111010SP	SCREW 11/64-40 L=9.5				2
26	CQ202000000	OIL WICK	FOR PLC-1760L			0.15
27	21346101	LUBRICATION FELT PRESSER	FOR PLC-1760L			1
28	21346200	MUTUAL VERTICAL CHANGE FELT	FOR PLC-1760L			1
29	SS7120760SP	SCREW 3/16-28 L=7.0	FOR PLC-1760L			1
30	PS0500202KP	SPRING PIN 5X20				1
31	B3508512000	OIL FELT HOLDER				1
32	SS7110710SP	SCREW 11/64-40 L=7				1
33	22620504	OIL WICK HOLDER				1
34	SS4110615SP	SCREW 11/64-40 L=6				1
35	21339700	UPPER FEED STOPPER PLATE (B)	FOR PLC-1710,PLC-1760			1
36	SS7111120TP	SCREW	FOR PLC-1710,PLC-1760			2
37	WP0450001SD	WASHER 4.5X10X0.8	FOR PLC-1710,PLC-1760			1
38	22620504	OIL WICK HOLDER	FOR PLC-1710,PLC-1760			1
39	CQ202000000	OIL WICK	FOR PLC-1710,PLC-1760			0.2
40	EA9500B0100	CABLE BAND				1

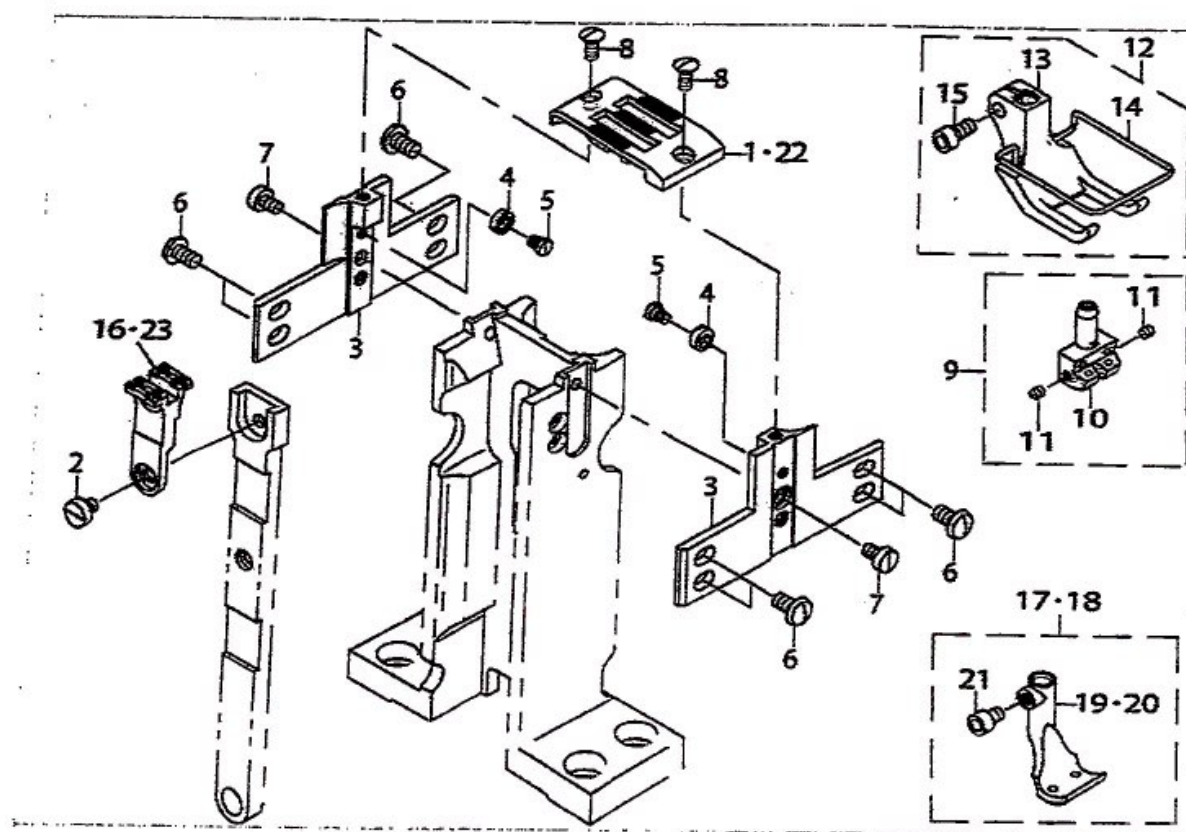
LUBRICATION COMPONENTS (FOR HOOK SHAFT BASE)



LUBRICATION COMPONENTS (FOR HOOK SHAFT BASE)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40038728	VILENE HOLDER ASM.				1
2	40038729	OIL WICK ASM.		*		1
3	40038730	VILENE HOLDER		*		1
4	SS6110480SP	SCREW 11/64-40 L=4.3				1
5	D2611555B00A	CABLE HOLDER				1
6	SS4110815SP	SCREW 11/64-40 L=8				1
7	21345905	FACE ONCE THROUGH FELT				2
8	40038728	VILENE HOLDER ASM.	FOR PLC-1760,PLC-1760L			1
9	40038729	OIL WICK ASM.		*		1
10	40038730	VILENE HOLDER		*		1
11	SS6110480SP	SCREW 11/64-40 L=4.3	FOR PLC-1760,PLC-1760L			1
12	D2611555B00A	CABLE HOLDER	FOR PLC-1760,PLC-1760L			1
13	SS4110815SP	SCREW 11/64-40 L=8	FOR PLC-1760,PLC-1760L			1
14	21345905	FACE ONCE THROUGH FELT	FOR PLC-1760,PLC-1760L			2

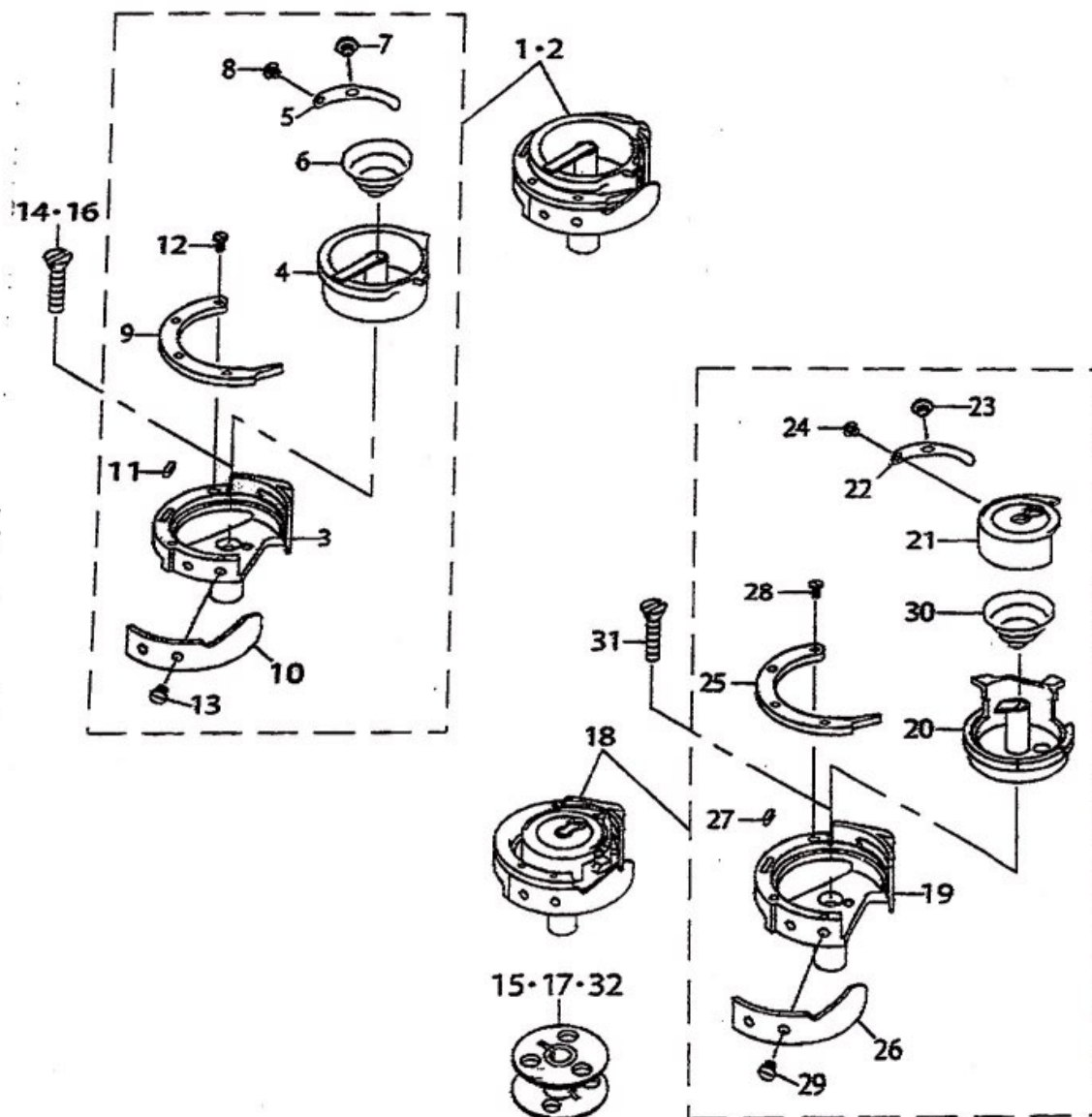
GAUGE COMPONENTS (STANDARD PARTS) (FOR PLC-1760, PLC-1760L)



GAUGE COMPONENTS (STANDARD PARTS) (FOR PLC-1760,PLC-1760L)

No.	Parts No.	Parts name	Remarks	Level	Cens	Qty
1	40038994	NEEDLE PLATE (10MM)	FOR PLC-1760			1
2	SS6110480SP	SCREW 11/64-40 L=4.3				1
3	40038787	THROAT PLATE HOLDER(10MM)				2
4	23007503	ECCENTRIC ROLLER				2
5	23007602	HINGE SCREW				2
6	SS5110810SP	SCREW 11/64-40 L=8				8
7	SS6090820SP	SCREW 9/64-40 L=6				2
8	SS2090810SP	SCREW 9/64-40 L=7.5			☆	2
9	40038774	NEEDLE CLAMP(10MM)ASM.				1
10	40038775	NEEDLE CLAMP(10MM)		*		1
11	SS6080310TP	SCREW 1/8-44 L=2.8		*	☆	2
12	40038795	PRESSER FOOT(10MM)ASM.				1
13	40038796	PRESSER FOOT(10MM)		*		1
14	40038794	FINGER GUIDE(10-12MM)		*		1
15	SM6040802TP	SCREW M4X0.7 L=8		*		1
16	40039007	FEED (3.3-2.4)(10MM)	FOR PLC-1760			1
17	40038842	FEED FOOT(10MM)ASM.	FOR PLC-1760			1
18	40038898	FEED FOOT(10MM 60L)ASM.	FOR PLC-1760L			1
19	40038843	FEED FOOT(10MM)	FOR PLC-1760	*		1
20	40038899	FEED FOOT(10MM 60L)	FOR PLC-1760L	*		1
21	SM6040552TP	SCREW M4 L=4.5		*		1
22	40038893	THROAT PLATE(10MM 60L)	FOR PLC-1760L			1
23	40038897	FEED(10MM 60L)	FOR PLC-1760L			1

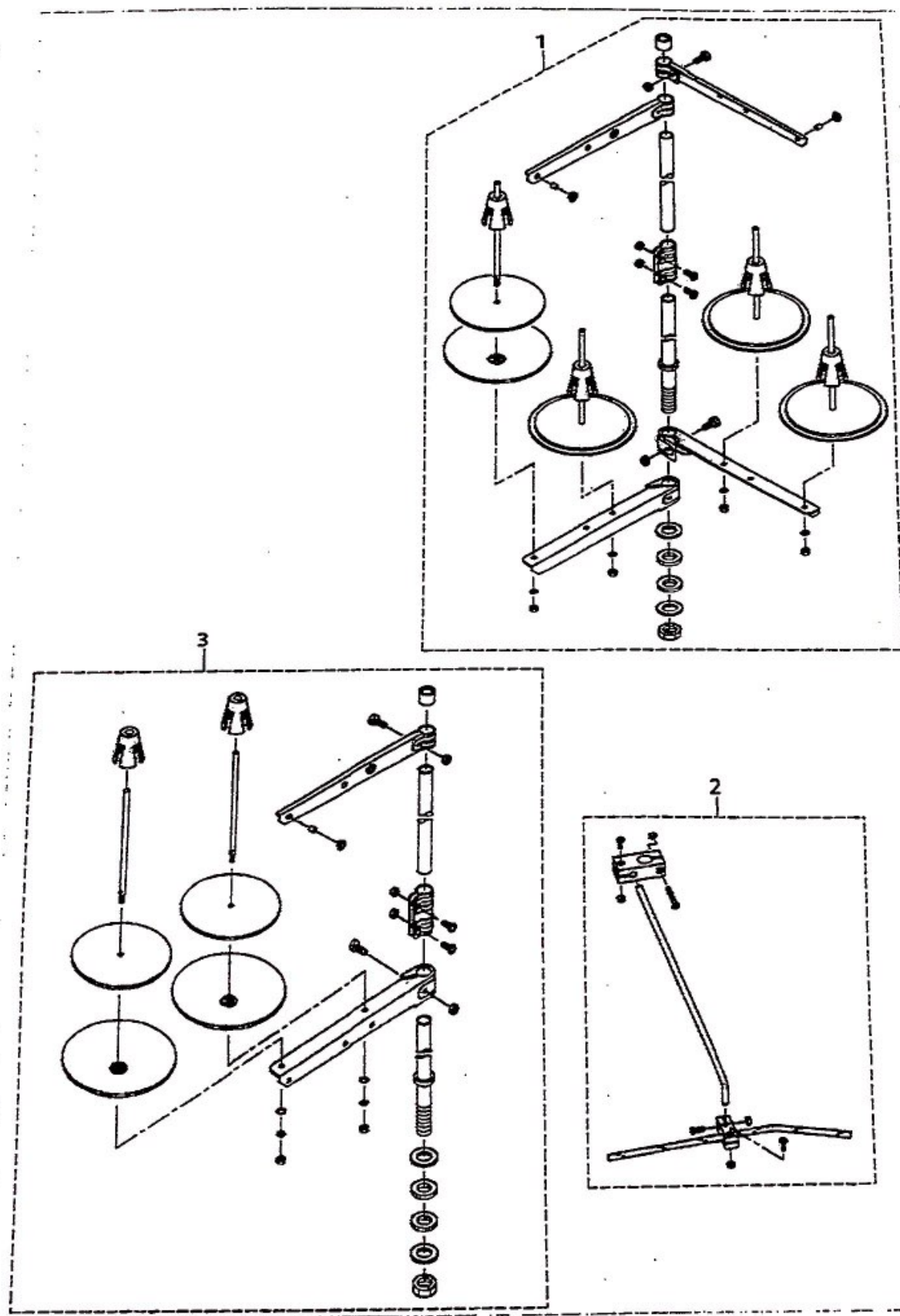
HOOK COMPONENTS



HOOK COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40039010	HOOK ASML	FOR PLC-1710			1
2	40039010	HOOK ASML	FOR PLC-1760			2
3	40038732	HOOK		*		1
4	40039887	INNER HOOK		*		1
5	21442207	TENSION SPRING		*		1
6	10723500	IDLING PREVENTION SPRING		*	☆	1
7	21432000	ADJUSTING SCREW		*	☆	1
8	21432109	ADJUSTING SPRING SCREW		*		1
9	23028008	INNER HOOK PRESSER WITH HORN		*		1
10	23058506	NEEDLE GUIDE		*		1
11	23028404	FELT		*		1
12	10723104	PRESSER SETSCREW		*	☆	3
13	22814008	SCREW		*	☆	2
14	SS1092810SP	SCREW 9/64-40 L=25.4	FOR PLC-1710		☆	1
15	10759603	ALUMINUM BOBBIN (DOUBLE-CUT)	FOR PLC-1710		☆	1
16	SS1092810SP	SCREW 9/64-40 L=25.4	FOR PLC-1760		☆	2
17	10759603	ALUMINUM BOBBIN (DOUBLE-CUT)	FOR PLC-1760		☆	2
18	40038870	HOOK ASML(60L)	FOR PLC-1760L			2
19	40038732	HOOK		*		1
20	40038868	INNER HOOK		*		1
21	40038969	CAP		*		1
22	23058605	TENSION SPRING		*		1
23	21432900	ADJUSTING SCREW		*	☆	1
24	21432109	ADJUSTING SPRING SCREW		*		1
25	23028008	INNER HOOK PRESSER WITH HORN		*		1
26	23058506	NEEDLE GUIDE		*		1
27	23028404	FELT		*		1
28	10723104	PRESSER SETSCREW		*	☆	3
29	22814008	SCREW		*	☆	2
30	10723500	IDLING PREVENTION SPRING		*	☆	1
31	SS1092810SP	SCREW 9/64-40 L=25.4	FOR PLC-1760L		☆	2
32	10759603	ALUMINUM BOBBIN (DOUBLE-CUT)	FOR PLC-1760L		☆	2

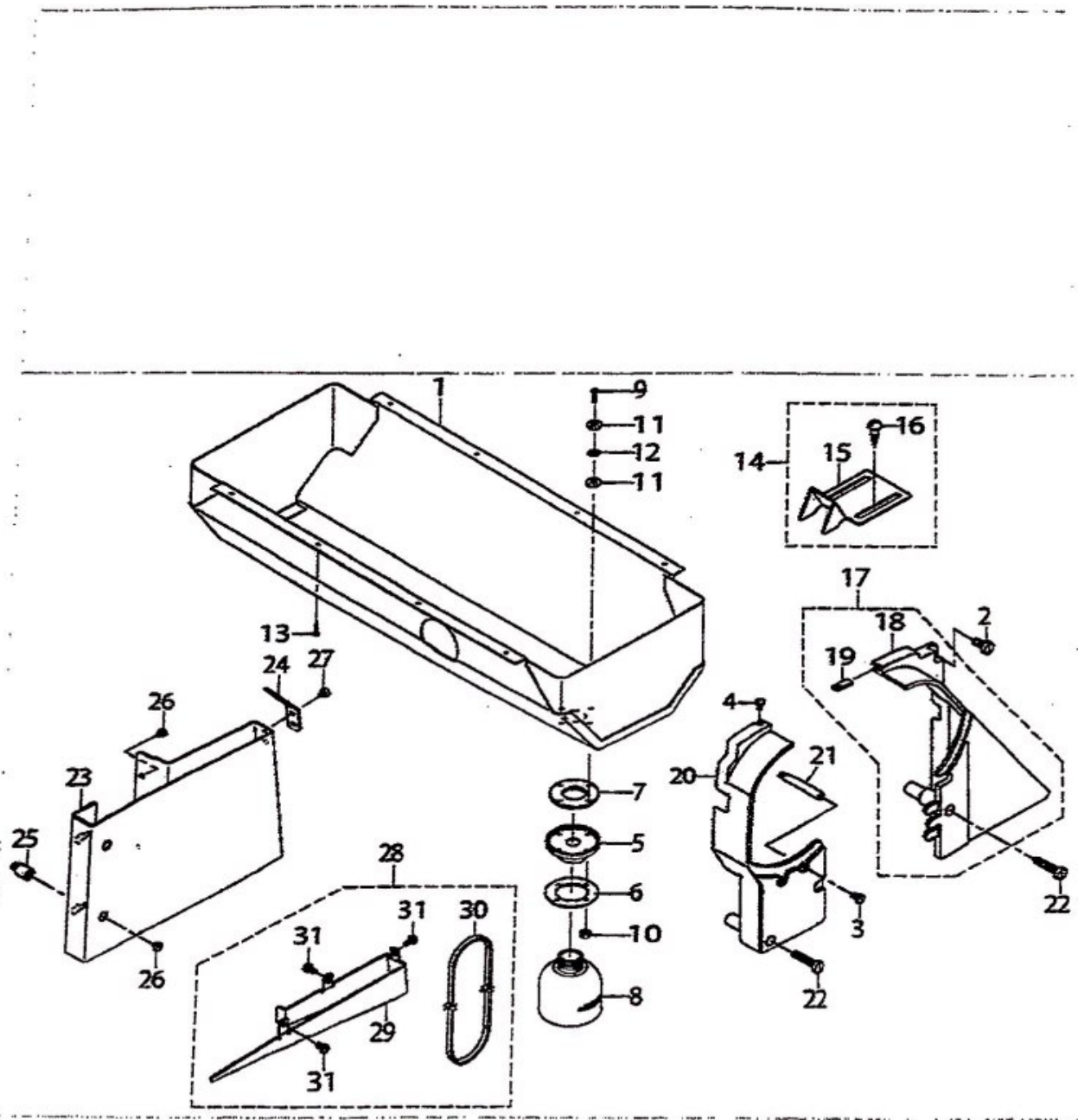
THREAD STAND COMPONENTS



THREAD STAND COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	26910158	THREAD STANDING DEVICE ASM.	FOR PLC-1700,PLC-1700L			1
2	26910059	THREAD GUIDE ARM ASM.				1
3	40096354	THREAD STAND ASM.	FOR PLC-1710			1

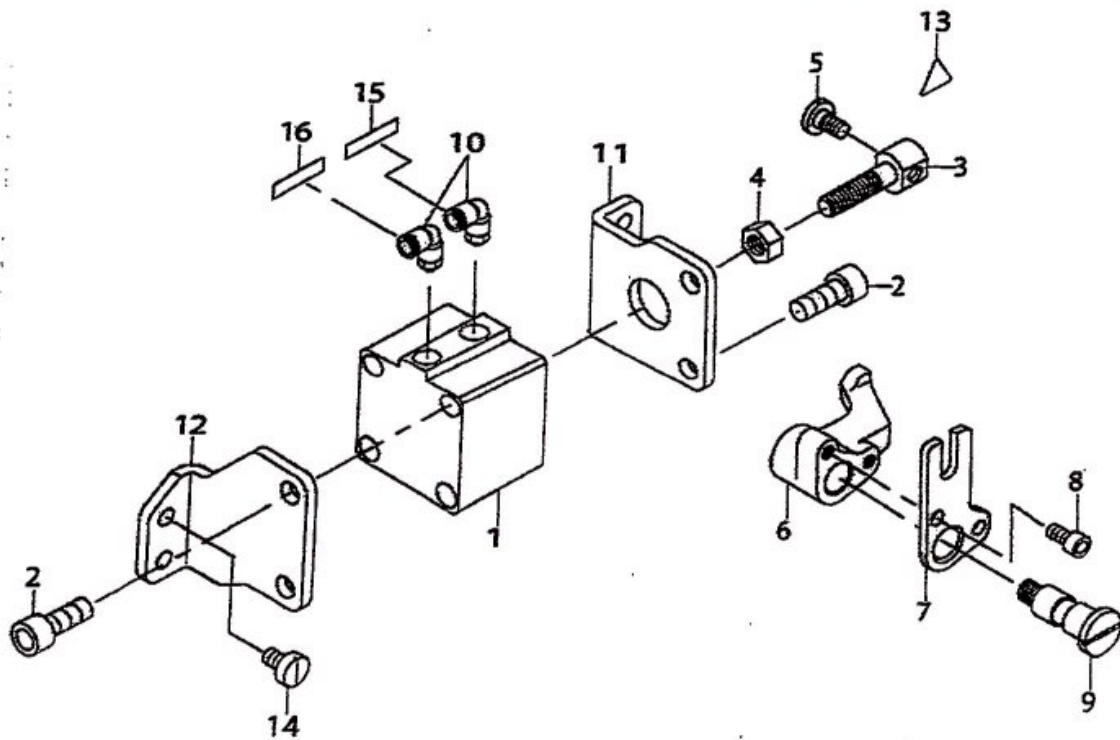
BELT COVER & OIL RESERVOIR COMPONENTS



BELT COVER & OIL RESERVOIR COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	21351457	OIL RESERVOIR ASM.				1
2	SS6151440SP	SCREW 15/64-28 L=14				1
3	SS7110840SP	SCREW 11/64-40 L=7.8				1
4	SS5110740TP	SCREW 11/64-40 L=6.5				1
5	40025299	OIL POT JOINT				1
6	21379003	OIL MANAGEMENT WASHER				1
7	B8112220000	OIL SEAL				1
8	40025300	OIL POT				1
9	SM3031401SE	SCREW M3X0.5 L=14				4
10	NN6030001SC	NUT M3				4
11	10748101	OIL REMOVING SETSCREW PACKING				8
12	WP0320501SC	WASHER M3				4
13	SK3241601SC	WOOD SCREW D=2.4 L=16				8
14	10755254	BELT COVER C ASM. (FOR JE)				1
15	10755205	BELT COVER C(JE)		*		1
16	SK3482500SC	WOOD SCREW D=4.8 L=25		*		2
17	21351150	BELT COVER ASM. (RIGHT)				1
18	21351101	BELT COVER (RIGHT)		*		1
19	21351002	BELT COVER AUXILIARY PLATE		*		1
20	21351200	BELT COVER (LEFT)				1
21	D6232241E00	BELT COVER SUPPORT A				1
22	SS6153040SP	SCREW 15/64-28 L=30				2
23	40038823	BELT COVER (UNDER)				1
24	40017309	BELT COVER LID				1
25	40038824	BELT COVER STUD				2
26	SS6110480SP	SCREW 11/64-40 L=4.3				4
27	SS6110480SP	SCREW 11/64-40 L=4.3				2
28	40080024	BELT COVER (FOR OBLIQUE TABLE)	OPTIONAL PARTS			1
29	40078969	BELT COVER(FOR OBLQUE TABLE)		*		1
30	MTJVH00550A	V-BELT 55INCH		*		1
31	SS6110480SP	SCREW 11/64-40 L=4.3		*		3

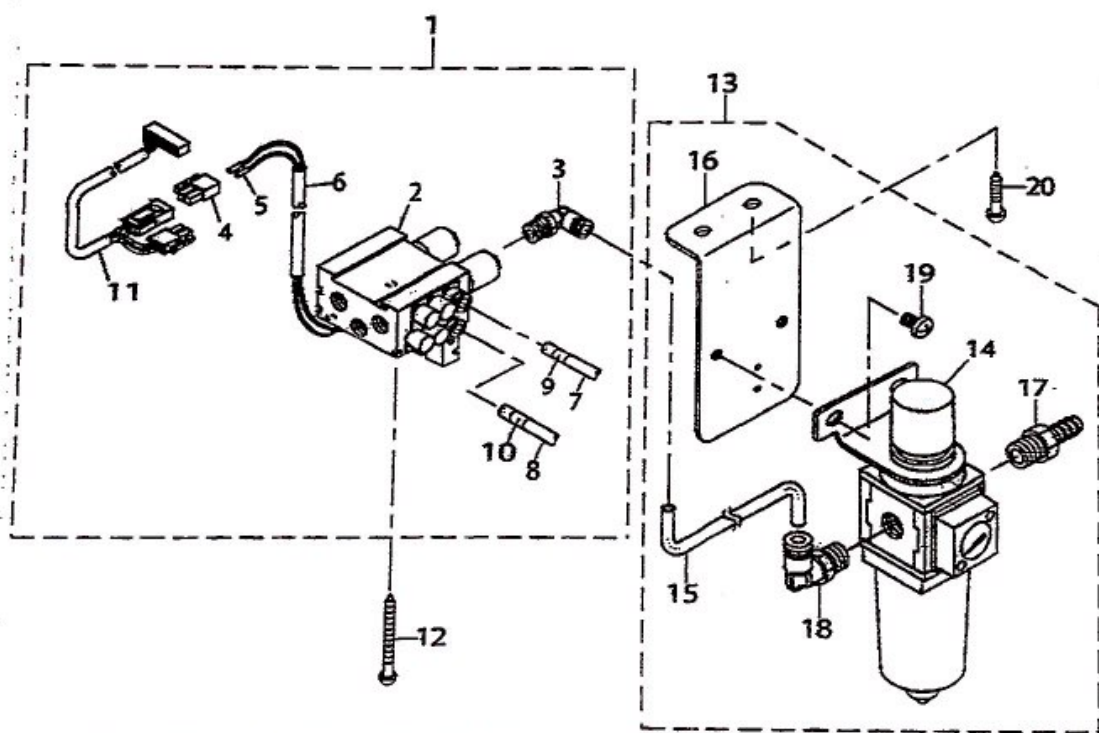
AUTOMATIC PRESSER LIFTING MECHANISM COMPONENTS (OPTIONAL PARTS)



AUTOMATIC PRESSER LIFTING MECHANISM COMPONENTS (OPTIONAL PARTS)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	PA400150100	AIR CYLINDER				1
2	SM6082002TP	SCREW M8 L=20				4
3	21356506	CYLINDER CONNECTING SCREW				1
4	NM6080001SE	NUT M8				1
5	SD0720331SP	HINGE SCREW D=7.24 H=3.3				1
6	21388509	PRESSER LIFTER LEVER A				1
7	21356803	PRESSER LIFTER LEVER B				1
8	SM6051002TP	SCREW M5X0.8 L=10				2
9	21356704	SHAFT				1
10	PJ304065101	ELBOW UNION 6XPT1/8				2
11	21356308	CYLINDER STAY(FRONT)				1
12	21356407	CYLINDER STAY(REAR)				1
13	CM309200001	ATTENTION SEAL 16				1
14	SS6151040SP	SCREW 15/64-28 L=10				4
15	HX00295000A	WIRE MARK(2)				1
16	HX00295000B	WIRE MARK(3)				1

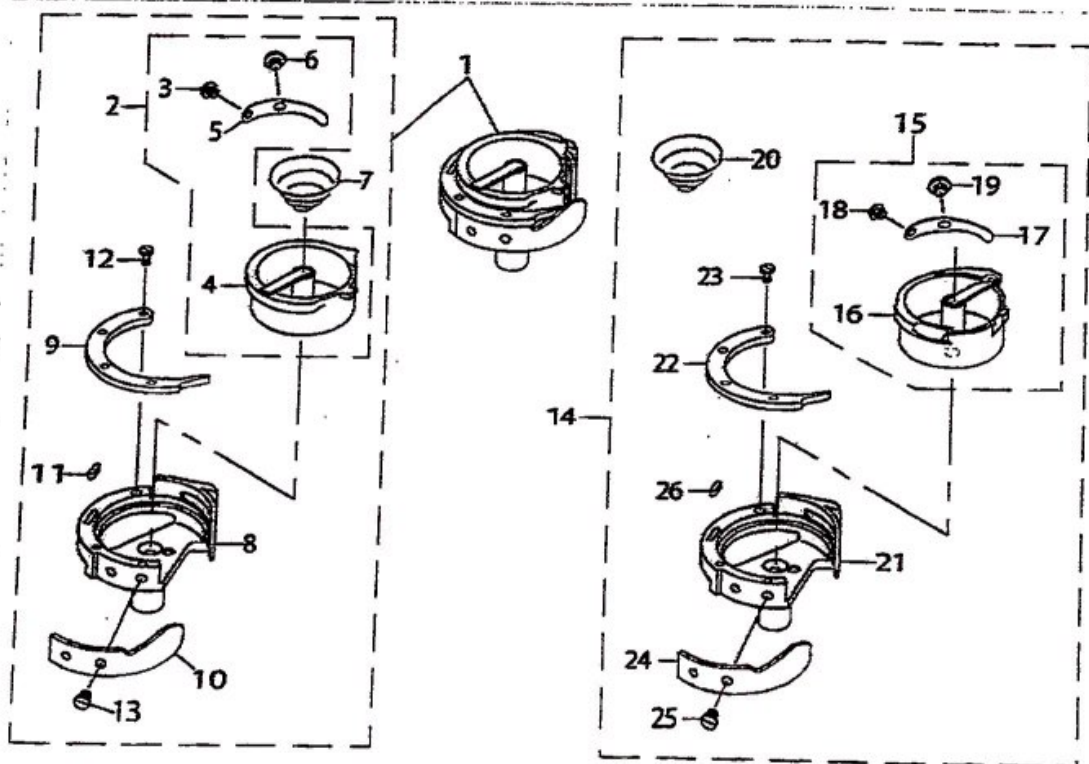
AIR MECHANISM COMPONENTS (OPTIONAL PARTS)



AIR MECHANISM COMPONENTS (OPTIONAL PARTS)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40183003	AIR APPARATUS(P)ASM.				1
2	49038904	MAGNETIC VALVE(P)		*		1
3	GAK29010000	ELBOW B		*		1
4	HK034610020	2-POLE NYLON PLUG		*		1
5	HK03464000A	TERMINAL FEMALE		*		2
6	GAKA1503000	INSULATION TUBE		*		0.2
7	BT0600401EB	TUBE		*		1.3
8	BT0600401EB	TUBE		*		1.3
9	HX00295000A	WIRE MARK(2)		*		4
10	HX00295000B	WIRE MARK(3)		*		4
11	40105811	CORD ASM.		*		1
12	SK3385001SE	WOOD SCREW D=3.8 L=50				4
13	40038722	FILTER REGULATOR ASM.				1
14	PF0552170A0	FILTER REGULATOR		*		1
15	BT0600401EB	TUBE		*		1
16	40038723	FILTER REGULATOR MOUNTING PLATE		*		1
17	40107618	NIPPLE		*		1
18	GAK29009000	ELBOW		*		1
19	SM4061001SB	SCREW M6 L=10		*		2
20	SK3482501SE	WOOD SCREW D=4.8 L=25				2

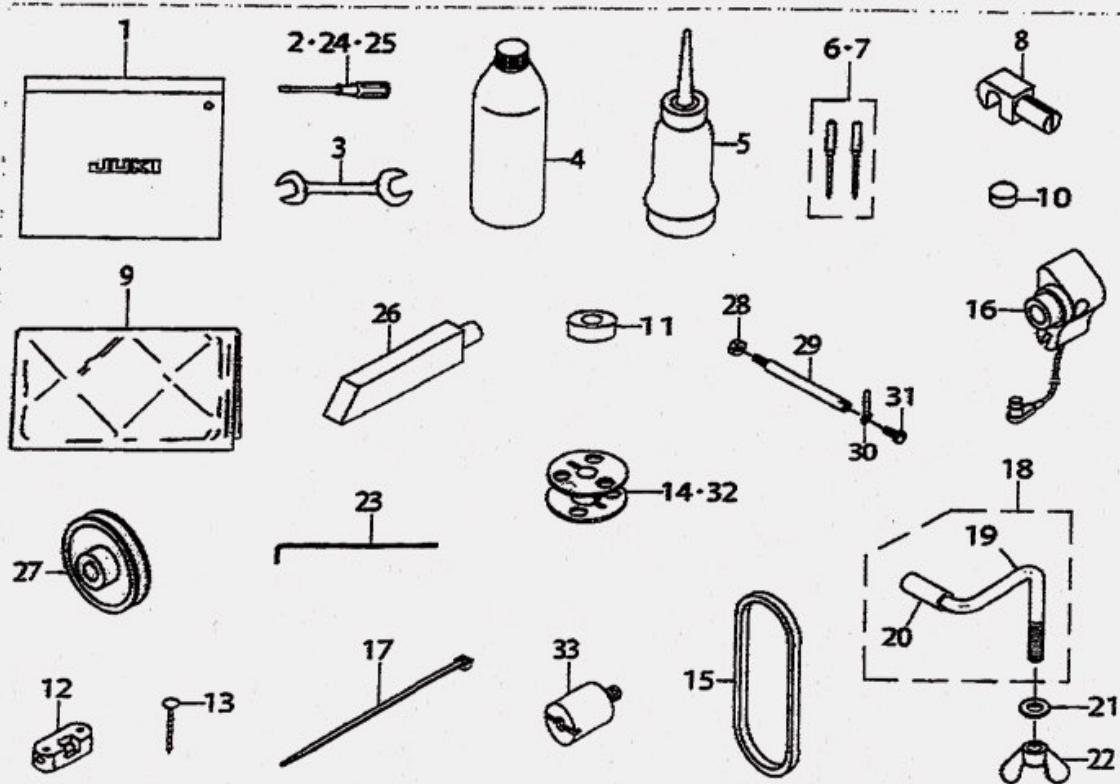
HOOK COMPONENTS (OPTIONAL PARTS)



HOOK COMPONENTS (OPTIONAL PARTS)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40066898	HOOK ASM.	FOR PLC-1760L			2
2	40066795	INNER HOOK ASM.		*		1
3	10723401	TENSION SPRING SETSCREW		*		1
4	40066899	INNER HOOK		*		1
5	23058805	TENSION SPRING		*		1
6	21432000	ADJUSTING SCREW		*		1
7	10723500	IDLING PREVENTION SPRING		*		1
8	40038732	HOOK		*		1
9	23026008	INNER HOOK PRESSER WITH HORN		*		1
10	23058506	NEEDLE GUIDE		*		1
11	23026404	FELT		*		1
12	10723104	PRESSER SETSCREW		*		3
13	22814008	SCREW		*		2
14	40066898	HOOK ASM.				1
15	40066795	INNER HOOK ASM.		*		1
16	40066899	INNER HOOK		*		1
17	23058805	TENSION SPRING		*		1
18	10723401	TENSION SPRING SETSCREW		*		1
19	21432000	ADJUSTING SCREW		*		1
20	10723500	IDLING PREVENTION SPRING		*		1
21	40038732	HOOK		*		1
22	23026008	INNER HOOK PRESSER WITH HORN		*		1
23	10723104	PRESSER SETSCREW		*		3
24	23058506	NEEDLE GUIDE		*		1
25	22814008	SCREW		*		2
26	23026404	FELT		*		1

ACCESSORIES PARTS COMPONENTS

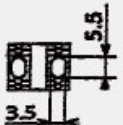
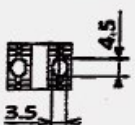


ACCESSORIES PARTS COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	22932800	ACCESSORIE BAG				1
2	22933006	SCREW DRIVER LARGE				1
3	B9113012000	WRENCH (9X10)				1
4	MDFRX2700C0	NEW DEFREX OIL NO.2(700CC)				1
5	J1067000000	OILER				1
6	MC321002002	NEEDLE 134-35 #200-2	FOR PLC-1760L			1
7	MC321001402	NEEDLE 134-35 #140-2	FOR PLC-1710,PLC-1760			1
8	B8213012000	BED HINGE CONNECTION				2
9	40048536	HEAD_COVER				1
10	B8206012000	FELT CUSHION	HEAD ONLY, HEAD AND MOTOR DELIVERY ONLY			4
11	B8209012000	RUBBER CUSHION	HEAD ONLY, HEAD AND MOTOR DELIVERY ONLY			4
12	10529600	WASHER	HEAD ONLY, HEAD AND MOTOR DELIVERY ONLY			2
13	10539906	SET NAIL	HEAD ONLY, HEAD AND MOTOR DELIVERY ONLY			8
14	10759603	ALUMINUM BOBBIN (DOUBLE-CUT)	FOR PLC-1760,PLC-1760L			2
15	MTJVH00530A	V BELT 53INCH	OPTIONAL PARTS (FOR PLC-1760L)			1
16	40026920	SYNCHRONIZER ASM.	OPTIONAL PARTS (FOR PLC-1760L)			1
17	EA9500B0100	CABLE BAND	OPTIONAL PARTS (FOR PLC-1760L)			3
18	40038827	BED CLAMP STICK ASM.				1
19	40038828	BED CLAMP STICK		*		1
20	BT1200801EF	TUBE		*		6.03
21	WP0841601SC	WASHER 8.4X17.4X1.6				1
22	NM9080001SC	NUT				1
23	10777407	WRENCH 2.5MM	FOR PLC-1760,PLC-1760L			1
24	22933105	SCREW DRIVER MIDDLE				1
25	22933204	SCREW DRIVER SMALL				1
26	10528800	FRAME SUPPORT BAR				1
27	MTSP00700C0	MOTOR PULLEY ASM. P.C.D 70	OPTIONAL PARTS (FOR PLC-1760L)			1
28	NS6150430SP	NUT 15/64-28	OPTIONAL PARTS (FOR PLC-1760L)			1
29	D7101245E00	SYNCHRONIZER HOLDER STUD	OPTIONAL PARTS (FOR PLC-1760L)			1
30	B9109246000	DETECTOR SUPPORT PLATE	OPTIONAL PARTS (FOR PLC-1760L)			1
31	SS7110710SP	SCREW 11/64-40 L=7	OPTIONAL PARTS (FOR PLC-1760L)			1
32	10759603	ALUMINUM BOBBIN (DOUBLE-CUT)	FOR PLC-1710			1
33	40101368	PANEL STUD	OPTIONAL PARTS (FOR PLC-1760L)			2

TABLE OF EXCHANGING GAUGE PARTS (FOR PLC-1760, PLC-1760L)

PLC-1760	○			○		○		○		
PLC-1760L			○				○		○	
NEEDLE GAUGE SIZE	THROAT PLATE				THROAT PLATE FOR ORIENTAL FEATHERING 下テープ付針板		PRESSER FOOT ASM.		PRESSER FOOT WITH GUIDE ASM. ガイド付の押え足 (組)	
針 幅	針 板						押え足 (組)			
		Stitch length 縫ピッチ: 9mm			Stitch length 縫ピッチ: 12mm					
mm	Ref.No.	Part No.	Ref.No.	Part No.	Ref.No.	Part No.	Ref.No.	Part No.	Ref.No.	Part No.
6	1	400-38996	-	-	6	400-39004	10	400-38800	14	400-38810
8	2	400-38995	-	-	7	400-39001	11	400-38797	15	400-38808
10	3	400-38994	5	400-38893	8	400-38999	12	400-38795	16	400-38806
12	4	400-38993	41	400-95752	9	400-38997	13	400-38792	17	400-38802

PLC-1760	○						○		○		
PLC-1760L			○		○		○		○		
NEEDLE GAUGE SIZE	FEED					NEEDLE CLAMP ASM.			THROAT PLATE HOLDER		
針 幅	送 り					針留 (組)			針板留付		
											
mm	Ref.No	Part.No.	Ref.No	Part No.	Ref.No	Part No.	Ref.No	Part.No.	Ref.No	Part No.	
6	18	400-39009	-	-	-	-	23	400-38778	27	400-38791	
8	19	400-39008	-	-	-	-	24	400-38776	28	400-38789	
10	20	400-39007	22	400-38897	-	-	25	400-38774	29	400-38787	
12	21	400-39006	-	-	42	400-95751	26	400-38772	30	400-38785	

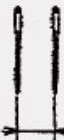
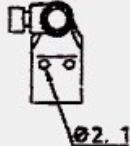
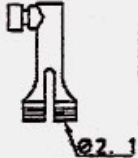
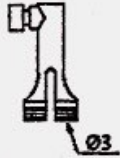
PLC-1760	○				○			
PLC-1760L			○				○	
NEEDLE GAUGE SIZE	FEED FOOT ASM.				FEED FOOT FOR GUIDE			
針 幅	送り足 (組)				ガイド用送り足			
								
mm	Ref.No	Part No.	Ref.No	Part No.	Ref.No	Part No.	Ref.No	Part No.
6	31	400-38846	-	-	36	400-38854	-	-
8	32	400-38844	-	-	37	400-38852	-	-
10	33	400-38842	35	400-38898	38	400-38850	40	400-39271
12	34	400-38840	43	400-95748	39	400-38848	44	400-95750

TABLE OF EXCHANGING GAUGE PARTS (FOR PLC-1760, PLC-1760L)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40038996	THROAT PLATE(8MM)				1
2	40038995	THROAT PLATE(8MM)				1
3	40038994	THROAT PLATE(10MM)				1
4	40038993	THROAT PLATE(12MM)				1
5	40038993	THROAT PLATE(10MM 60L)				1
6	40039004	THROAT PLATE(8MM)ASM.				1
7	40039001	THROAT PLATE(8MM)ASM.				1
8	40038999	THROAT PLATE(10MM)ASM.				1
9	40038997	THROAT PLATE(12MM)ASM.				1
10	40038800	PRESSER FOOT(6MM)ASM.	FOR PLC-1760			1
11	40038797	PRESSER FOOT(8MM)ASM.	FOR PLC-1760			1
12	40038795	PRESSER FOOT(10MM)ASM.				1
13	40038792	PRESSER FOOT(12MM)ASM.	FOR PLC-1760			1
14	40038810	PRESSER FOOT WITH GUIDE(6MM)ASM.	FOR PLC-1760			1
15	40038808	PRESSER FOOT WITH GUIDE(8MM)ASM.	FOR PLC-1760			1
16	40038806	PRESSER FOOT WITH GUIDE(10MM)ASM.				1
17	40038802	PRESSER FOOT WITH GUIDE(12MM)ASM.	FOR PLC-1760			1
18	40039009	FEED(6MM)				1
19	40039008	FEED(8MM)				1
20	40039007	FEED(10MM)				1
21	40039006	FEED(12MM)				1
22	40038897	FEED(10MM 60L)				1
23	40038778	NEEDLE CLAMP(6MM)ASM.	FOR PLC-1760			1
24	40038776	NEEDLE CLAMP(8MM)ASM.	FOR PLC-1760			1
25	40038774	NEEDLE CLAMP(10MM)ASM.				1
26	40038772	NEEDLE CLAMP(12MM)ASM.	FOR PLC-1760			1
27	40038791	THROAT PLATE HOLDER(8MM)	FOR PLC-1760			1
28	40038789	THROAT PLATE HOLDER(8MM)	FOR PLC-1760			1
29	40038787	THROAT PLATE HOLDER(10MM)				1
30	40038785	THROAT PLATE HOLDER(12MM)	FOR PLC-1760			1
31	40038846	FEED FOOT(6MM)ASM.				1
32	40038844	FEED FOOT(8MM)ASM.				1
33	40038842	FEED FOOT(10MM)ASM.				1
34	40038840	FEED FOOT(12MM)ASM.				1
35	40038898	FEED FOOT(10MM 60L)ASM.				1
36	40038854	FEED FOOT FOR GUIDE(6MM)ASM.				1
37	40038852	FEED FOOT FOR GUIDE(8MM)ASM.				1
38	40038850	FEED FOOT FOR GUIDE(10MM)ASM.				1
39	40038848	FEED FOOT FOR GUIDE(12MM)ASM.				1
40	40039271	FEED FOOT FOR GUIDE(10MM 60L)ASM.				1
41	40095752	THROAT_PLATE(12MM_60L)	OPTIONAL PARTS (FOR PLC-1760L)			1
42	40095751	FEED(12MM_60L)	OPTIONAL PARTS (FOR PLC-1760L)			1
43	40095748	FEED_FOOT(12MM_60L)ASM.	OPTIONAL PARTS (FOR PLC-1760L)			1
44	40095750	FEED_FOOT_FOR_GUIDE(12MM_60L)ASM.	OPTIONAL PARTS (FOR PLC-1760L)			1