

GLOBAL

**N-C CARPET BINDING
& EQUIPMENT CORP.
858 SUMMER AVE.
NEWARK, NJ 07104
PHONE (973) 481-3500
TOLL FREE (800) 526-1184
FAX (973) 481-0839
EMAIL: SALES@NCCARPET.COM
WWW.NCCARPET.COM**

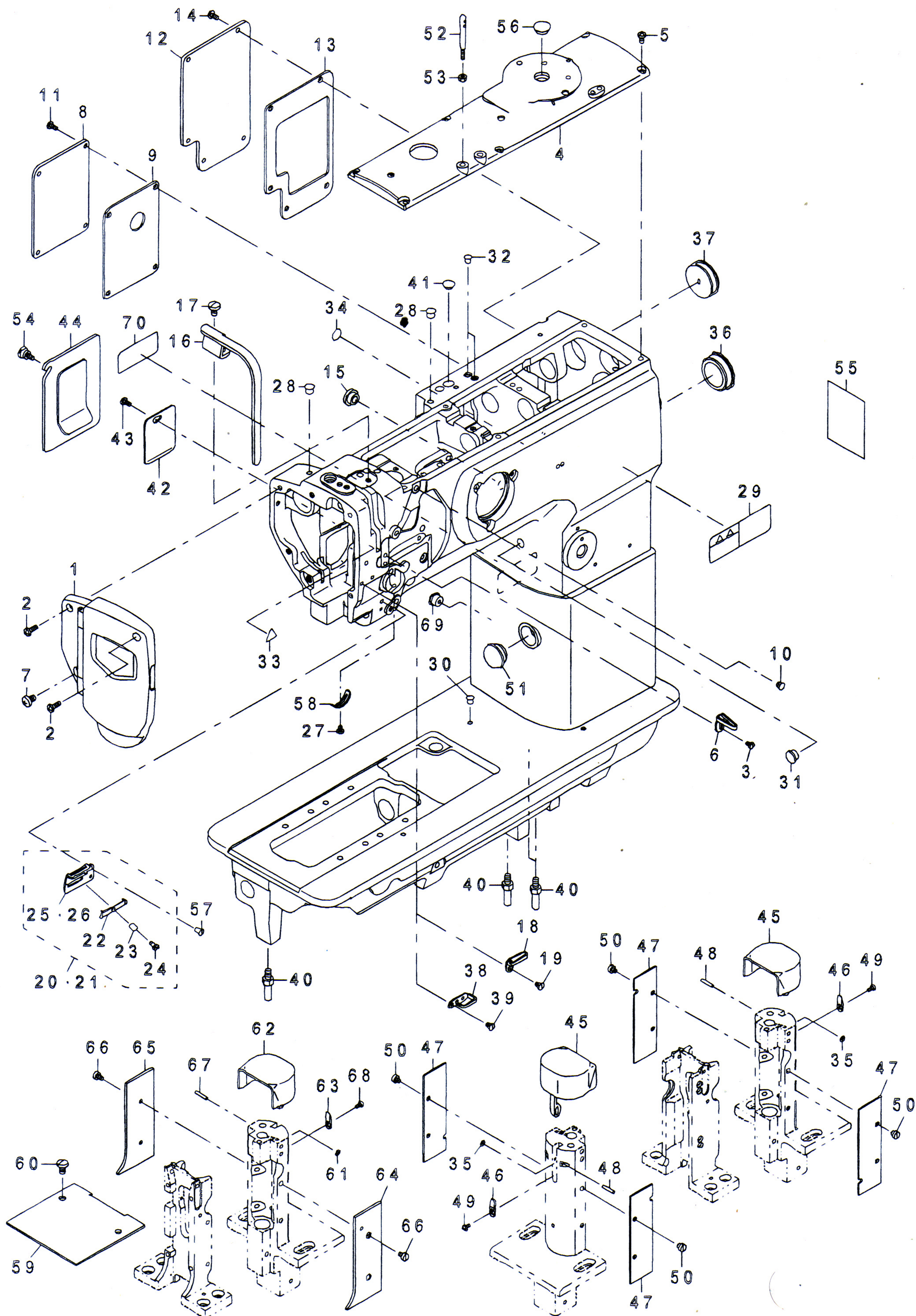
UP 1646 OS

Spare parts manual

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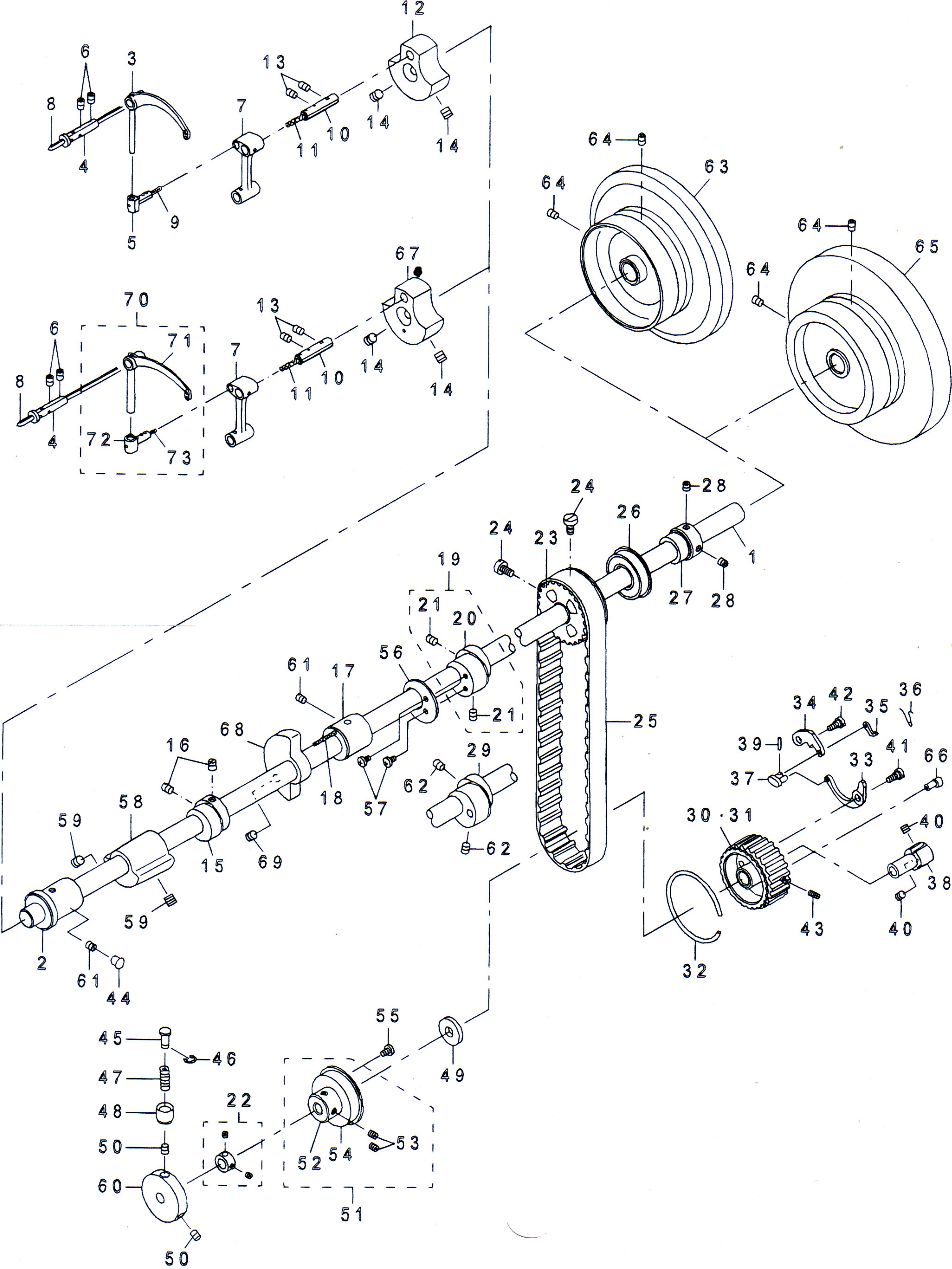
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1、外部装置 (FRAME & MISCELLANEOUS COVER COMPONENTS)



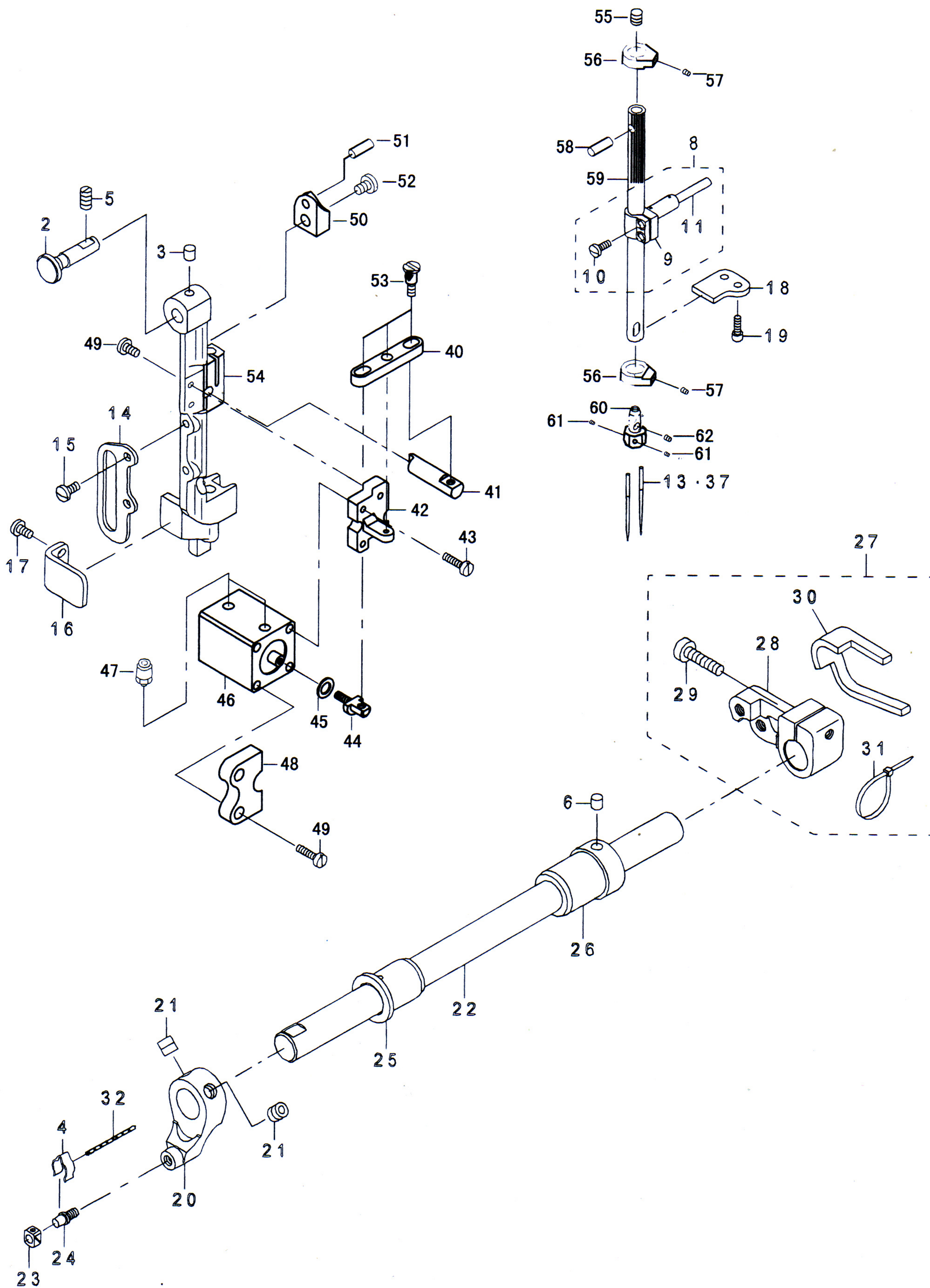
序号	零件号	说明	编码及型号	英文名称	中文名称	数量
1			40016798	FACE PLATE ASM.	面板	1
2			SS4111215SP	SCREW 11/64-40 L=12	螺钉11/64-40 L=12	2
3			SS5090610SP	SCREW 9/64-40 L=6	螺钉9/64-40 L=6	1
4			21331301	TOP COVER B	顶盖	1
5			SS4110815SP	SCREW 11/64-40 L=8	螺钉11/64-40 L=8	6
6			21355805	THREAD GUIDE	过线钩	1
7			SS4150915SP	SCREW 15/64-28 L=9	螺钉	1
8		#02	21437108	WINDOW PLATE E	后窗板	1
9		#02	21437306	WINDOW PLATE E PACKING	油垫	1
10			TA0620504R0	CAP	橡皮塞	2
11		#02	SS4110815SP	SCREW 11/64-40 L=8	螺钉11/64-40 L=8	4
12			21331806	WINDOW PLATE B	大后窗盖	1
13			21332002	WINDOW PLATE PACKING B	窗盖板B垫	1
14			SS4110815SP	SCREW 11/64-40 L=8	螺钉11/64-40 L=8	5
15			TA1250504R0	RUBBER PLUG	胶塞	1
16			21331608	BALANCE COVER	天平盖	1
17			SS7150910TP	SCREW 15/64-28 L=9	螺钉15/64-28 L=9	1
18		#03	10101400	THREAD GUIDE C	过线勾	1
19		#03	SS2090710TP	SCREW 9/64-40 L=7.2	螺钉9/64-40 L=7.2	1
20		#04	21408554	THREAD GUIDE ASM.	过线组件	1
21		#01	40039838	THREAD GUIDE PLATE ASM.	过线组件	1
22			17912106	NEEDLE THREAD PRESSER PLATE	面线压板	-1
23			B1132521000	THREAD PRESSER PLATE SPRING	压板弹簧	-1
24			SD0380551SL	HINGE SCREW D=3.80 H=5.5	铰链螺钉D=3.80 H=5.5	-1
25		#04	21408505	THREAD GUIDE PLATE	过线板	-1
26		#01	40039839	THREAD GUIDE PLATE	过线板	-1
27			SS7090520TP	SCREW 9/64-40 L=4.5	螺钉9/64-40 L=4.5	1
28			TA0750704R0	RUBBER PLUG	橡皮塞	2
29			CM301300001	SAFETY LABEL	安全标志	1
30			TA0550604R0	RUBBER PLUG	橡皮塞	1
31			TA1050504R0	RUBBER PLUG	橡皮塞	1
32			TA0550604R0	RUBBER PLUG	橡皮塞	2
33			CM300200001	ATTENTION SEAL	安全标志	1
34			22901805	GROUND MARK	接地标记	1
35		#04	WZ0320290UZ	WASHER 3.2X6.5X0.15	垫圈	2
36			22619100	CAP	橡皮塞	1
37			10201200	RUBBER PLUG	橡皮塞	1
38		#02	B1129051000	FRAME THREAD GUIDE UPPER	上过线	1
39		#02	SS2090710TP	SCREW 9/64-40 L=7.2	螺钉9/64-40 L=7.2	1
40			22602601	BED SCREW STUD	底板支撑螺钉	4
41			TA1250504R0	RUBBER PLUG	橡皮塞	1
42			21332309	SIDE COVER	侧盖板	1
43			SS4110815SP	SCREW 11/64-40 L=8	螺钉11/64-40 L=8	1
44		#03	21331756	WINDOW PLATE A ASM.	窗盖板A组件	1
45		#04	40038688	HOOK COVER ASM.	旋梭盖	2
46		#04	40017269	SLIDE PLATE	调节片	2
47		#04	40017316	HOOK SHAFT SADDLE COVER	防护板	4
48		#04	40038691	HOOK COVER HINGE SHAFT	床盖销	2
49		#04	SS4080620TP	SCREW 1/8-44 L=6	螺钉1/8-44L=6	2
50			SS6110480SP	SCREW 11/64-40 L=4.3	螺丝	8
51			TA2100904R0	RUBBER PLUG	胶塞	1
52			B1114517000	NEEDLE THREAD GUIDE PIN	过线柱	1
53			NS6620310SP	NUT 3/16-32	螺母	1
54		#03	21331202	SETSCREW	紧定螺钉	1
55			40019114	LUBRICATION SUPPLEMENT	标签	1
56		#03	TA1450404R0	RUBBER PLUG D=14.5 L=4	橡皮塞D=14.5 L=4	1
57			SS2090710TP	SCREW 9/64-40 L=7.2	螺钉9/64-40 L=7.2	1
58			B3138512000	TAKE-UP SPRING ADJUSTING PLATE	挑线簧调整板	1
59		#01	40039831	BED COVER	板	1
60		#01	SM4061001SB	SCREW M6 L=10	螺钉	2
61		#01	WZ0320290UZ	WASHER 3.2X6.5X0.15	垫圈	1
62		#01	40038688	HOOK COVER ASM.	旋梭盖	1
63		#01	40017269	SLIDE PLATE	调节片	1
64		#01	40017264	FEED LEVER BASE COVER A	防护板	1
65		#01	40017265	FEED LEVER BASE COVER B	防护板	1
66		#01	SS6090620SP	SCREW 9/64-40 L=6	螺丝	4
67		#01	40038691	HOOK COVER HINGE SHAFT	床盖销	1
68		#01	SS4080620TP	SCREW 1/8-44 L=6	螺钉1/8-44L=6	1
69			TA1100604R0	PLUG	胶塞	1
70		#05	40094561	SEWING MACHINE LABEL (EU)	标签	1
#01 FOR 1710-7				#02 FOR 1760L		
#03 FOR 1710-7/ 1760-7				#04 FOR 1760-7/ 1760L		

2、上轴及挑线装置 (UPPER SHAFT & BALANCE COMPONENTS)



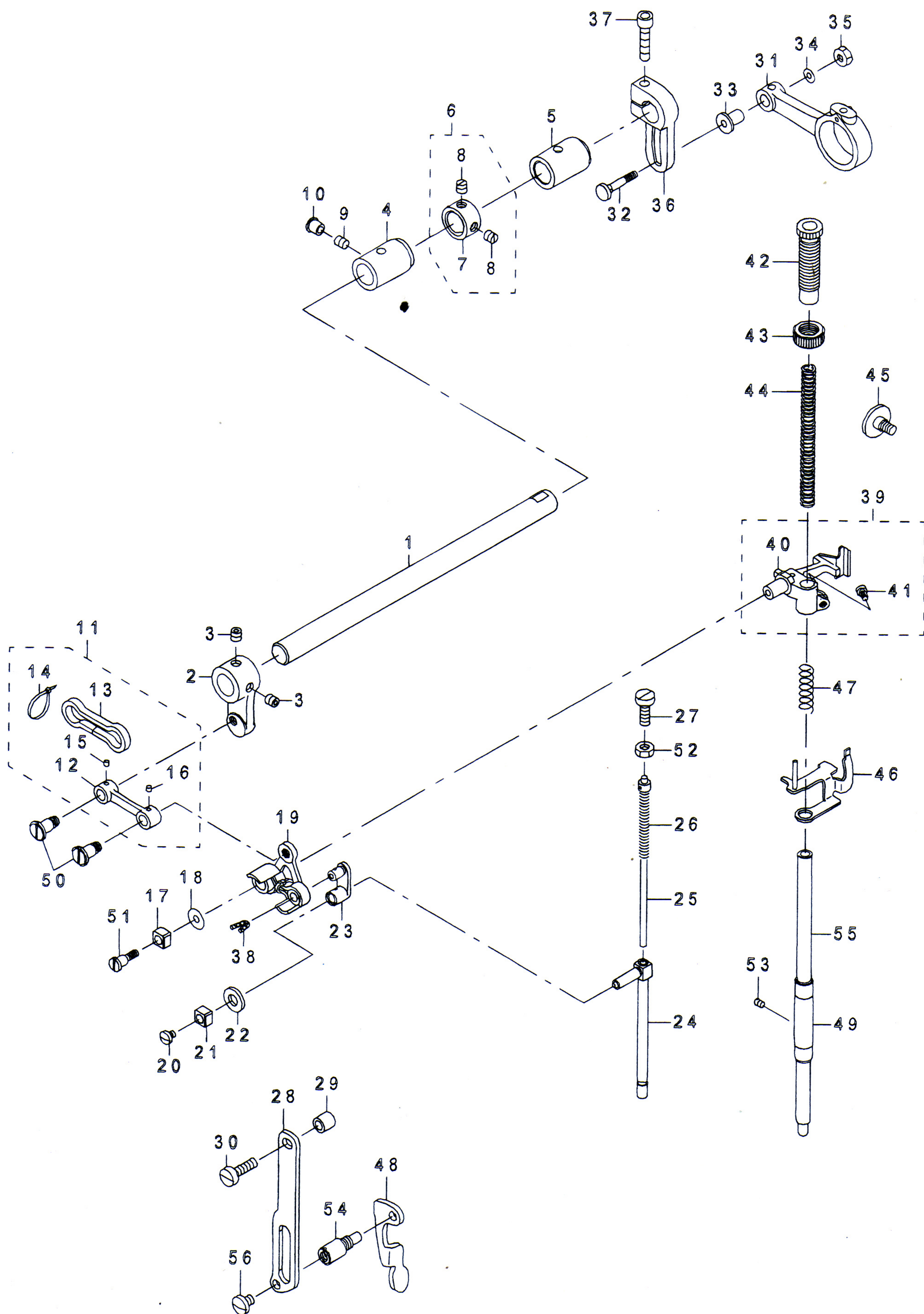
序号	零件号	说明	编码及型号	英文名称	中文名称	数量
1			21332705	UPPER SHAFT	上轴	1
2			21333000	UPPER SHAFT FRONT METAL	上轴前套	1
3	#03		23001001	THREAD TAKE-UP LEVER	挑线杆	1
4			B1906051000	TAKE-UP LEVER PIN	挑线杆销	1
5	#03		21333307	BALANCE SLIDE SHAFT	挑线杆滑块	1
6			SS8150822TP	SCREW 15/64-28 L=8	螺钉15/64-28 L=8	2
7			40038704	NEEDLE BAR CRANK ROD	针杆曲柄连杆	1
8			CQ303000000	OIL WICK	油线	0.2
9	#03		CQ202000000	OIL WICK	油线	0.03
10			B1210051000	NEEDLE BAR CRANK PIN	针杆曲柄销	1
11			CQ505000000	OIL WICK	油线	0.03
12	#03		21332507	COUNTER WEIGHT (A) (36MM)	针杆曲柄	1
13			SS8150822TP	SCREW 15/64-28 L=8	螺钉15/64-28 L=8	2
14			SM8080812TP	SCREW M8X8	螺钉M8X8	2
15	#03		21339502	UPPER FEED CAM (3.5)	上送料凸轮	1
16	#03		SS8660810TP	SCREW 1/4-40 L=8	螺钉1/4-40 L=8	2
17			21333109	UPPER SHAFT INNER METAL	上轴内套	1
18			CQ202000000	OIL WICK	油线	0.2
19	#03		21336557	ECCENTRIC CAM A ASM.	偏心凸轮A组件	1
20	#03		21336508	ECCENTRIC CAM A	偏心凸轮A	-1
21	#03		SS8660810TP	SCREW 1/4-40 L=8	螺钉1/4-40 L=8	-2
22			CS0950810SH	THRUST COLLAR ASM. D=9.5 W=8	止推紧圈组件D=9.5 W=8	1
23			40038692	UPPER SPROCKET	上同步轮	1
24			SS6661110SP	SCREW 1/4-40 L=11	螺钉	2
25			40038694	TIMING BELT (960)	1760内带 (960)	1
26			B1203512000	BUSHING REAR	6005N轴承	1
27			21402300	UPPER SHAFT BEARING HOOK	上轴轴承套	1
28			SM8060602TP	SCREW M6X6	螺钉M6X6	2
29	#02		40019905	TRIANGULAR CAM A	下送料偏心轮	1
30	#01		40038703	LOWER SPROCKET	下轴同步带轮	1
31	#01		21387501	LOWER SPROCKET	下轴同步带轮	1
32			B1214019000	SPROCKET RING	同步轮环	1
33			21387709	SAFETY CLUTCH SPRING	下轮板簧	1
34			21387600	SAFETY CLUTCH HOOK	下轮挂钩	1
35			B1308055000	SAFETY CLUTCH COUNTER-HOOK	下轮小钩	1
36			B1309055000	COUNTER-HOOK SPRING	下轮弹簧	1
37			B1310055000	SAFETY CLUTCH SMALL LINK	下轮小连结	1
38			21387808	SAFETY BASE	挂钩芯杆	1
39			B1314055000	SAFETY CLUTCH SMALL LINK PIN	开口销	1
40			SS8660612TP	SCREW 1/4-40 L=6	螺钉1/4-40L=6	2
41			SD0640322TP	HINGE SCREW D=6.35 H=3.2	板簧销钉	1
42			SD0640322TP	HINGE SCREW D=6.35 H=3.2	板簧销钉	1
43			SS8111010TP	SCREW 11/64-40 L=9.5	(下轮)偏心销支头螺钉	1
44			TA0750704R0	RUBBER PLUG	橡皮塞	1
45			B1312563000A	SAFETY CLUTCH PUSH BUTTON	按钮	1
46			RE0500000K0	E-RING	开口挡圈	1
47			B1639051000	SPRING	按钮簧	1
48			B1313055000	SAFETY CLUTCH KNOB SLEEVE	按钮架	1
49			40016148	THRUST COLLAR B WASHER	垫片	1
50			SS8150710TP	SCREW 15/64-28 L=7	按钮卡轮支头螺钉	2
51			40038700	THRUST COLLAR ASM.	下轴轴承芯棒组件	1
52			40038702	THRUST COLLAR	下轴轴承芯棒	-1
53			SS8661030SP	SCREW 1/4-40 L=10	下轴轴承芯棒螺钉	-2
54			SB120000200	BEARING 20X42	轴承	-1
55			SS7120760SP	SCREW 3/16-28 L=7.0	下轴轴承固定螺钉	2
56	#03		21353008	HORIZONTAL FEED CAM COVER	水平送料凸轮盖板	1
57	#03		SS7110710SP	SCREW 11/64-40 L=7	螺钉11/64-40 L=7	2
58	#02		40038830	BALANCER	配重	1
59	#02		SM8061212TP	SCREW M6X12	螺钉	2
60			21333703	SAFETY CLUTCH DISC	按钮卡轮	1
61			SS8150710TP	SCREW 15/64-28 L=7	按钮卡轮支头螺钉	2
62	#02		SS8660612TP	SCREW 1/4-40 L=6	螺钉1/4-40L=6	1
63	#03		21334008	FLYWHEEL	飞轮	1
64			SS8150822TP	SCREW 15/64-28 L=8	螺钉15/64-28 L=8	2
65	#02		23053606	FLYWHEEL	飞轮	1
66			21387907	ADJUSTING PIN (1.2)	(下轮)偏心销	1
67	#02		21332606	COUNTER WEIGHT (B) (38MM)	针杆曲柄	1
68	#03		21333406	BALANCER	天秤(平衡块)	1
69	#03		SS8151550SP	SCREW 15/64-28 L=15	螺钉15/64-28 L=15	2
70	#02		B19055200A0	THREAD TAKE-UP LEVER	挑线组件	1
71			B1905520000	THREAD TAKE-UP LEVER	挑线杆	-1
72			B1907057000	THRUST PIN	挑线杆滑块	-1
73			CQ202000000	OIL WICK	油线	-1
#01 SELECTIVE PARTS				#02 FOR 1760L	#03 FOR 1710-7/ 1760-7	

3、针杆摆动机构 (NEEDLE BAR ROCKING COMPONENTS) (550-1760)



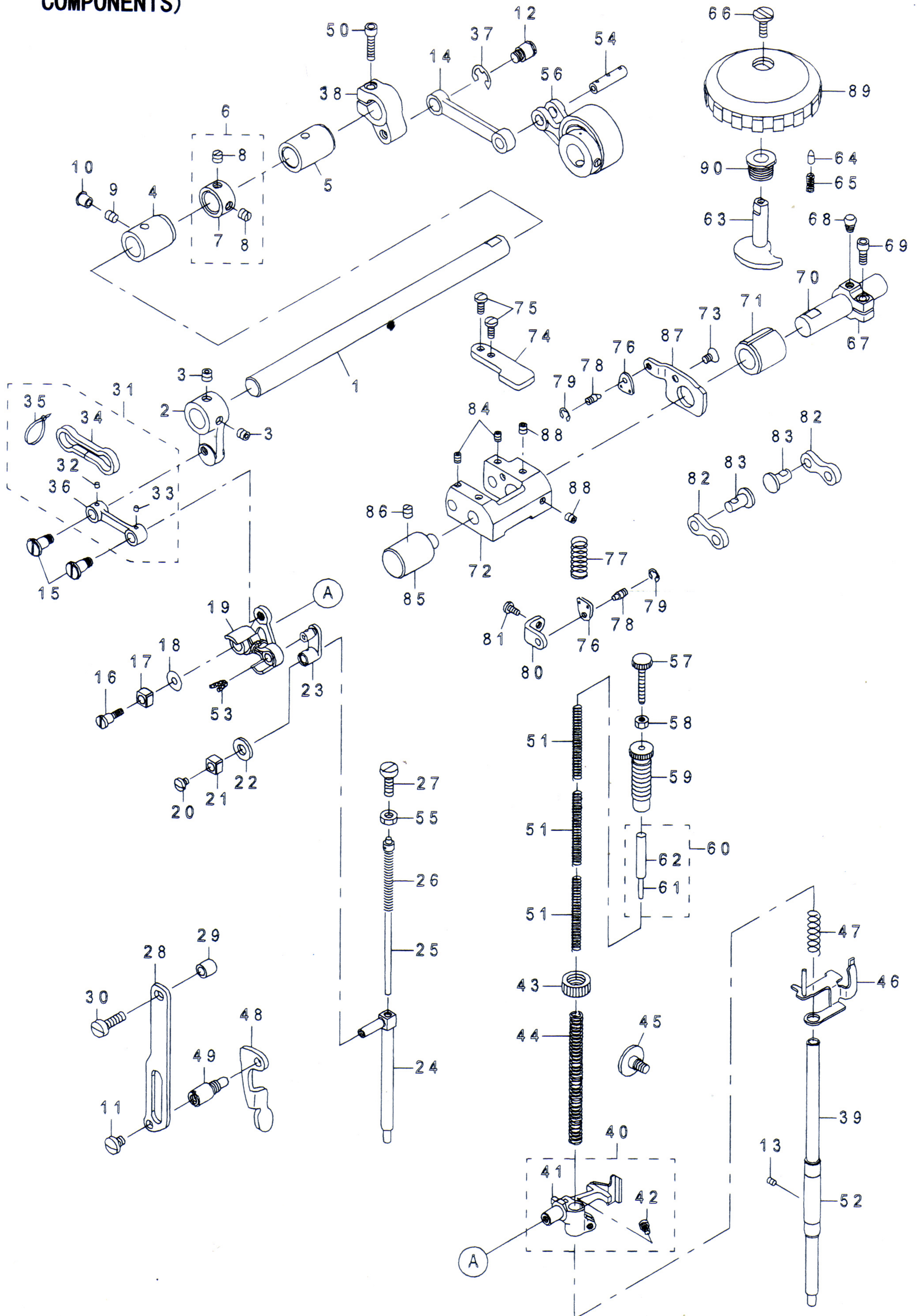
序号	说明	零件号	中文名称	英文名称	数量
2		21405204	HINGE STUD	铰链销	1
3		22814909	FELT	油毡	1
4		B1437051000	OIL WICK RETAINER	油线夹	1
5		SS8151150TP	SCREW 15/64-28 L=10.5	螺钉15/64-28L=10.5	1
6		22814909	FELT	油毡	1
8		B14110570A0	NEEDLE BAR CLAMP ASM	针杆接头组件	1
9		B1411057000		针杆接头	1
10		SS7090910SP	SCREW 9/64-40 L=8.5	螺钉	1
11		B1412051000	FELT	油毡	1
13				机针DP*17 23	2
14		21438007		防震板	1
15		SS7110910TP	SCREW 11/64-40 L= 8.5	螺钉11/64-40 L=8.5	1
16		21338702	ROCKING BASE GUIDE	滑块导向座	1
17		SS7110830SP	SCREW 11/64-40 L= 7.5	螺钉11/64-40 L=8.5	1
18		21338603	ROCKING BASE GUIDE (B)	滑块导向座B	1
19		SS6091022TP	SCREW	螺钉	1
20		21338801	ROCKING FRONT ARM	摆动前臂	1
21		SM8080812TP	SCREW M8X8	螺钉M8X8	1
22		21338900	ROCKING SHAFT	摆轴	1
23		B1414232000	SQUARE BLOCK	方滑块	1
24		B1410771000	STUD	螺栓	1
25		21339304	ROCKING SHAFT FRONT METAL	摆轴前轴套	1
26		21339205	BUSHING REAR	摆轴后套	1
27		40039270		摆动后臂组件	1
28		40039269	ROCKING REAR ARM	摆动后臂	1
29		SS61522440SP	SCREW 15/64-28 L=23.5	螺钉15/64-28L=23.5	1
30		23062102		摆动后臂毛毡	1
31		EA9500B0100	CABLE BAND	线卡	1
32		CQ20200000	OIL WICK	油线	1
37				机针 DP*17 25	1
40		030340		杠杆	1
41				齿条	1
42		030342		支座	1
43		SM6040800SP	SCREW	螺钉	1
44		030344		气缸接头	1
45		030345		气缸接头调节垫	1
46		ACQ 16*10		16*10薄型气缸	1
47				螺纹直通管接头	1
48				垫块	1
49		M4*10		螺丝	1
50		030350		导向块	1
51				弹簧销	1
52		SS6110480SP		螺丝11/64-40 L=6	1
53		SD0640701SP	SCREW	铰链螺钉D=6.35H=7	1
54		030301A		摆针架	1
55		11/64-40		螺丝	1
56				限位圈	1
57		SS8110410TP	SCREW 11/64-40 L= 3.5	螺钉11/64-40 L=3.5	1
58		030358		导向销	1
59		030359		针杆	1
60		1760E08CX		针头(8MM)	1
61		(030361)	SCREW 1/8-44 L= 2.8	上针螺丝	1
62		M4*4		螺丝	1

4、压脚调节及上送料 (PRESSURE ADJUSTING & UPPER FEED MECHANISM COMPONENTS)



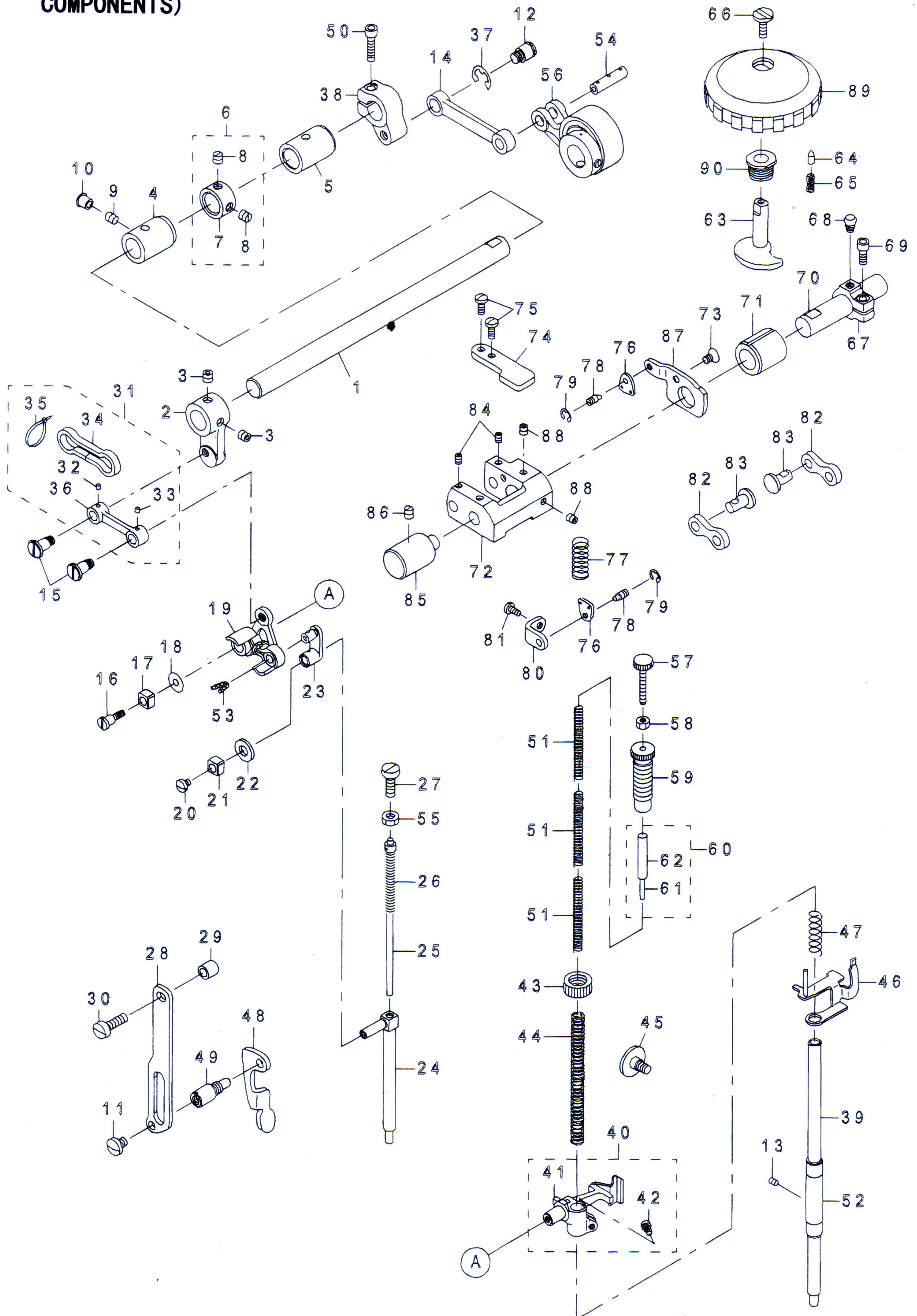
序号	零件号	说明	编码及型号	英文名称	中文名称	数量
1			21340401	UPPER FEED SHAFT	上送料轴	1
2			21340500	UPPER FEED FRONT ARM	上送料前臂	1
3			SS8660612TP	SCREW 1/4-40 L=6	螺钉1/4-40L=6	2
4			40039326	FRONT METAL	送料左轴套	1
5			21378302	FEED SHAFT METAL	送料右轴套	1
6			22904155	MAIN SHAFT THRUST COLLAR ASM.	主轴止推紧圈组件	1
7			22904106	MAIN SHAFT THRUST COLLAR	主轴止推紧圈	-1
8			SS8660610TP	SCREW 1/4-40 L=6	螺钉1/4-40L=6	-2
9			SS8150710TP	SCREW 15/64-28 L=7	按钮卡轮支头螺钉	1
10			TA0750704R0	RUBBER PLUG	橡皮塞	1
11			40033027	UPPER FEED LINK ASM.	上送料连杆组件	1
12			40033026	UPPER FEED LINK	上送料连杆	-1
13			21347109	FELT	油毡	-1
14			EA9500B0000	CLIP CV-70S	线卡	-2
15			CQ3000000F0	OIL FELT	油毡	-0
16			CQ3000000F0	OIL FELT	油毡	-0
17			B1414555000	SLIDE BLOCK	滑块	1
18			WP0501046SC	WASHER 5 X 13 X 1	垫圈5X13X1	1
19			40033029	TRIANGULAR LEVER ASM.	三角杠杆	1
20			SS7110510SP	SCREW 11/64-40 L=5	螺钉11/64-40 L=7	1
21			B1414555000	SLIDE BLOCK	滑块	1
22			10509701	FELT	油毡	1
23			40018341	WALKING BAR DRIVING LINK	走步压杆驱动连杆	1
24			40033033	WALKING BAR B	走步压杆	1
25			B14670530A0	WALKING BAR ASM.	走步压杆组件	1
26			B1468053000	WALKING BAR SPRING	走步压杆簧	1
27			SS6151780SP	SCREW 15/64-28 L=17.0	螺钉15/64-28L=17.0	1
28			21406509	UPPER FEED GUIDE PLATE	送料导向板	1
29			26225201	ROLLER	滚柱	1
30			SS6151920SP	SCREW 15/64-28 L=19.0	螺钉15/64-28L=19.0	1
31			21340104	UPPER FEED ROD	上送料连杆	1
32			D1456055B00	HINGE SCREW	铰链螺钉	1
33			D1455055B00	CONNECTING STUD	连杆栓	1
34			WP0482086SD	WASHER 4.8X11.5X2	垫圈4.8X11.5X2	1
35			NS6110530SP	NUT 11/64-40	螺母11/64-40	1
36			21437900	UPPER FEED REAR ARM	上送料后臂	1
37			SM6062502TP	SCREW M6 L=25	螺钉M6 L=25	1
38			CQ252000000	OIL WICK	油线	0.02
39			40039265	PRESSURE BAR HOLDER ASM.	压杆座组件	1
40			40039266	PRESSURE BAR HOLDER C	压紧杆夹头	-1
41			SS7110910TP	SCREW 11/64-40 L=8.5	螺钉11/64-40 L=8.5	-1
42			21340906	PRESSER ADJUSTING SCREW	压力调节螺钉	1
43			22907604	PRESSER SPRING REGULATOR NUT	压力调节螺母	1
44			B1502246000	PRESSER SPRING	压簧	1
45			40038705	PRESSURE BAR HOLDER GUIDE	螺钉D=8 H=4.9	1
46			40017276	THREAD RELEASE PLATE COMPL.	松线板	1
47			B1462053000	THREAD RELEASE SPRING	松线簧	1
48			21406103	PRESSER LIFTER LEVER	抬压扳手	1
49			22907109	PRESSER BAR BUSHING LOWER	压紧杆套	1
50			40018340	SCREW	铰链螺钉B	2
51			40018339	SCREW	铰链螺钉D=6.35H=7	1
52			NS6150430SP	NUT 15/64-28	螺母	1
53			SS8110520TP	SCREW 11/64-40 L=4.5	螺钉	1
54			21406608	GUIDE PLATE SPACER	导向板垫	1
55			21451505	PRESSER BAR	压杆	1
56			SS7150740SP	SCREW 15/64-28 L=7	螺钉15/64-28L=7	1

5、压脚调节及上送料 (PRESSURE ADJUSTING & UPPER FEED MECHANISM COMPONENTS)



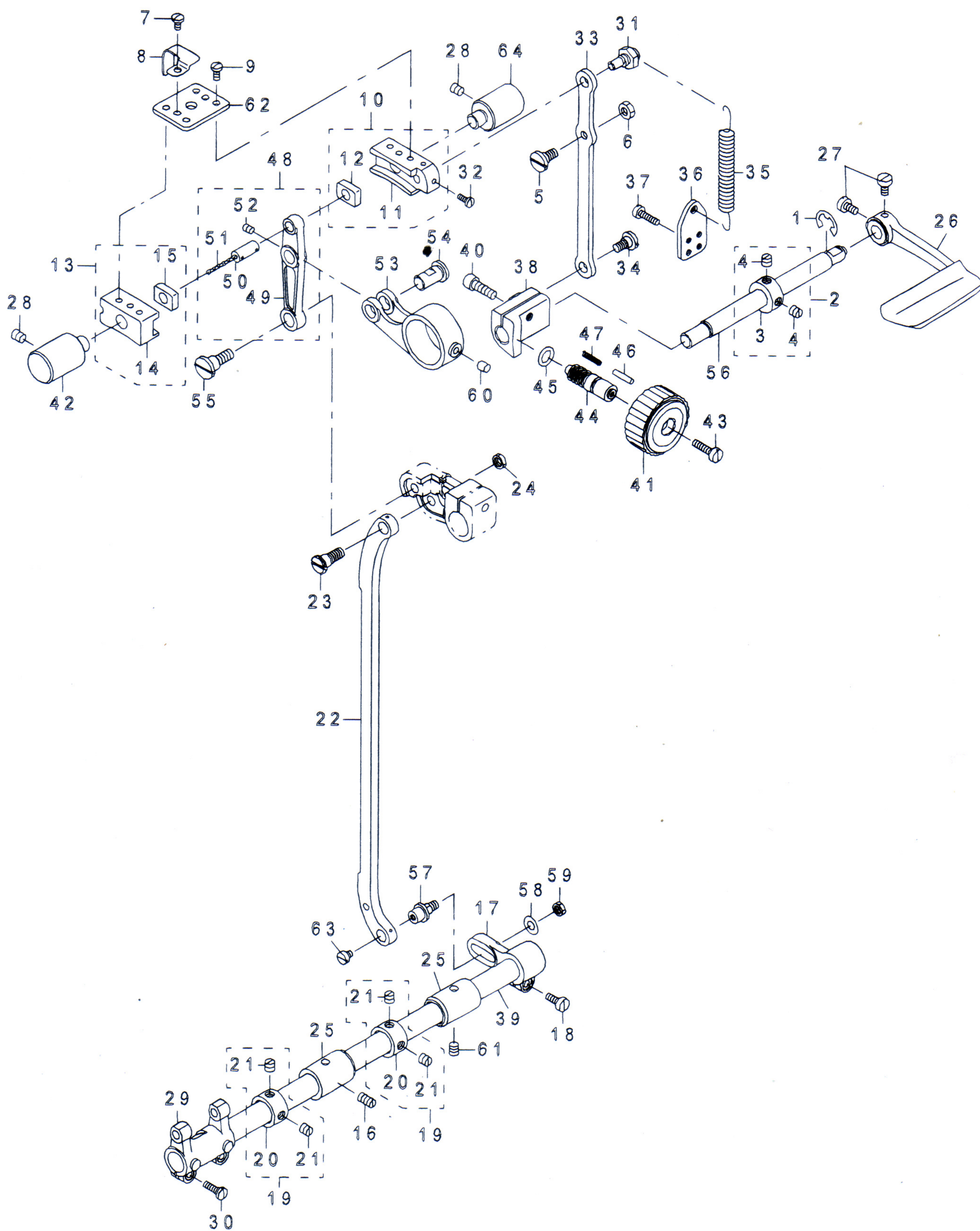
序号	零件号	说明	编码及型号	英文名称	中文名称	数量
1			21340401	UPPER FEED SHAFT	上送料轴	1
2			21340500	UPPER FEED FRONT ARM	上送料前臂	1
3			SS8660612TP	SCREW 1/4-40 L=6	螺钉1/4-40L=6	2
4			40039326	FRONT METAL	送料左轴套	1
5			21378302	FEED SHAFT METAL	送料轴套	1
6			22904155	MAIN SHAFT THRUST COLLAR ASM.	主轴止推紧圈组件	1
7			22904106	MAIN SHAFT THRUST COLLAR	主轴止推紧圈	-1
8			SS8660610TP	SCREW 1/4-40 L=6	螺钉1/4-40L=6	-2
9			SS8150710TP	SCREW 15/64-28 L=7	按钮卡轮支头螺钉	1
10			TA0750704R0	RUBBER PLUG	橡皮塞	1
11			SS7150740SP	SCREW 15/64-28 L=7	螺钉15/64-28L=7	1
12			21048707	HINGE SCREW	压脚交替提升曲柄连杆螺钉	1
13			SS8110520TP	SCREW 11/64-40 L=4.5	螺钉	1
14			21340005	UPPER FEED LINK (B)	压脚交替提升曲柄连杆	1
15			40018340	SCREW	铰链螺钉B	2
16			40018339	SCREW	铰链螺钉D=6.35H=7	1
17			B1414555000	SLIDE BLOCK	滑块	1
18			WP0501046SC	WASHER 5X14X1	垫圈5X13X1	1
19			40033029	TRIANGULAR LEVER ASM.	三角杠杆	1
20			SS7110510SP	SCREW 11/64-40 L=5	螺钉11/64-40 L=7	1
21			B1414555000	SLIDE BLOCK	滑块	1
22			10509701	FELT	油毡	1
23			40018341	WALKING BAR DRIVING LINK	走步压杆驱动连杆	1
24			40033033	WALKING BAR B	走步压杆	1
25			B14670530A0	WALKING BAR ASM.	走步压杆组件	1
26			B1468053000	WALKING BAR SPRING	走步压杆簧	1
27			SS6151780SP	SCREW 15/64-28 L=17.0	螺钉15/64-28L=17.0	1
28			21406509	UPPER FEED GUIDE PLATE	送料导向板	1
29			26225201	ROLLER	滚柱	1
30			SS6151920SP	SCREW 15/64-28 L=19.0	螺钉15/64-28L=19.0	1
31			40033027	UPPER FEED LINK ASM.	上送料连杆组件	1
32			CQ3000000F0	OIL FELT	油毡	-0
33			CQ3000000F0	OIL FELT	油毡	-0
34			21347109	FELT	油毡	-1
35			EA9500B0000	CLIP CV-70S	线卡	-2
36			40033026	UPPER FEED LINK	上送料连杆	-1
37			RE0800000K0	E-SHAPED SNAP RING (8MM)	压脚交替提升曲柄连杆挡圈	1
38			21340302	UPPER FEED REAR ARM (B)	压脚交替提升曲柄	1
39			21451505	PRESSER BAR	压杆	1
40			40039265	PRESSURE BAR HOLDER ASM.	压杆座组件	1
41			40039266	PRESSURE BAR HOLDER C	压紧杆夹头	-1
42			SS7110910TP	SCREW 11/64-40 L=8.5	螺钉11/64-40 L=8.5	-1
43			22907604	PRESSER SPRING REGULATOR NUT	压力调节螺母	1
44			B1502246000	PRESSER SPRING	压簧	1
45			40038705	PRESSURE BAR HOLDER GUIDE	螺钉D=8 H=4.9	1
46			40017276	THREAD RELEASE PLATE COMPL.	松线板	1
47			B1462053000	THREAD RELEASE SPRING	松线簧	1
48			21406103	PRESSER LIFTER LEVER	抬压扳手	1
49			21406608	GUIDE PLATE SPACER	导向板垫	1
50			SM6052002TP	SCREW M5 L=20	压脚交替提升曲柄并紧螺钉	1

5、压脚调节及上送料 (PRESSURE ADJUSTING & UPPER FEED MECHANISM COMPONENTS)



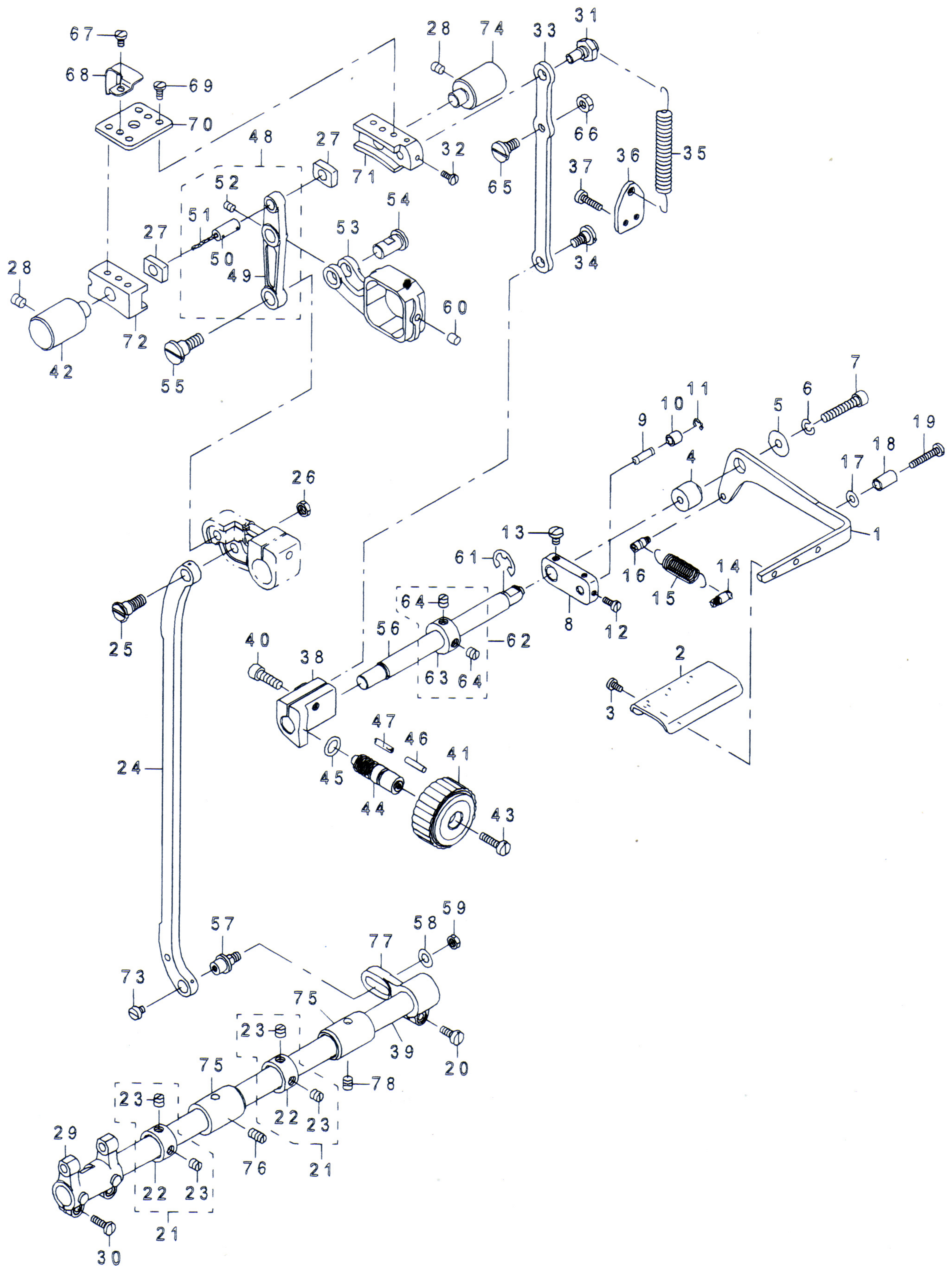
序号	零件号	说明	编码及型号	英文名称	中文名称	数量
51			21006002	ADJUST SPRING B	弹簧	3
52			22907109	PRESSER BAR BUSHING LOWER	压紧杆套	1
53			CQ252000000	OIL WICK	油线	0.02
54			10713808	CONNECTION LINK PIN B	压脚交替提长连杆销	1
55			NS6150430SP	NUT 15/64-28	螺母	1
56			40075553	ECCENTRIC ROD(SET)	压脚交替提升大连杆	1
57			21006507	ADJUST SCREW B	调压小螺杆	1
58			NS6110530SP	NUT 11/64-40	螺母11/64-40	1
59			21006408	ADJUST SCREW A	调压大螺杆	1
60			40072709	SPRING SUPPORT SHAFT ASM.	调压导杆	1
61			PS0300242K0	SPRING PIN 3.0X24	调压导杆A	-1
62			40072708	SPRING SUPPORT SHAFT	调压导杆B	-1
63			10715001	VERTICAL ADJUSTING CAM	压脚交替提升调节凸轮	1
64			10715704	VERTICAL DIAL PIN	压脚交替提升调节盘止动销	1
65			B152652700G	SPRING	压脚交替提升调节盘止动弹簧	1
66			SS6110630TP	SCREW 11/64-40 L=6	压脚交替提升调节凸轮螺钉	1
67			21341607	VERTICAL ADJUSTING ARM	压脚交替提升调节曲柄	1
68			10715308	PIN	压脚交替提升调节曲柄销	1
69			SM6051202TP	SCREW M5X0.8 L=12	压脚交替提升调节曲柄螺钉	1
70			21341508	VERTICAL CHANGE BASE SHAFT	压脚交替提升轴	1
71			10718203	FEED SHAFT FRONT METAL	压脚交替提升轴套	1
72			10714202	VERTICAL CHANGE BELT	压脚交替提升变动曲柄	1
73			SM1050801SR	SCREW M5 L=8	上送料弹簧支架螺钉	1
74			21339700	UPPER FEED STOPPER PLATE (B)	上送料止动板B	1
75			SS7111120TP	SCREW	螺钉11/64-40 L=8	2
76			10713501	SPRING HOOK	曲柄拉簧支板	2
77			10716504	VERTICAL SHAFT SPRING	曲柄拉簧	1
78			B3416552000	CONNECTING ROD HINGE SCREW	簧板连接铰接螺栓	2
79			RE0500000K0	E-RING	开口挡圈	2
80			21339809	UPPER FEED DOG SPRING HOOK	上送料限位簧板	1
81			SS7110830SP	SCREW 11/64-40 L=7.5	螺钉11/64-40 L=8.5	1
82			10714509	CONNECTION LINK B	曲柄短连杆	2
83			10714608	CONNECTION LINK B SUPPORT PIN	曲柄短连杆销	2
84			SM8050602TP	SCREW M5 L=6	螺钉11/64-40 L=8	2
85			21337803	FEED ADJUSTING BASE SUPPORT	送料调节座支架	1
86			SS8150710SP	SCREW 15/64-28 L=7	螺钉	1
87			21339601	UPPER FEED STOPPER PLATE (A)	支架板	1
88			SM8050602TP	SCREW M5 L=6	螺钉	2
89			10774305	VERTICAL DIAL	压脚胶替提升调节盘组件	1
90			10715100	VERTICAL DIAL SHAFT BUSHING	压脚调节凸轮轴套	1

6、送料机构 (FEED MECHANISM COMPONENTS) (FOR HY1710-7, HY1760-7)



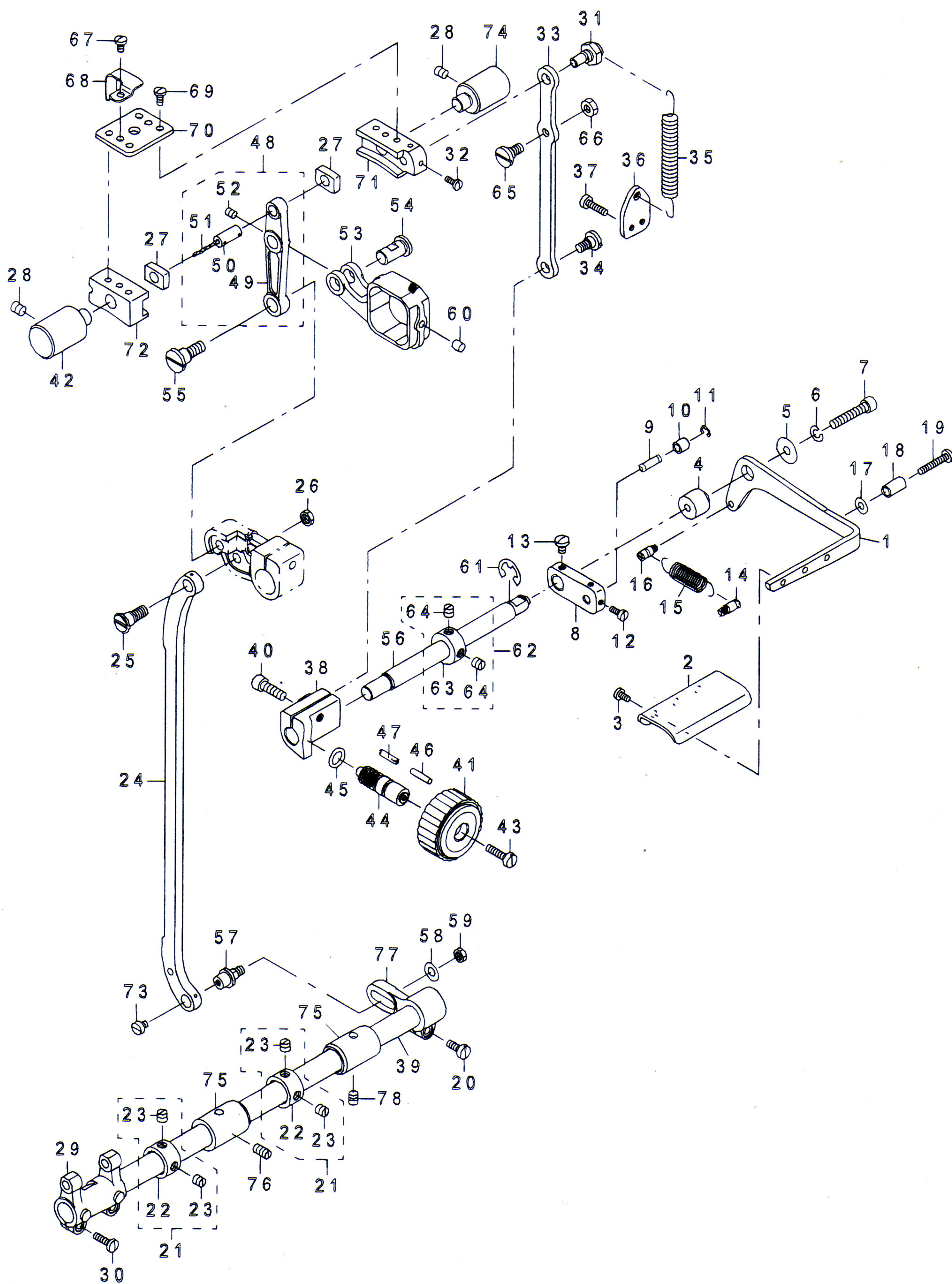
序号	零件号	说明	编码及型号	英文名称	中文名称	数量
1			21337001	BACKWARD FEED LEVER B	倒缝手柄杆	1
2			21337100	BACKWARD FEED PRESSER PLATE	倒缝手柄板	1
3			SS7110710SP	SCREW 11/64-40 L=7	螺钉11/64-40 L=7	3
4			21352901	BACKWARD FEED LINK FULCRUM	垫圈	1
5			WP0612056SD	WASHER 6.1X18.5X2	平垫圈	1
6			WS0610002KP	SPRING WASHER	连接器	1
7			SS6153012TP	SCREW 15/64-28	螺钉	1
8			40039454	CHANGE BASE	倒缝扳手传动柄	1
9			D2461481C00	CONNECTING PIN	倒缝扳手传动柄销	1
10			26023200	FEED CAM ROLL	滚子	1
11			RE0400000K0	E-RING 4	卡簧	1
12			SS6090910SP	SCREW 9/64-40 L=9	螺钉	2
13			SS7120710SP	SCREW 3/16-28 L=7	螺钉	2
14			10120004	SPRING SUSPENSION	拉簧螺钉	1
15			13789201	TENSION SPRING	拉簧	1
16			11272614	FEED SPRING HOOK	拉簧螺丝	1
17			WP0502616SD	WASHER	平垫圈	1
18			22952501	BACK LEVER STOPPER	胶套	1
19			SS7112420SP	SCREW 11/64-40 L=24	螺钉	1
20			SS6121210SP	SCREW 3/16-28 L=12	螺钉	1
21			22904155	MAIN SHAFT THRUST COLLAR ASM.	主轴止推紧圈组件	2
22			22904106	FEED LEVER SUPPORT	主轴止推紧圈	-1
23			SS8660610TP	FEED LEVER BASE	螺钉1/4-40L=6	-2
24			40039307	SCREW 9/64-40 L=6.8	针柱连杆	1
25			SD0900701TP	HINGE SCREW D=9 H=7	螺钉D=9 H=7	1
26			NS6680320SP	WASHER 6.5X11X1	螺母 9/32-28	1
27			21407309	FEED DRIVING SLIDE BLOCK	滑块(带圆弧)	2
28			SS8150822TP	SCREW 15/64-28 L=8	螺钉15/64-28 L=8	2
29			21364104	FEED ROCKER	送料摇臂	1
30			SS7111410TP	SCREW 11/64-40 L=14	螺钉11/64-40L=14	2
31			21337902	ECCENTRIC PIN	偏心销	1
32			SS7090910TP	SCREW 9/64-40 L=8.5	螺钉	2
33			21337308	FEED ADJUSTING ROD	送料调节连杆	1
34			SD0800402TP	HINGE SCREW D=8 H=4	螺钉 D=8 H=4	1
35			40038901	SPRING B	弹簧	1
36			21338009	SPRING HOOK	弹簧钩板	1
37			SS6111610SP	SCREW 11/64-40 L=16	安装座螺钉	2
38			23056104	FEED REGULATOR (P=12)	送料调节块A	1
39			22609408	FEED ROCK SHAFT	送料摇臂轴	1
40			SM6061802TP	SCREW M6 L=18	螺钉M6 L=18	1
41			23056203	FEED DIAL (C)	送料刻度盘	1
42			21430400	FEED ADJUSTER SUPPORT	送料调节座支架	1
43			SS6121860SP	SCREW 3/16-28 L=18	螺钉3/16-28L=18	1
44			22911804	FEED REGULATOR SCREW	送料调节器螺钉L=54.2	1
45			R0092270200	RUBBER RING	橡胶圈	1
46			22912000	FEED REGULATOR PIN	止动销	1
47			22912109	FEED REGULATOR PIN SPRING	送料调节器销弹簧	1
48			21336656	FEED LINK ASM.	送料连杆组件	1
49			21336607	FEED LINK	送料连杆	-1
50			40009103	CONNECTING FORKED LINK PIN	叉形连杆销	-1

7、送料机构 (FEED MECHANISM COMPONENTS) (FOR HY1710L, HY1760L)



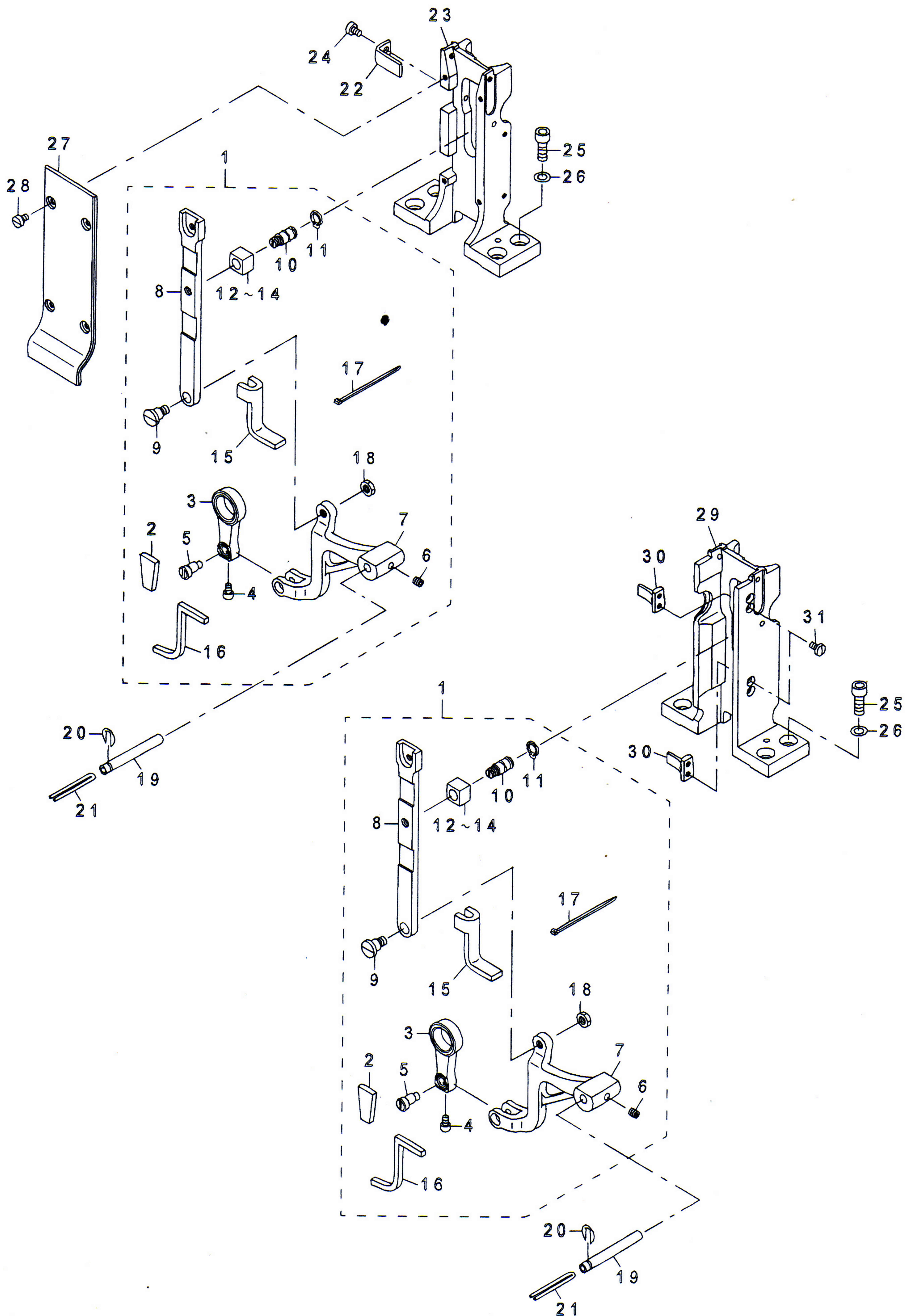
序号	零件号	说明	编码及型号	英文名称	中文名称	数量
1			RE0900000K0	E-RING 9	开口挡圈9	1
2			CS1201010SH	THRUST COLLAR ASM. D=12 W=10	止推紧圈组件D=12 W=10	1
3			CS1201011SH	THRUST COLLAR D=12 W=10	止推紧圈D=12 W=10	-1
4			SS8660610TP	SCREW 1/4-40 L=6	螺钉1/4-40L=6	-2
5			SD0800402TP	HINGE SCREW D=8 H=4	螺钉 D=8 H=4	1
6			NS6150430SP	NUT 15/64-28	螺母	1
7			SS7110710SP	SCREW 11/64-40 L=7	螺钉11/64-40 L=7	1
8			40038712	FELT HOLDER	毛毡座	1
9			SS7110910TP	SCREW 11/64-40 L=8.5	螺钉11/64-40 L=8.5	4
10			40081970	FEED ADJUSTING BASE	送料调节右座组件	1
11			21407200	FEED ADJUSTING BASE	送料调节右座	-1
12			21407309	SQUARE BLOCK	滑块(带圆弧)	-1
13			40081969	FEED ADJUSTING BASE B SET	送料调节左座组件	1
14			40038711	FEED ADJUSTING BASE B	送料调节左座	-1
15			21407309	SQUARE BLOCK	滑块(带圆弧)	-1
16			SS8151150TP	SCREW 15/64-28 L=10.5	螺钉15/64-28L=10.5	1
17			B3025141H00A	CONNECTING ARM	送步轴驱动曲柄	1
18			SS6121210SP	SCREW 3/16-28 L=12	螺钉3/16-28L=15.5	1
19			22904155	MAIN SHAFT THRUST COLLAR ASM.	主轴止推紧圈组件	2
20			22904106	MAIN SHAFT THRUST COLLAR	主轴止推紧圈	-1
21			SS8660610TP	SCREW 1/4-40 L=6	螺钉1/4-40L=6	-2
22			40039307	FEED REGULATOR CONNECTING ROD	针柱连杆	1
23			SD0900701TP	HINGE SCREW D=9 H=7	螺钉D=9 H=7	1
24			NS6680320SP	NUT 9/32-28	螺母 9/32-28	1
25			21378302	FEED SHAFT METAL	送料轴套	2
26			21388004	REVERSE FEED ROCK SHAF	倒缝控制杆	1
27			SS6120930TP	SCREW 3/16-28 L=9	螺钉3/16-28L=9	2
28			SS8150822TP	SCREW 15/64-28 L=8	螺钉15/64-28 L=8	2
29			21364104	FEED ROCKER	送料摇臂	1
30			SS7111410TP	SCREW 11/64-40 L=14	螺钉11/64-40L=14	2
31			21337902	ECCENTRIC PIN	偏心销	1
32			SS7090910TP	SCREW 9/64-40 L=8.5	螺钉	2
33			21337308	FEED ADJUSTING ROD	送料调节连杆	1
34			SD0800402TP	HINGE SCREW D=8 H=4	螺钉 D=8 H=4	1
35			21337605	SPRING	弹簧	1
36			40019926	SPRING HOOK	弹簧钩板	1
37			SS6111610SP	SCREW 11/64-40 L=16	安装座螺钉	2
38			21337209	FEED ADJUSTING A	送料调节块A	1
39			22609408	FEED ROCK SHAFT	送料摇臂轴	1
40			SM6061802TP	SCREW M6 L=18	螺钉M6 L=18	1
41			21336805	FEED DIAL A	送料刻度盘	1
42			21430400	FEED ADJUSTER SUPPORT	送料调节座支架	1
43			SS6121860SP	SCREW 3/16-28 L=18	螺钉3/16-28L=18	1
44			22911804	FEED REGULATOR SCREW	送料调节器螺钉L=54.2	1
45			R0092270200	RUBBER RING	橡胶圈	1
46			22912000	FEED REGULATOR PIN	止动销	1
47			22912109	FEED REGULATOR PIN SPRING	送料调节器销弹簧	1
48			21336656	FEED LINK ASM.	送料连杆组件	1
49			21336607	FEED LINK	送料连杆	-1
50			40009103	CONNECTING FORKED LINK PIN	叉形连杆销	-1
51			CQ202000000	OIL WICK	油线	-0.04
52			SM8050612TP	SCREW M5X6	螺钉	-1
53			21336706	FEED ROD A	送料连杆A	1
54			21338207	FEED LINK PIN	送料连杆销	1
55			SD1000801SH	HINGE SCREW D=10 H=8	螺钉D=10 H=8	1
56			21336300	BACKWARD FEED LEVER SHAFT	反向送料连杆轴	1
57			21378203	FEED ROCK SHAFT HINGE SCREW	送步驱动曲柄连杆铰链螺	1
58			WP0650876SD	WASHER 6.5X13X0.8	垫圈	1
59			NS6150310SP	NUT 15/64-28	螺帽15/64-28	1
60			21387402	FELT	油毡	1
61			SS8150710TP	SCREW 15/64-28 L=7	按钮卡轮支头螺钉	1
62			21407408	FITTING PLATE	送料调节座连接板	1
63			SS6110520TP	SCREW 11/64-40 L=4.5	螺丝	1
64			21337803	FEED ADJUSTING BASE SUPPORT	送料调节座支架	1

7、送料机构 (FEED MECHANISM COMPONENTS) (FOR HY1710L, HY1760L)



序号	零件号	说明	编码及型号	英文名称	中文名称	数量
51			CQ202000000	OIL WICK	油线	-0
52			SM8050612TP	SCREW M5X6	螺钉	-1
53			40011400	FEED ROD (C)	送料连杆A(粗线用)	1
54			21338207	FEED LINK PIN	送料连杆销	1
55			SD1000801SH	HINGE SCREW D=10 H=8	螺钉D=10 H=8	1
56			21336409	BACKWARD FEED LEVER SHAFT B	反向送料连杆轴	1
57			21378203	FEED ROCK SHAFT HINGE SCREW	送步驱动曲柄连杆铰链!	1
58			WP0650876SD	WASHER 6.5X13X0.8	垫圈	1
59			NS6150310SP	NUT 15/64-28	螺帽15/64-28	1
60			21387402	FELT	油毡	1
61			RE0900000K0	E-RING 9	开口挡圈9	1
62			CS1201010SH	THRUST COLLAR ASM. D=12 W=10	止推紧圈组件D=12 W=10	1
63			CS1201011SH	THRUST COLLAR D=12 W=10	止推紧圈D=12 W=10	-1
64			SS8660610TP	SCREW 1/4-40 L=6	螺钉1/4-40L=6	-2
65			SD0800402TP	HINGE SCREW D=8 H=4	螺钉 D=8 H=4	1
66			NS6150430SP	NUT 15/64-28	螺母	1
67			SS7110710SP	SCREW 11/64-40 L=7	螺钉11/64-40 L=7	1
68			40038712	FELT HOLDER	毛毡座	1
69			SS7110910TP	SCREW 11/64-40 L=8.5	螺钉11/64-40 L=8.5	4
70			21407408	FITTING PLATE	送料调节座连接板	1
71			21407200	FEED ADJUSTING BASE	送料调节右座	1
72			40038711	FEED ADJUSTING BASE B	送料调节左座	1
73			SS6110520TP	SCREW 11/64-40 L=4.5	螺丝	1
74			21337803	FEED ADJUSTING BASE SUPPORT	送料调节座支架	1
75			21378302	FEED SHAFT METAL	送料轴套	2
76			SS8151150TP	SCREW 15/64-28 L=10.5	螺钉15/64-28L=10.5	1
77			B3025141H00A	CONNECTING ARM	送步轴驱动曲柄	1
78			SS8150710TP	SCREW 15/64-28 L=7	按钮卡轮支头螺钉	1

8、下送料装置 (FEED BASE COMPONENTS)



8.5

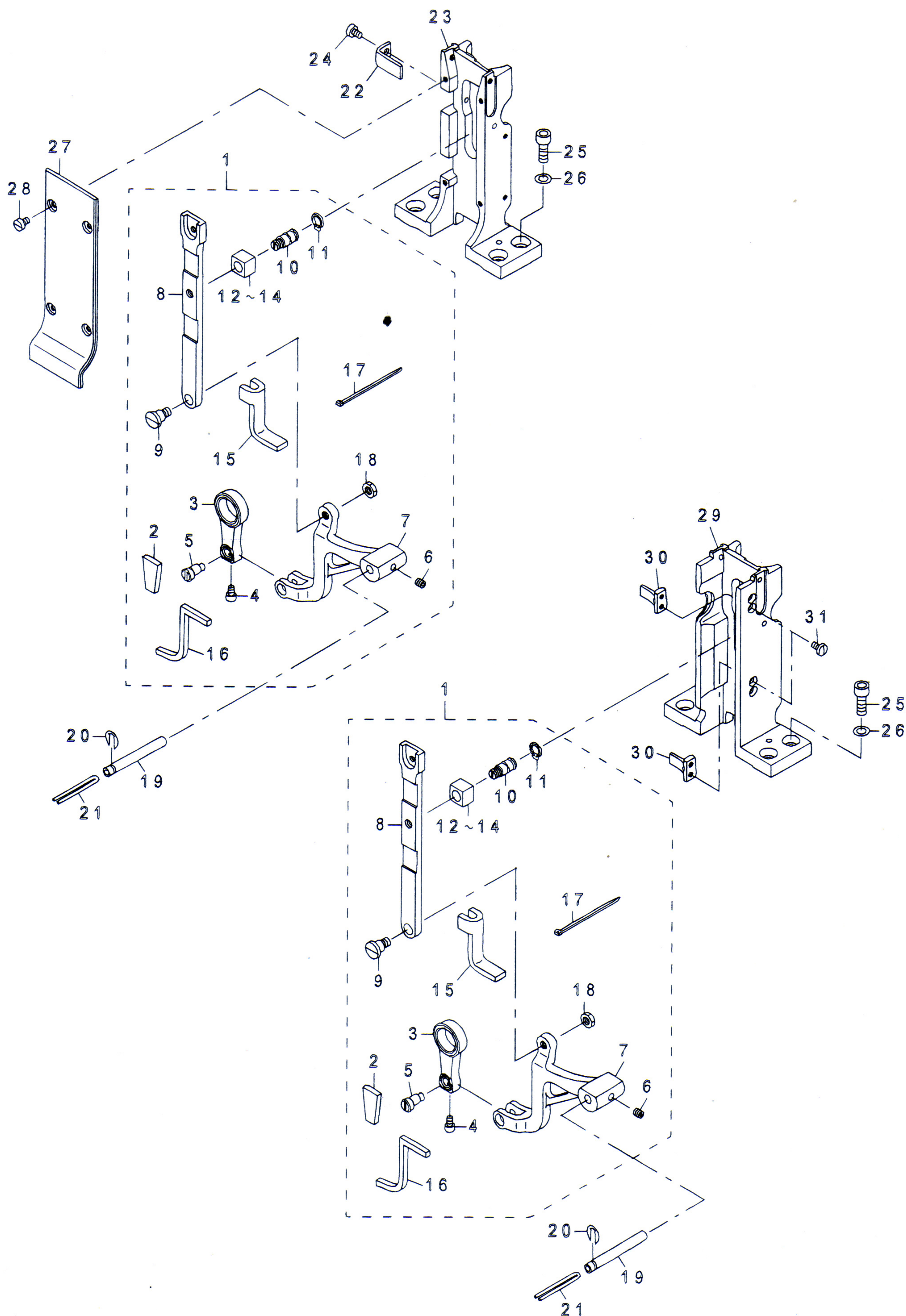
序号	零件号	说明	编码及型号	英文名称	中文名称	数量
1			40038859	FEED BAR ASM.	牙架组件	1
2			40038968	FELT (D)	油毡	-1
3			23200801	VERTICAL FEED LINK	牙架连杆	-1
4			SS6090612TP	SCREW 9/64-40 L=6	螺钉	-1
5			23200900	VERTICAL FEED LINK SHAFT	送布牙高低调节偏心轴	-1
6			SM8050502TP	SCREW M5 L=5	螺钉 M5L=5	-1
7			23056005	FEED BASE	牙架	-1
8			40039257	FEED LEVER	送布牙固定连杆	-1
9			40039015	FEED LEVER SCREW	送布牙连杆螺丝	-1
10			23009509	FEED LEVER SHAFT	滑块轴螺丝	-1
11			RC0740811KP	C-RING	卡簧	-1
12	#01		13516703	SLIDE BLOCK B	滑块	-1
13	#01		13516604	SLIDE BLOCK A	滑块	-1
14	#01		13519202	SLIDE BLOCK	滑块	-1
15			40038709	FELT A	油毡	-1
16			40038967	FELT (C)	油毡	-1
17			EA9500B0100	CABLE BAND	线卡	-6
18			NS6150310SP	NUT 15/64-28	螺帽15/64-28	-1
19			B1604012000A	FEED BAR SHAFT	送料座轴	1
20			RE0500711KP	SNAP RING 5	开口挡圈5	1
21			CQ202000000	OIL WICK	油线	0.14
22	#02		23036304	FEED LEVER SUPPORT	挡片	2
23	#02		40038981	FEED LEVER BASE	中座 (单针)	1
24	#02		SS6090630TP	SCREW 9/64-40 L=6	螺钉	2
25			SM6061602TP	SCREW M6 L=16	气缸安装螺钉	4
26			WP0612076SP	WASHER 6.1X11X2	垫片	4
27	#02		40017263	FEED LEVER BASE COVER	侧盖板	1
28	#02		SS6090630SP	SCREW 9/64-40 L=6	针板螺钉 (前)	4
29	#03		40038707	FEED LEVER BASE	中座 (双针)	1
30	#03		40017317	FEED LEVER SUPPORT	定位块	2
31	#03		SS7090710SP	SCREW 9/64-40 L=6.8	螺钉	4

#01 SELECTIVE PARTS (选配部件)

#02 FOR 1710-7

#03 FOR 1760-7/ 1760L

9 8、下送料装置 (FEED BASE COMPONENTS)

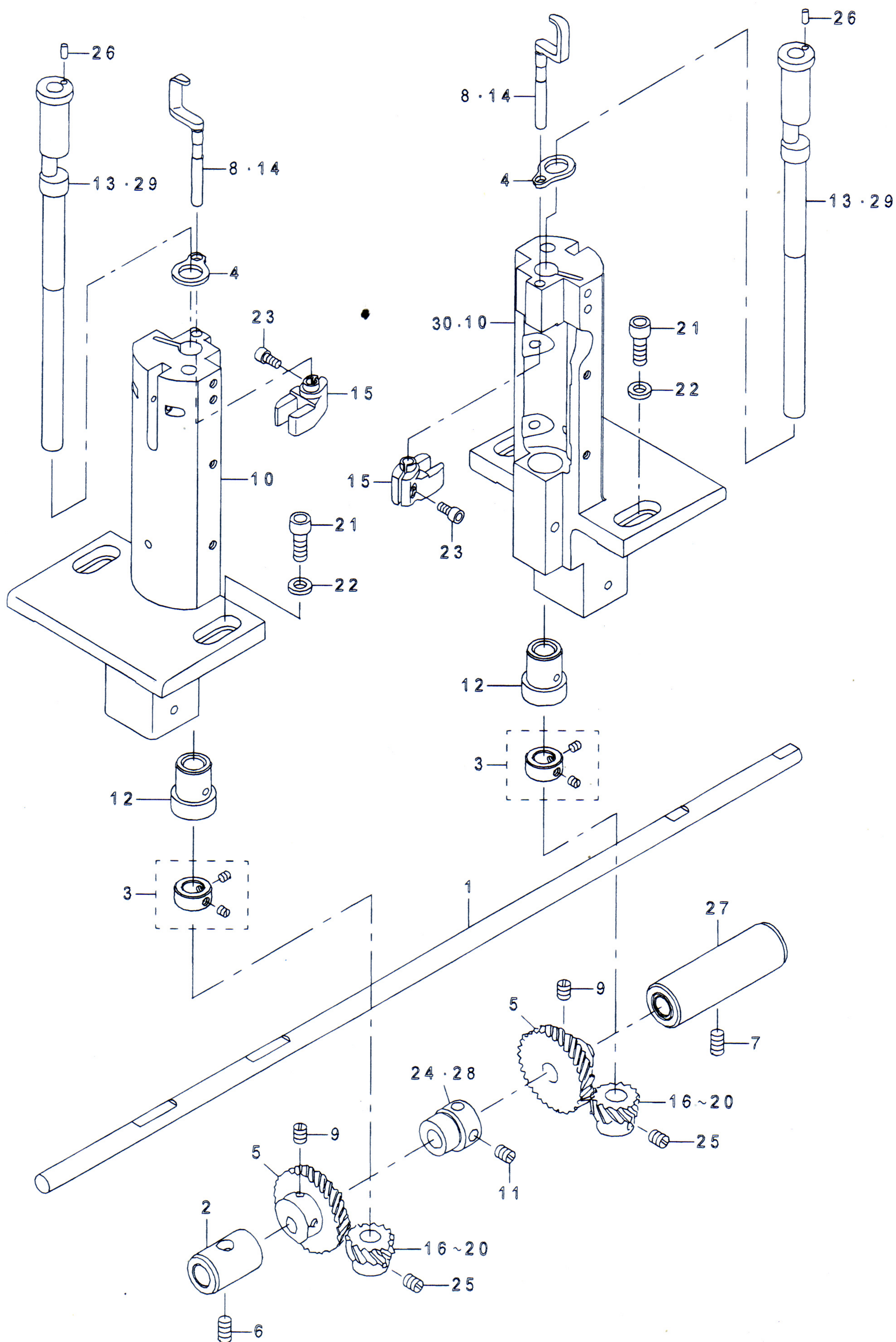


序号	零件号	说明	编码及型号	英文名称	中文名称	数量
1			40038695	HOOK DRIVING SHAFT	下轴	1
2			21427307	LOWER SHAFT METAL REAR	下轴后套	1
3			CS095081ASH	THRUST COLLAR ASM. D=9.53 W=8	旋梭轴紧圈组件	1
4			23004708	HOOK SHAFT SPACER	双孔垫	1
5			B1816512000	HOOK DRIVING SHAFT LARGE	螺旋大齿轮	1
6			SS8151150TP	SCREW 15/64-28 L=10.5	螺钉15/64-28L=10.5	1
7			SS8151150TP	SCREW 15/64-28 L=10.5	螺钉15/64-28L=10.5	1
8			40038697	BUSHING INTERMEDIATE ASM.	梭架右套组件	1
9			SS8660810TP	SCREW 1/4-40 L=8	螺钉1/4-40 L=8	2
10	#02		40038867	HOOK SHAFT BASE	旋梭座	1
11			SS8150710TP	SCREW 15/64-28 L=7	按钮卡轮支头螺钉	2
12			21334701	HOOK SHAFT LOWER METAL	旋梭架下套	1
13	#02		23004609	HOOK SHAFT	旋梭轴	1
14			40039822	OPENER	分线勾杆	1
15			23004906	OPENER GUIDE ARM	拨叉	1
16	#01		10112001	HOOK SHAFT GEAR A	螺旋小齿轮	1
17	#01		10112100	HOOK SHAFT GEAR B	螺旋小齿轮B	1
18	#01		10112209	HOOK SHAFT GEAR C	螺旋小齿轮C	1
19	#01		10111904	HOOK SHAFT GEAR	螺旋小齿轮	1
20	#01		40029634	HOOK SHAFT SCREW GEAR	螺旋小齿轮	1
21			SM6061602TP	SCREW M6 L=16	气缸安装螺钉	2
22			WP0612076SP	WASHER 6.1X11X2	垫片	2
23			SM6040802TP	SCREW M4X0.7 L=8	剪线电磁铁螺钉	1
24			23024409	VERTICAL FEED CAM (1.5)	牙架升降凸轮	1
25			SS8660530TP	SCREW 1/4-40 L=4.5	按钮卡轮支头螺钉	3
26			PH0300062C0	PIN	销	1
27	#03		40038724	HOOK SHAFT BASE	旋梭座(剪线)	1
28	#03		40038902	HOOK SHAFT (60L)	旋梭轴	1

#01 SELECTIVE PARTS (选配部件) #02 FOR HY1710L

#03 FOR HY1710-7

10、下轴装置 (HOOK SHAFT & LOWER SHAFT COMPONENTS) (FOR HY1760-7, HY1760L)



序号	零件号	说明	编码及型号	英文名称	中文名称	数量
1			40038695	HOOK DRIVING SHAFT	下轴	1
2			21427307	LOWER SHAFT METAL REAR	下轴后套	1
3			CS095081ASH	THRUST COLLAR ASM. D=9.53 W=8	旋梭轴紧圈组件	2
4			23004708	HOOK SHAFT SPACER	双孔垫	2
5			B1816512000	HOOK DRIVING SHAFT LARGE	螺旋大齿轮	2
6			SS8151150TP	SCREW 15/64-28 L=10.5	螺钉15/64-28L=10.5	1
7			SS8151150TP	SCREW 15/64-28 L=10.5	螺钉15/64-28L=10.5	1
8	#02		40039822	OPENER	分线勾杆	2
9			SS8660810TP	SCREW 1/4-40 L=8	螺钉1/4-40 L=8	4
10			40038867	HOOK SHAFT BASE	旋梭座	2
11			SS8150710TP	SCREW 15/64-28 L=7	按钮卡轮支头螺钉	2
12			21334701	HOOK SHAFT LOWER METAL	旋梭架下套	2
13	#02		23004609	HOOK SHAFT	旋梭轴	2
14	#03		40038829	OPENER	分线勾杆	2
15			23004906	OPENER GUIDE ARM	拨叉	2
16	#01		10112001	HOOK SHAFT GEAR A	螺旋小齿轮	2
17	#01		10112100	HOOK SHAFT GEAR B	螺旋小齿轮B	2
18	#01		10112209	HOOK SHAFT GEAR C	螺旋小齿轮C	2
19	#01		10111904	HOOK SHAFT GEAR	螺旋小齿轮	2
20	#01		40029634	HOOK SHAFT SCREW GEAR	螺旋小齿轮	2
21			SM6061602TP	SCREW M6 L=16	气缸安装螺钉	4
22			WP0612076SP	WASHER 6.1X11X2	垫片	4
23			SM6040802TP	SCREW M4X0.7 L=8	剪线电磁铁螺钉	2
24	#02		23024409	VERTICAL FEED CAM (1.5)	牙架升降凸轮	1
25			SS8660530TP	SCREW 1/4-40 L=4.5	按钮卡轮支头螺钉	6
26			PH0300062C0	PIN	销	2
27			40038697	BUSHING INTERMEDIATE ASM.	梭架右套组件	1
28	#03		40068166	VERTICAL FEED CAD(2.4)	牙架升降凸轮	1
29	#03		40038902	HOOK SHAFT (60L)	旋梭轴	2
30	#04		40038724	HOOK SHAFT BASE	旋梭座(剪线)	2

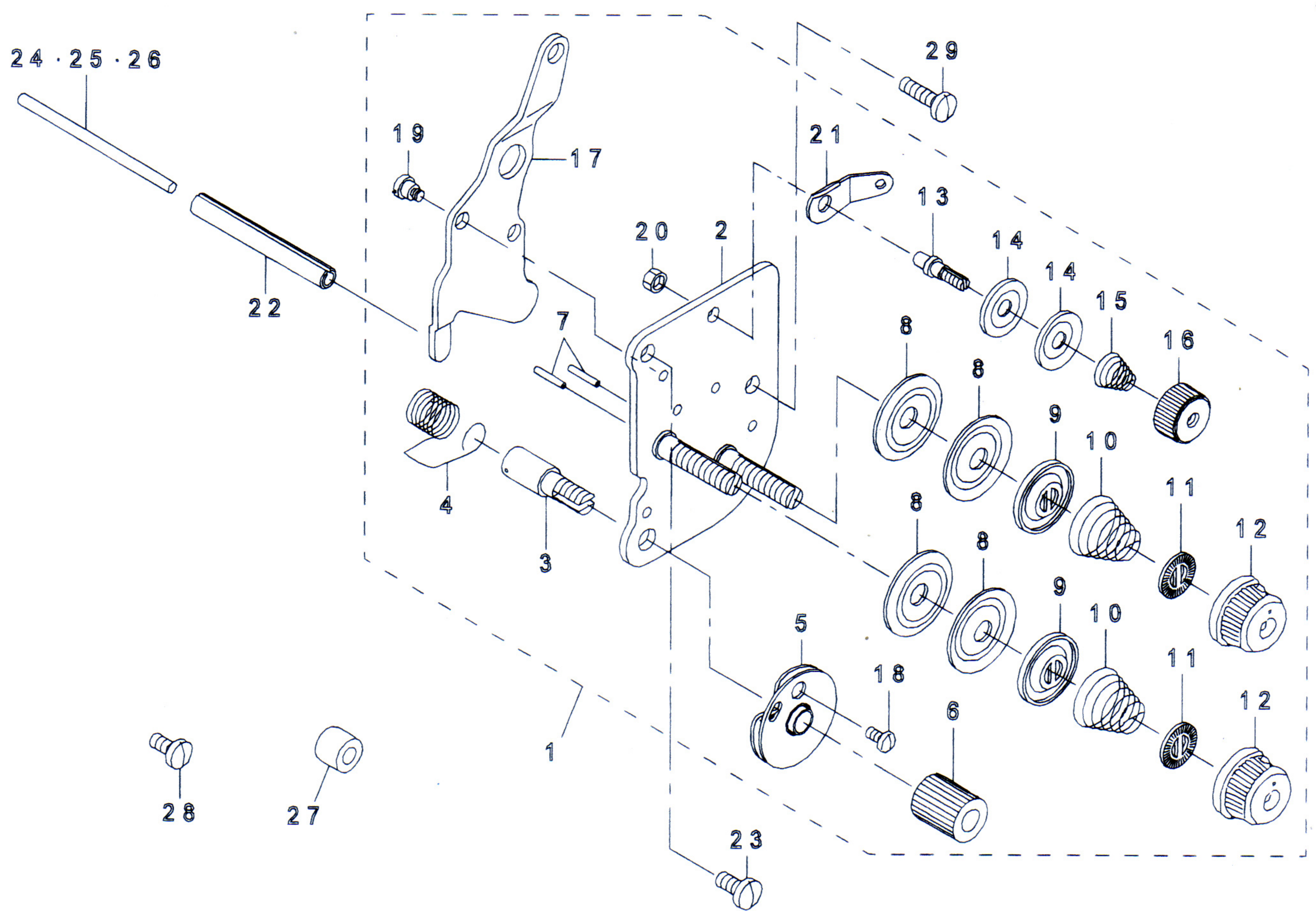
#01 SELECTIVE PARTS (选配部件)

#02 FOR 1760L

#03 FOR 1760L

#04 FOR 1760-7

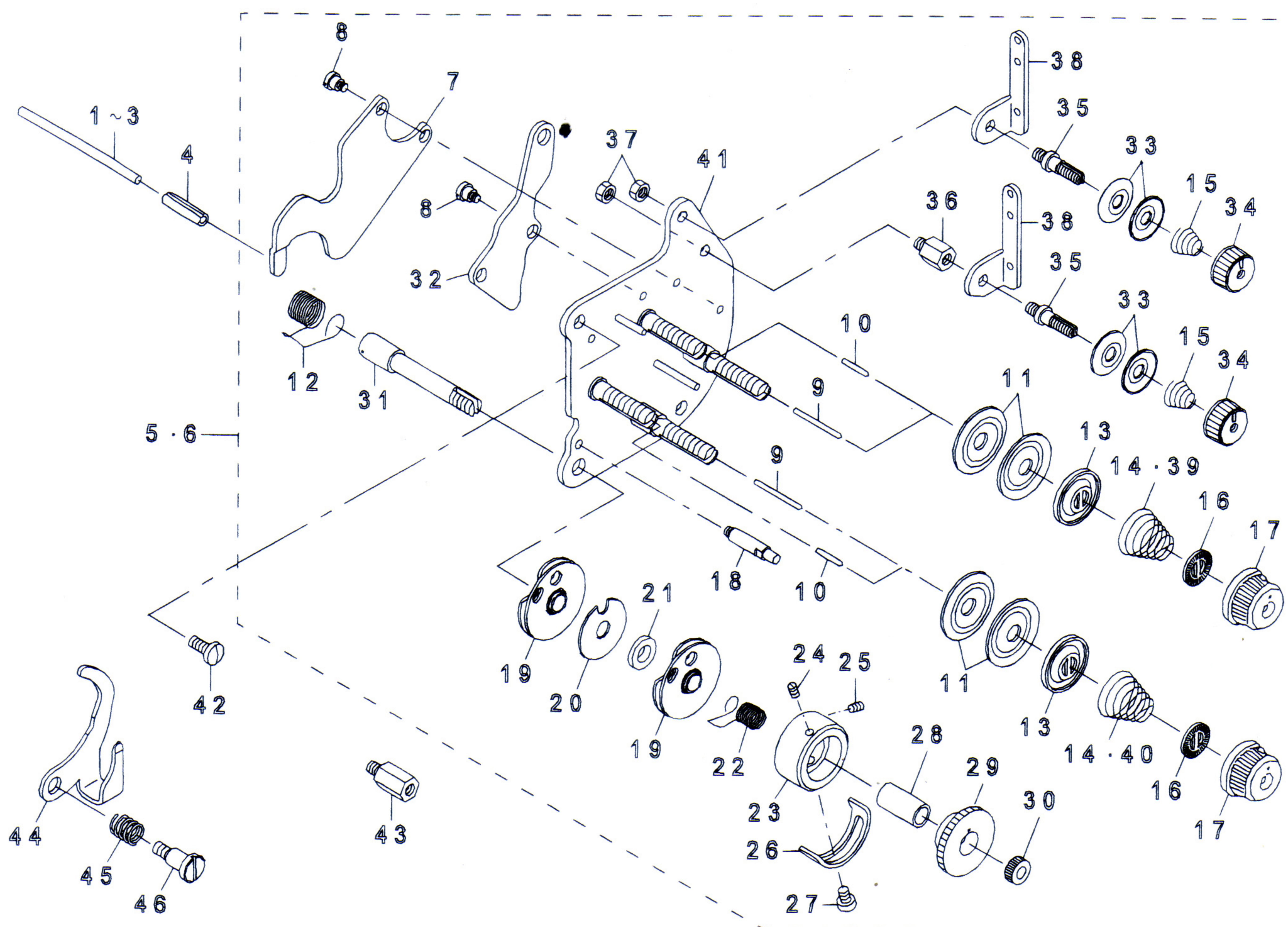
11、夹线器 (THREAD TENSION COMPONENTS) (FOR HY1710-7, HY1710L)



序号	零件号	说明	编码及型号	英文名称	中文名称	数量
1			40039837	THREAD TENSION ASM.	夹线器组件	1
2			21441050	TENSION POST COMPL.	夹线器座	-1
3			10320109	SCREW STUD	螺钉	-1
4			B3128051000	THREAD TAKE-UP SPRING A	挑线簧	-1
5			B31370510A0	TAKE-UP SPRING GUIDE DISC ASM	挑线簧过线盘组件	-1
6			10320208	THREAD TENSION STUD NUT	夹线螺母	-1
7			22618201	TENSION RELEASE PIN A	松线销(短)	-2
8			B3126012000	THREAD TENSION DISK	夹线板	-4
9			22617906	THREAD TENSION DISK PRESSER	夹线板压板	-2
10			B3129526000	TENSION SPRING (1.2)	夹线簧	-2
11			B3120125000	ROTATING STOPPER	夹线制动板	-2
12			11956802	THREAD TENSION KNOB BLUE	夹线螺母	-2
13			10124204	THREAD TENSION POST A	短过线桩	-1
14			10741106	FIRST THREAD TENSION PLATE	过线夹线板	-2
15			11045101	THREAD TENSION SPRING	过线夹线簧	-1
16			11072402	THREAD TENSION NUT	过线调节螺母	-1
17			21441100	TENSION RELEASE PLATE	挺线板	-1
18			SS4080610SP	SCREW 1/8-44 L=6.4	螺钉	-1
19			SD0470281SP	HINGE SCREW D=4.7 H=2.8	挺线板螺钉	-2
20			NS6110310SP	NUT 11/64-40	过线桩螺母	-1
21			D3162555B00	THREAD GUIDE	过线板	-1
22			PS0600502KP	SPRING PIN	挺线钉套管	1
23			SS7110910TP	SCREW 11/64-40 L=8.5	固定螺钉	1
24	#01		21348206	TENSION RELEASE BAR	挺线钉	1
25	#01		10321107	TENSION RELEASE BAR	挺线钉	1
26	#01		23006406	TENSION RELEASE BAR	挺线钉	1
27			11315108	COLLAR	挺线钉	1
28			SS7110830SP	SCREW 11/64-40 L=7.5	螺钉11/64-40 L=8.5	1
29			SS7111410TP	SCREW 11/64-40 L=14	螺钉11/64-40L=14	1

#01 SELECTIVE PARTS (选配部件)

12、夹线器 (THREAD TENSION COMPONENTS) (FOR HY1760-7, HY1760L)



序号	零件号	说明	编码及型号	英文名称	中文名称	数量
1	#01		23006406	TENSION RELEASE BAR	挺线钉	1
2	#01		21348206	TENSION RELEASE BAR	挺线钉	1
3	#01		10321107	TENSION RELEASE BAR	挺线钉	1
4			PS0600502KP	SPRING PIN	挺线钉套管	1
5	#02		40039263	THREAD TENSION ASM.	夹线器	1
6	#03		40039264	THREAD TENSION ASM. (60L)	夹线器	1
7			40017283	TENSION RELEASE LEVER A	松线板	-1
8			SD0470281SP	HINGE SCREW D=4.7 H=2.8	挺线板螺钉	-4
9			40017282	TENSION RELEASE PIN B	松线钉	-2
10			22618201	TENSION RELEASE PIN A	松线钉	-2
11			B3126012000	THREAD TENSION DISK	夹线板	-8
12			B3128051000	THREAD TAKE-UP SPRING	左挑线簧	-1
13			22617906	THREAD TENSION DISK PRESSER	夹线板压板	-4
14	#02		B3129526000	TENSION SPRING (1.2)	夹线簧	-4
15			11045101	THREAD TENSION SPRING	小夹线簧	-2
16			B3120125000	ROTATING STOPPER	夹线制动板	-4
17			11956802	THREAD TENSION KNOB BLUE	夹线螺帽	-4
18			B3143527000	TAKE-UP SPRING GUIDE STUD	定位桩	-1
19			B31375270A0	TAKE-UP SPRING GUIDE ASM.	过线板组件	-2
20			B3142527000	TAKE-UP SPRING GUIDE PLATE	挑线簧隔板	-1
21			B3139527000	COLLAR	挑线簧套	-1
22			B3128527000	THREAD TAKE-UP SPRING B	右挑线簧	-1
23			22617609	THREAD TENSION POST	限位板套	-1
24			22618904	SET SCREW	旋钮支紧螺钉	-1
25			22618904	SET SCREW	旋钮支紧螺钉	-1
26			B3138527000	ADJUSTING PLATE B	右挑线簧限位板	-1
27			SS7090520SP	SCREW 9/64-40 L=4.5	挑线簧限位板螺钉	-1
28			B3141527000	PRESSER COLLAR	挑线簧套	-1
29			B3125527000	TAKE-UP SPRING GUIDE	旋钮	-1
30			B3125012000	THREAD TENSION NUT	夹紧螺母	-1
31			10124501	THREAD TAKE-UP SPRING STUD	夹线螺钉3	-1
32			40017284	TENSION RELEASE LEVER B	自动松线板	-1
33			10741106	FIRST THREAD TENSION PLATE	小夹线板	-4
34			11072402	THREAD TENSION NUT	过线调节螺母	-2
35			10124204	THREAD TENSION POST A	短过线桩	-2
36			40017279	SPACER	连接螺钉	-1
37			NS6110310SP	NUT 11/64-40	过线桩螺母	-2
38			10703205	FIRST THREAD TENSION GUIDE	过线弯板	-2
39	#03		B3129053000	TENSION SPRING	夹线簧	-2
40	#03		21059100	THREAD TENSION SPRING	夹线簧	-2
41			40017280	THREAD TENSION BASE COMPL.	夹线器座	-1
42			SS7110910TP	SCREW 11/64-40 L=7	固定螺钉	2
43			40038752	THREAD TENSION STUD	夹线器座连接螺钉	1
44	#04		40040559	TENSION RELEASE PLATE	过线护板	1
45	#04		40040558	SPRING	弹簧	1
46	#04		SD0640851SP	STEP-SCREW	螺钉	1

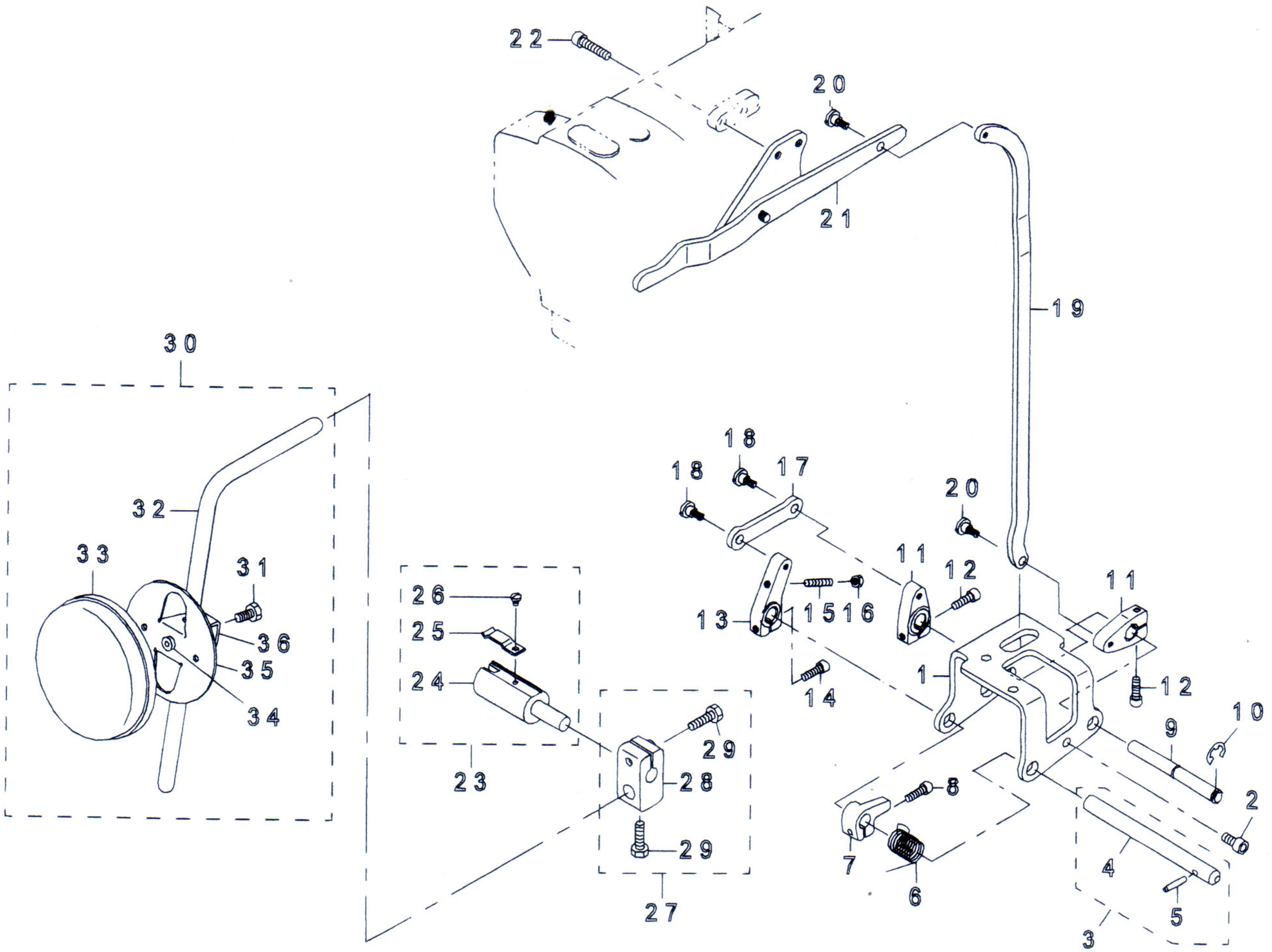
#01 SELECTIVE PARTS (选配部件)

#02 FOR HY1760-7

#03 FOR HY1760L

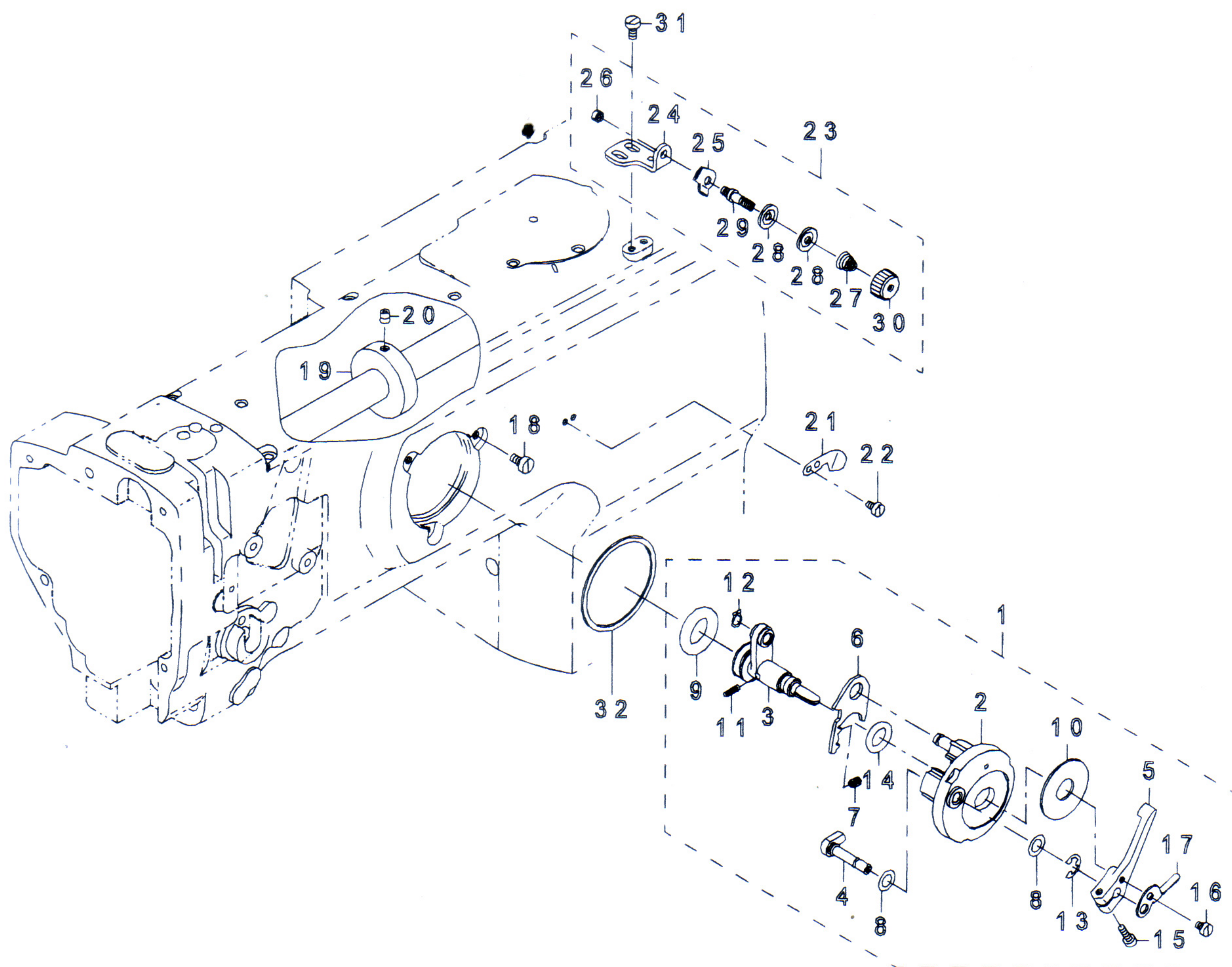
#04 OPTIONAL PARTS (FOR HY1760-7)

13、膝提组件 (KNEE LIFTING COMPONENTS)



序号	零件号	说明	编码及型号	英文名称	中文名称	数量
1			21343207	KNEE LIFTER SHAFT BASIS	膝控提升上架	1
2			SM6061202TP	SCREW M6 L=12	膝控提升架固定螺钉	3
3			21342555	KNEE LIFTER SHAFT A ASM.	膝控提升轴组件	1
4			21342506	KNEE LIFTER SHAFT A	膝控提升轴A	-1
5			21342605	KNEE LIFTER SHAFT PIN	膝提轴销	-1
6			21343702	KNEE LIFTER SHAFT A SPRING	膝控弹簧	1
7			21343801	KNEE LIFTER SPRING RACK	膝控弹簧架	1
8			SM6051602TP	SCREW M5X0.8 L=16	螺钉M5X0.8 L=16	1
9			21342704	KNEE LIFTER SHAFT B	膝控提升上轴B	1
10			RE0800000K0	E-SHAPED SNAP RING (8MM)	压脚交替提升曲柄连杆挡圈	1
11			21343009	KNEE LIFTER LEVER B	膝控提升右曲柄	2
12			SM6051602TP	SCREW M5X0.8 L=16	螺钉M5X0.8 L=16	2
13			21342803	KNEE LIFTER LEVER A	膝控提升左曲柄	1
14			SM6051602TP	SCREW M5X0.8 L=16	螺钉M5X0.8 L=16	1
15			SM8052502TP	SCREW M5X0.8 L=25	螺钉M5X0.8 L=25	1
16			NM6050001SD	NUT M5X0.8	螺母M5X0.8	1
17			21342902	KNEE LIFTER LINK	膝控提升曲柄连杆	1
18			SD0700451TP	HINGE SCREW D=7 H=4.5	螺钉D=7 H=4.5	2
19			40017274	KNEE LIFTER CONNECTING ROD	膝控提升连杆	1
20			SD0700451TP	HINGE SCREW D=7 H=4.5	螺钉D=7 H=4.5	2
21			21343355	KNEE LIFTER LEVER ASM.	膝提器杠杆组件	1
22			SM6062502TP	SCREW M6 L=25	螺钉M6 L=25	2
23			22863252	KNEE LIFTER JOINT ASM.	膝提器接头组件	1
24			22863203	KNEE LIFTER JOINT	膝提器接头	-1
25			B3428521000	PRESSER SPRING	压簧	-1
26			SS7090510SP	SCREW 9/64-40 L=4.6	螺钉9/64-40 =4.6	-1
27			22932453	BRACKET ASM.	支架组件	1
28			22932404	BRACKET	支架	-1
29			22934707	SCREW	螺钉	-2
30			21343157	KNEE PRESS PLATE ASM.	膝提压杆组件	1
31			SM9061203SE	SCREW M6 L=12	螺钉M6 L=12	-1
32			21343108	KNEE PRESS LEVER	膝提压杆	-1
33			22934509	KNEE PAD PLATE COVER	膝提垫板盖	-1
34			22934400	KNEE PAD PLATE RUBBER	膝提垫板橡胶垫	-1
35			22934202	KNEE PAD PLATE	膝提垫板	-1
36			22934301	KNEE PAD PLATE SUPPORT	膝提垫板支架	-1

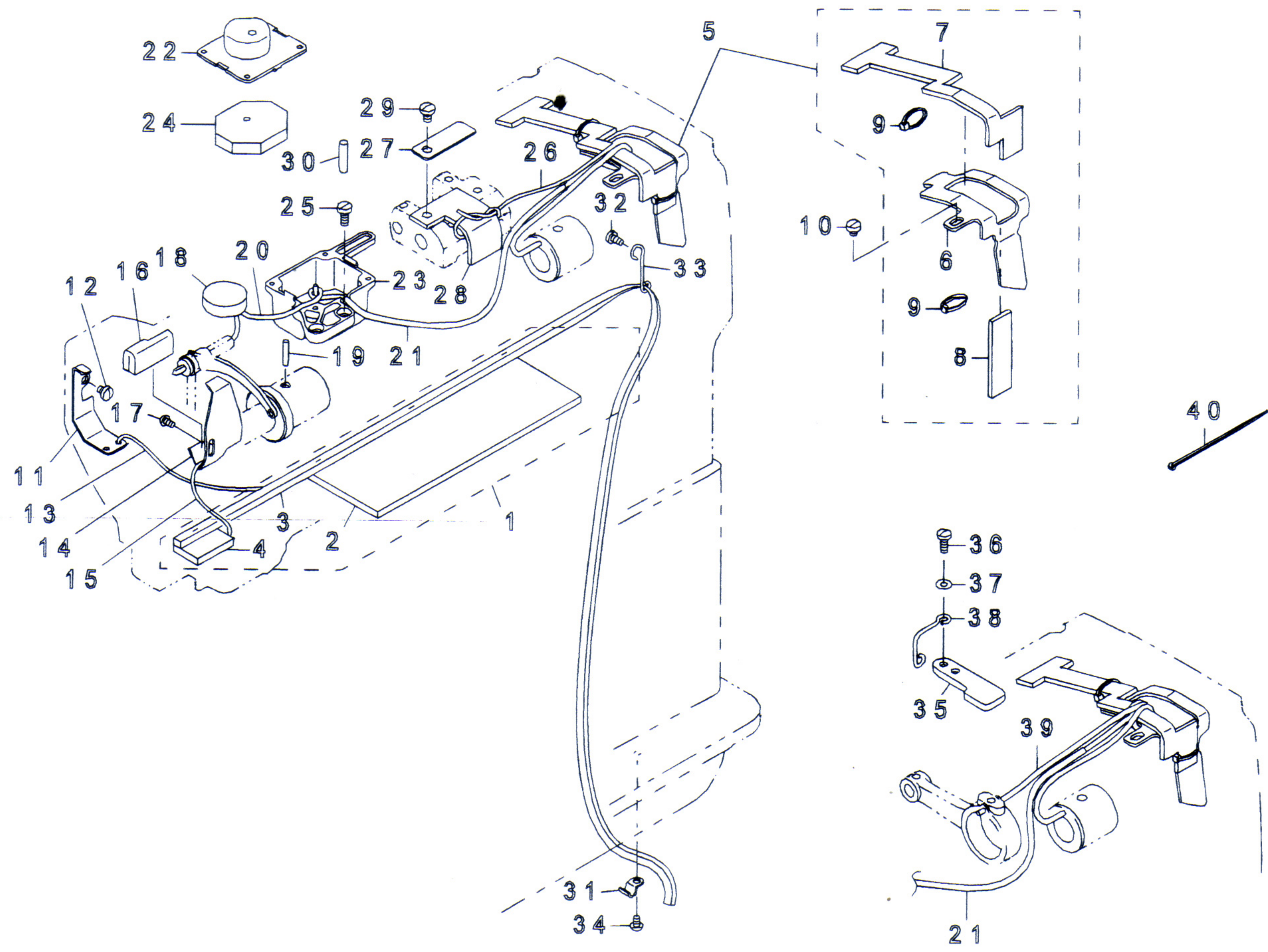
14、打线器装置 (LOWER THREAD WINDER MECHANISM COMPONENTS)



14.5

序号	零件号	说明	编码及型号	英文名称	中文名称	数量
1			21357967	BOBBIN DEVICE ASM.	梭芯装置组件	1
2			22537658	BOBBIN FITTING BASIS COMPL.	梭芯安装总成	-1
3			21357959	BOBIN SHAFT COMPL.	梭芯轴总成	-1
4			22538151	BOBBIN CAM SHAFT COMPL.	梭芯凸轮轴	-1
5			23636202	BOBBIN LEVER	梭芯杠杆	-1
6			21356001	ADJUSTING PLATE	调节板	-1
7			B152989000CA	PRESSUR FOOT SPRING	压脚弹簧	-1
8			10618304	VERTICAL ROLLER WASHER	垂直滚柱垫圈	-2
9			21358205	BOBBIN FRICTION GEAR	橡皮圈	-1
10			B3205210000	CUSHION	衬垫	-1
11			B1148555000	SPRING	弹簧	-1
12			RC0560711KP	RETAINING RING	扣环	-1
13			RE0500000K0	E-RING	E型卡环	-1
14			R0092270200	RUBBER RING	橡皮圈	-1
15			SS7091410SP	SCREW 9/64-40 L=13.5	螺钉9/64-40 L=13.5	-1
16			SS6090520SP	SCREW 9/64-40 L=5.0	螺钉9/64-40 L=5.0	-1
17			14512503	BOBBIN ADJUSTING PLATE	梭芯调节板	-1
18			SS6110810TP	SCREW 11/64-40 L=8	螺钉11/64-40L=8	3
19			10704807	BOBBIN FRICTION WHEEL	梭芯摩擦轮	1
20			SM8050602TP	SCREW M5 L=6	螺钉 M5L=5	2
21			10502300	THREAD CUTTER	剪线器	1
22			SS6090620TP	SCREW	螺钉	2
23			21355755	LOWER THREAD GUIDE ASM.	下过线组件	1
24			21355706	FITTING BASE	安装座	-1
25			D3162555B00	THREAD GUIDE	过线板	-1
26			NS6110310SP	NUT 11/64-40	螺母11/64-40	-1
27			D3168555H0B	TENSION SPRING NO.1	张紧弹簧1号	-1
28			B3214047000	BOBBIN WINDER TENSION DISC	梭芯绕线器张紧盘	-2
29			21378708	THREAD TENSION POST	夹线螺钉	-1
30			11072402	THREAD TENSION NUT	夹线螺帽	-1
31			SM6040800SP	SCREW	螺钉	2
32			22538706	PACKING	衬垫	1

15、运油关系 (LUBRICATION COMPONENTS)

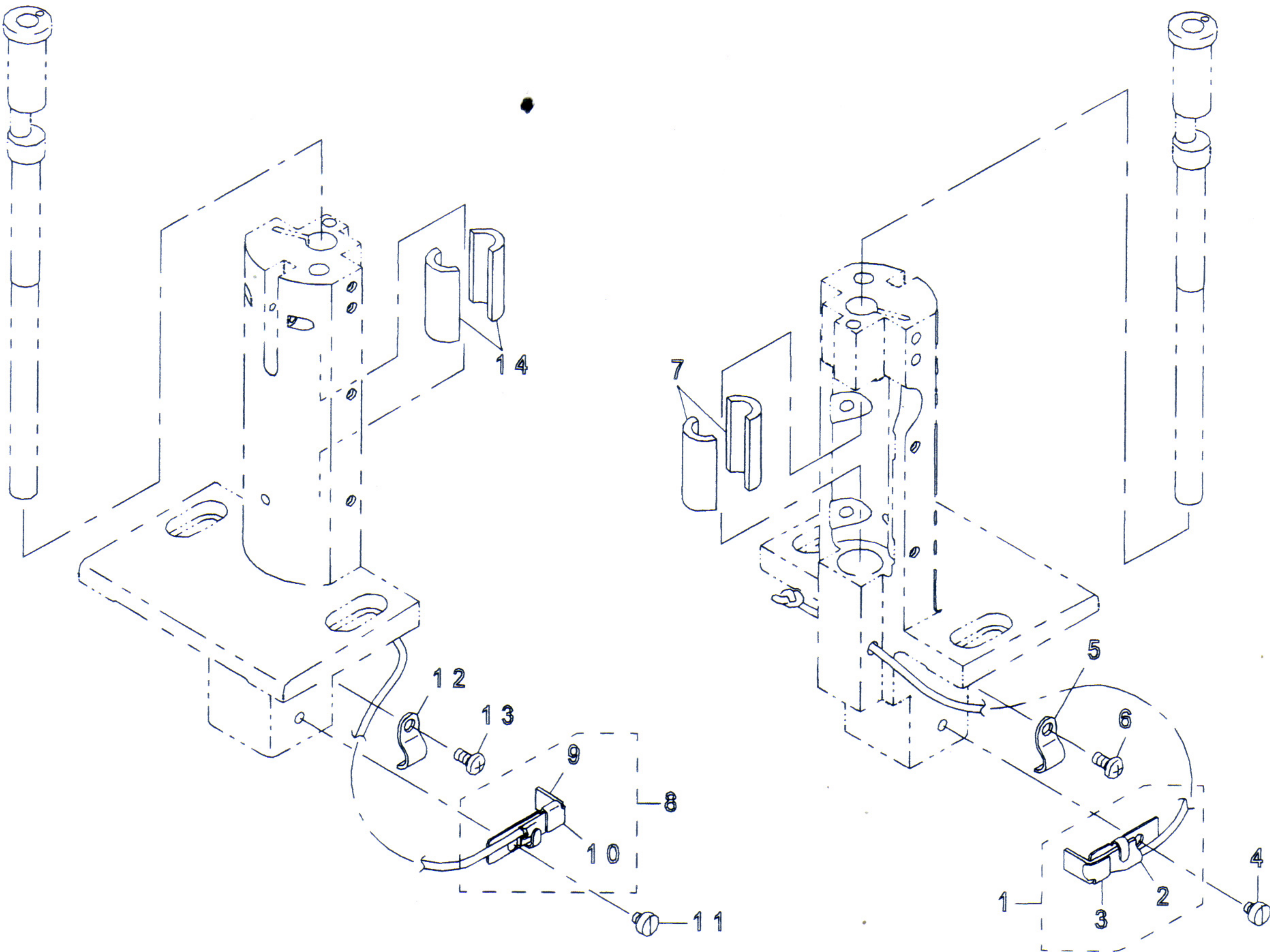


序号	零件号	说明	编码及型号	英文名称	中文名称	数量
1			40042648	ARM ONCE THROUGH FELT ASM.	机壳油毡组件	1
2			21345707	ARM ONCE THROUGH FELT A	机壳油毡A	-1
3			40042647	ARM ONCE THROUGH FELT	油毡B	-1
4			21345905	FACE ONCE THROUGH FELT	机壳油毡	-1
5			21346358	FELT SUPPORT ASM.	油毡支架组件	1
6			21346309	FELT SUPPORT	油毡座	-1
7			21346507	FEED CHANGE FELT	送料油毡	-1
8			21346408	FELT	油毡	-1
9			EA9500B0000	CLIP CV-70S	线卡	-2
10			SS6110480SP	SCREW 11/64-40 L=4.3	上牙螺丝	1
11			21340708	UPPER FEED OIL BAR PLATE	上送料油板	1
12			SS7110510SP	SCREW 11/64-40 L=5	螺钉	1
13			CQ202000000	OIL WICK	油线	0.2
14			21347000	TAKE-UP OIL PLATE	挑线杆内板	1
15			CQ202000000	OIL WICK	油线	0.25
16			21347208	TAKE-UP LUBRICATION FELT	挑线杆润滑油毡	1
17			SS3090610SP	SCREW 9/64-40 L=6	螺钉	1
18			21346002	FELT	毛毡	1
19			B1412051000	FELT	油毡	1
20			CQ252000000	OIL WICK	油线	0.55
21			BT0500300EA	OIL TUBE	油管	0.17
22			21407507	OIL TANK A	油箱A	1
23			21407606	OIL TANK B	油箱B	1
24			21407705	FELT	毛毡	2
25			SS6111010SP	SCREW 11/64-40 L=9.5	螺钉11/64-40 L=9.5	2
26	#02		CQ202000000	OIL WICK	油线	0.15
27	#02		21346101	LUBRICATION FELT PRESSER	油毡压片	1
28	#02		21346200	MUTUAL VERTICAL CHANGE FELT	垂直油毡	1
29	#02		SS7120760SP	SCREW 3/16-28 L=7.0	下轴轴承固定螺钉	1
30			PS0500202KP	SPRING PIN 5X20	弹性圆柱销	1
31			B3508512000	OIL FELT HOLDER	电线固定夹	1
32			SS7110710SP	SCREW 11/64-40 L=7	螺钉11/64-40 L=7	1
33			22620504	OIL WICK HOLDER	油线支架	1
34			SS4110615SP	SCREW 11/64-40 L=6	油管固定板螺钉	1
35	#01		21339700	UPPER FEED STOPPER PLATE (B)	上送料止动板B	1
36	#01		SS7111120TP	SCREW	螺钉	2
37	#01		WP0450801SD	WASHER 4.5X10X0.8	平垫4.5X10X0.8	1
38	#01		22620504	OIL WICK HOLDER	油线支架	1
39	#01		CQ202000000	OIL WICK	油线	0.2
40			EA9500B0100	CABLE BAND	线卡	1

#01 FOR 1710-7/ 1760-7

#02 FOR 1760L

16、运油关系 (LUBRICATION COMPONENTS)

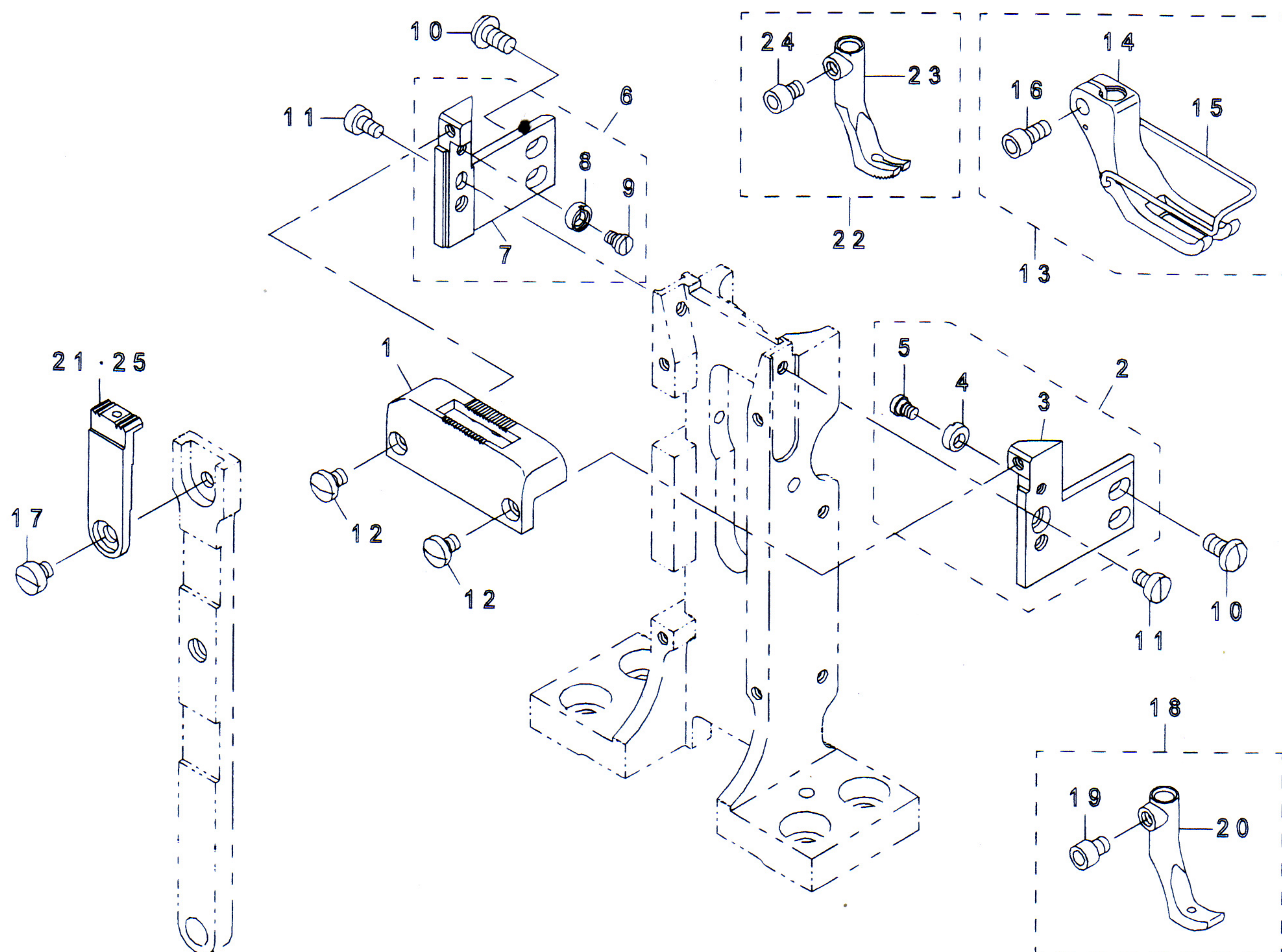


16-3

序号	零件号	说明	编码及型号	英文名称	中文名称	数量
1			40038728	VILENE HOLDER ASM.	油毡夹组件	1
2			40038729	OIL WICK ASM.	油毡	-1
3			40038730	VILENE HOLDER	油毡夹	-1
4			SS6110480SP	SCREW 11/64-40 L=4.3	上牙螺丝	1
5			D2611555B00A	CABLE HOLDER	电线固定夹	1
6			SS4110815SP	SCREW 11/64-40 L=8	螺钉11/64-40 L=8	1
7			21345905	FACE ONCE THROUGH FELT	机壳油毡	2
8	#01		40038728	VILENE HOLDER ASM.	油毡夹组件	1
9			40038729	OIL WICK ASM.	油毡	-1
10			40038730	VILENE HOLDER	油毡夹	-1
11	#01		SS6110480SP	SCREW 11/64-40 L=4.3	上牙螺丝	1
12	#01		D2611555B00A	CABLE HOLDER	电线固定夹	1
13	#01		SS4110815SP	SCREW 11/64-40 L=8	螺钉11/64-40 L=8	1
14	#01		21345905	FACE ONCE THROUGH FELT	机壳油毡	2

#01 FOR 1760-7/ 1760L

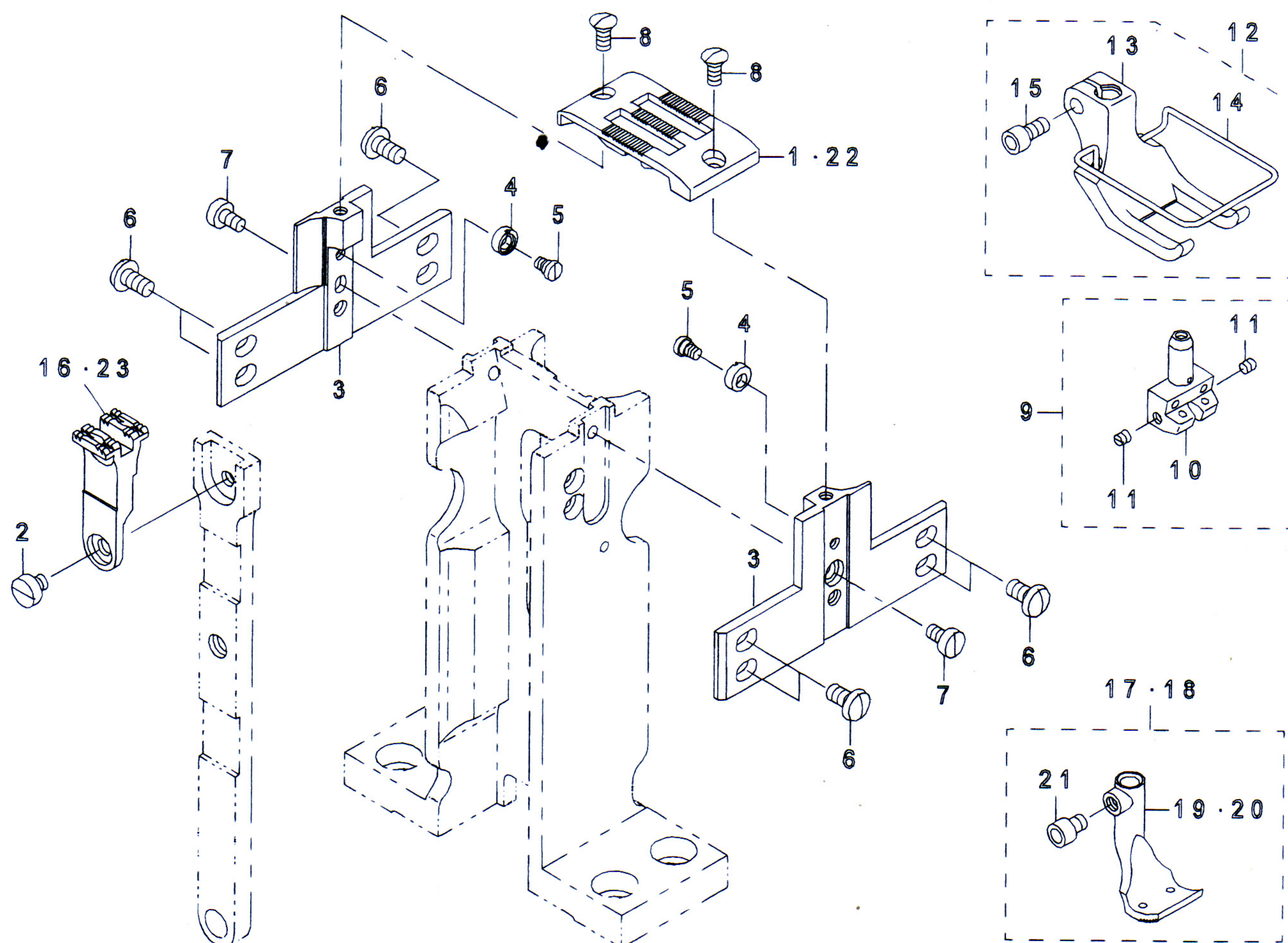
17、针板及压脚部分 (GAUGE COMPONENTS STANDARD PARTS) (FOR HY1710-7, HY1710L)



序号	零件号	说明	编码及型号	英文名称	中文名称	数量
1			40038970	THROAT PLATE	针板 (单针)	1
2			40038972	THROAT PLATE HOLDER A ASM.	针板座 (组件) 左	1
3			40038974	THROAT PLATE HOLDER A	针板座左	-1
4			23007503	ECCENTRIC ROLLER	偏心轮	-1
5			23007602	HINGE SCREW	螺丝	-1
6			40038976	THROAT PLATE HOLDER B ASM.	针板座 (组件) 右	1
7			40038977	THROAT PLATE HOLDER B	针板座右	-1
8			23007503	ECCENTRIC ROLLER	偏心轮	-1
9			23007602	HINGE SCREW	螺丝	-1
10			SS5110810SP	SCREW 11/64-40 L=8	螺丝	4
11			SS6090620SP	SCREW 9/64-40 L=6	螺丝	2
12			SS7090530SP	SCREW 9/64-40 L=4.5	针板螺丝	2
13			40017286	PRESSER FOOT ASM.	外压脚组件	1
14			40017287	PRESSER FOOT	外压脚	-1
15			10713402	FINGER AUXILIARY COVER	护手圈	-1
16			SM6040802TP	SCREW M4X0.7 L=8	剪线电磁铁螺钉	-1
17			SS6110480SP	SCREW 11/64-40 L=4.3	上牙螺丝	1
18			21444559	PRESSER INNER FOOT ASM.	内压脚组件	1
19			SM6040552TP	SCREW M4 L=4.5	螺钉	-1
20			21444500	PRESSER INNER FOOT	内压脚	-1
21			40038971	FEED	送步牙	1
22	#01		40040295	FEED FOOT ASM.	内压脚组件	1
23			40040296	FEED FOOT	内压脚	-1
24			SM6040552TP	SCREW M4 L=4.5	螺钉	-1
25	#01		40040294	FEED	送步牙	1

#01 OPTIONAL PARTS (选配部件)

18、针板及压脚部分 (GAUGE COMPONENTS STANDARD PARTS)
(FOR HY1760-7, HY1760L)

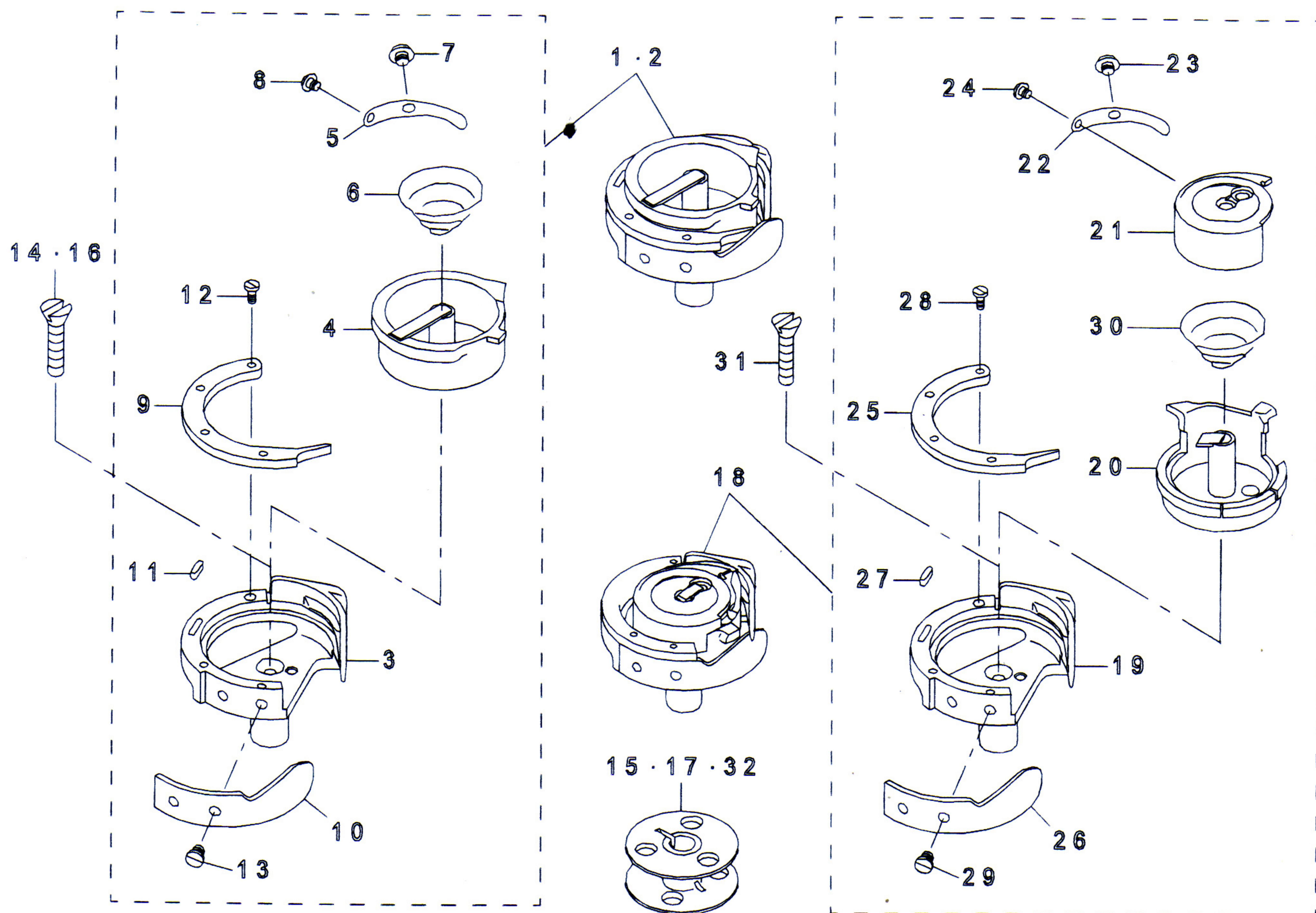


序号	零件号	说明	编码及型号	英文名称	中文名称	数量
1	#01	40038994	NEEDLE PLATE (10MM)	针板10MM	1	
2		SS6110480SP	SCREW 11/64-40 L=4.3	上牙螺丝	1	
3		40038787	THROAT PLATE HOLDER(10MM)	针板座（双针）	2	
4		23007503	ECCENTRIC ROLLER	偏心轮	2	
5		23007602	HINGE SCREW	螺丝	2	
6		SS5110810SP	SCREW 11/64-40 L=8	螺丝	8	
7		SS6090620SP	SCREW 9/64-40 L=6	螺丝	2	
8		SS2090810SP	SCREW 9/64-40 L=7.5	螺丝	2	
9		40038774	NEEDLE CLAMP(10MM) ASM.	针头组件	1	
10		40038775	NEEDLE CLAMP(10MM)	针头（10mm）	-1	
11		SS8080310TP	SCREW 1/8-44 L=2.8	螺丝	-2	
12		40038795	PRESSER FOOT(10MM) ASM.	外压脚组件（10mm）	1	
13		40038796	PRESSER FOOT(10MM)	外压脚（10mm）	-1	
14		40038794	FINGER GURDE(10-12MM)	护手圈	-1	
15		SM6040802TP	SCREW M4X0.7 L=8	剪线电磁铁螺钉	-1	
16	#01	40039007	FEED (3.8-2.4) (10MM)	送步牙10MM	1	
17	#01	40038842	FEED FOOT(10MM) ASM.	内压脚组件（10mm）	1	
18	#02	40038898	FEED FOOT(10MM 60L) ASM.	内压脚组件（10mm）	1	
19	#01	40038843	FEED FOOT(10MM)	内压脚（10mm）	-1	
20	#02	40038899	FEED FOOT(10MM 60L)	内压脚（11mm）	-1	
21		SM6040552TP	SCREW M4 L=4.5	螺钉	-1	
22	#02	40038893	THROAT PLATE(10MM 60L)	针板（10mm）	1	
23	#02	40038897	FEED(10MM 60L)	送布牙(10mm)	1	

#01 FOR 1760-7

#02 FOR 1760L

19、梭床 (HOOK COMPONENTS)

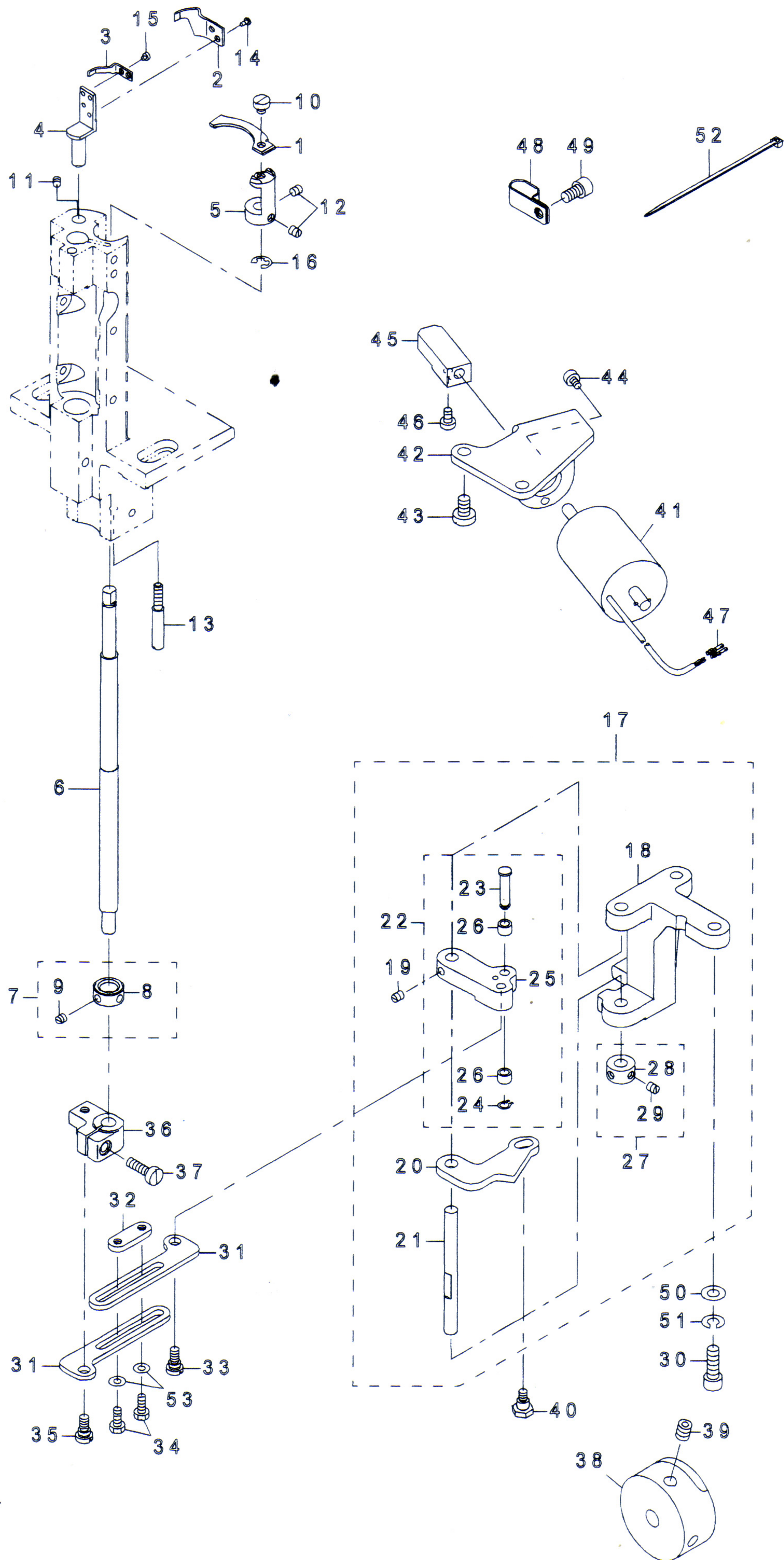


19-5

序号	零件号	说明	编码及型号	英文名称	中文名称	数量
1	#01		40039010	HOOK ASM.	1760粗线梭床	1
2	#02		40039010	HOOK ASM.	1761粗线梭床	2
3			40038732	HOOK	外旋梭	-1
4			40039887	INNER HOOK	内旋梭	-1
5			21442207	TENSION SPRING	梭皮	-1
6			10723500	IDLING PREVENTION SPRING	弹簧	-1
7			21432000	ADJUSTING SCREW	梭皮大螺丝	-1
8			10723401	TENSION SPRING SETSCREW	梭皮小螺丝	-1
9			23026008	INNER HOOK PRESSER WITH HORN	旋梭压板	-1
10			23058506	NEEDLE GUIDE	护针片	-1
11			23026404	FELT	油毡	-1
12			10723104	PRESSER SETSCREW	螺钉	-3
13			22814008	SCREW	螺钉	-2
14	#01		SS1092810SP	SCREW 9/64-40 L=25.4	旋梭固定螺丝	1
15	#01		10759603	ALUMINUM BOBBIN (DOUBLE-CUT)	线芯	1
16	#02		SS1092810SP	SCREW 9/64-40 L=25.4	旋梭固定螺丝	2
17	#02		10759603	ALUMINUM BOBBIN (DOUBLE-CUT)	线芯	2
18	#03		40038870	HOOK ASM. (60L)	1760粗线梭床	2
19			40038732	HOOK	外旋梭	-1
20			40038868	INNER HOOK	内旋梭	-1
21			40038869	CAP	梭壳	-1
22			23058605	TENSION SPRING	梭皮	-1
23			21432000	ADJUSTING SCREW	梭皮大螺丝	-1
24			21432109	ADJUSTING SPRING SCREW	梭皮小螺丝	-1
25			23026008	INNER HOOK PRESSER WITH HORN	压板	-1
26			23058506	NEEDLE GUIDE	护针片	-1
27			23026404	FELT	油毡	-1
28			10723104	PRESSER SETSCREW	螺丝	-3
29			22814008	SCREW	螺丝	-2
30			10723500	IDLING PREVENTION SPRING	弹簧	-1
31	#03		SS1092810SP	SCREW 9/64-40 L=25.4	旋梭固定螺丝	2
32	#03		10759603	ALUMINUM BOBBIN (DOUBLE-CUT)	线芯	2

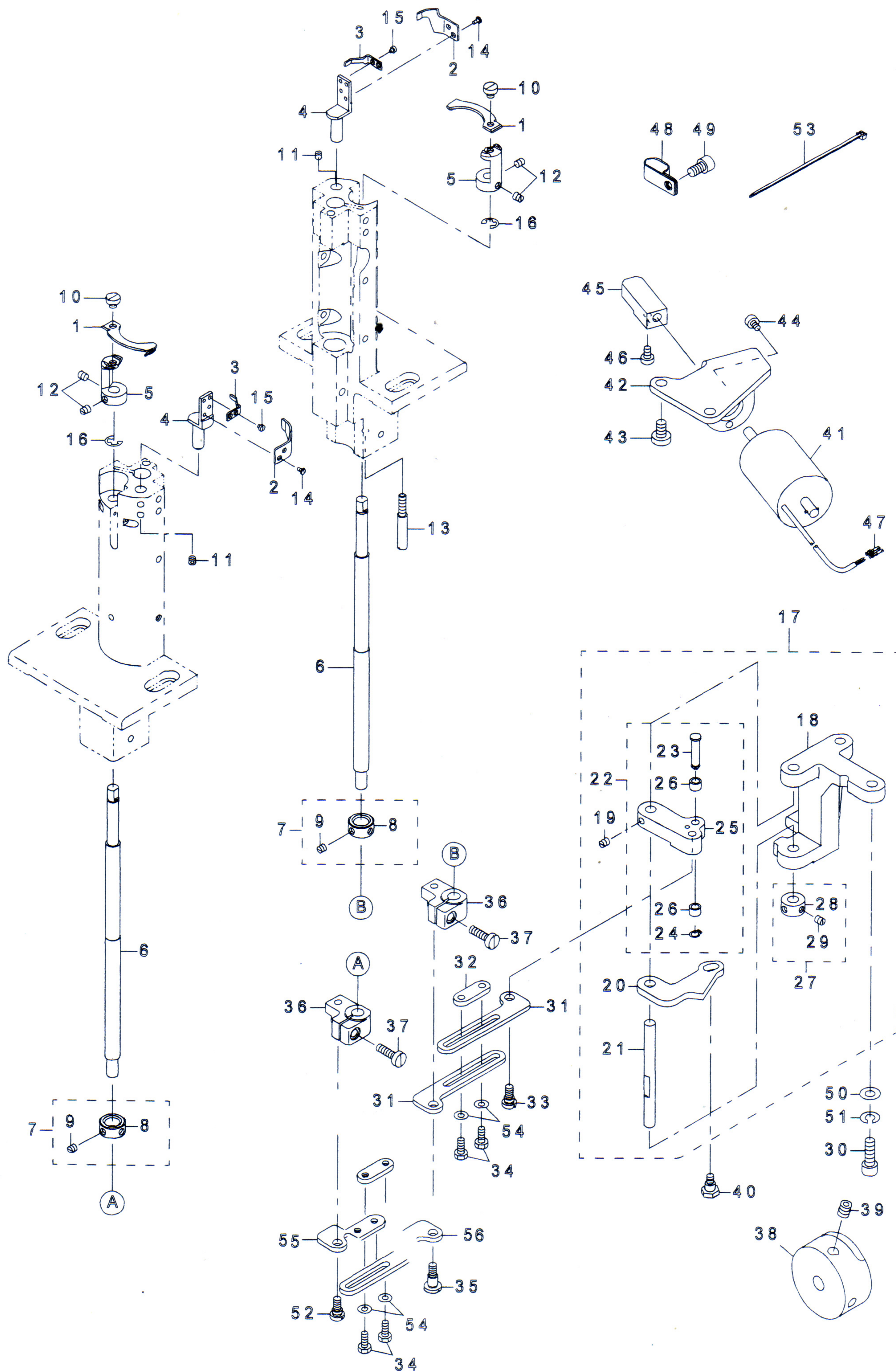
#01 FOR 1710-7
#02 FOR 1760-7
#03 FOR 1760L

20A、切线部分 (THREAD CUTTING COMPONENTS) (FOR HY1710-7)



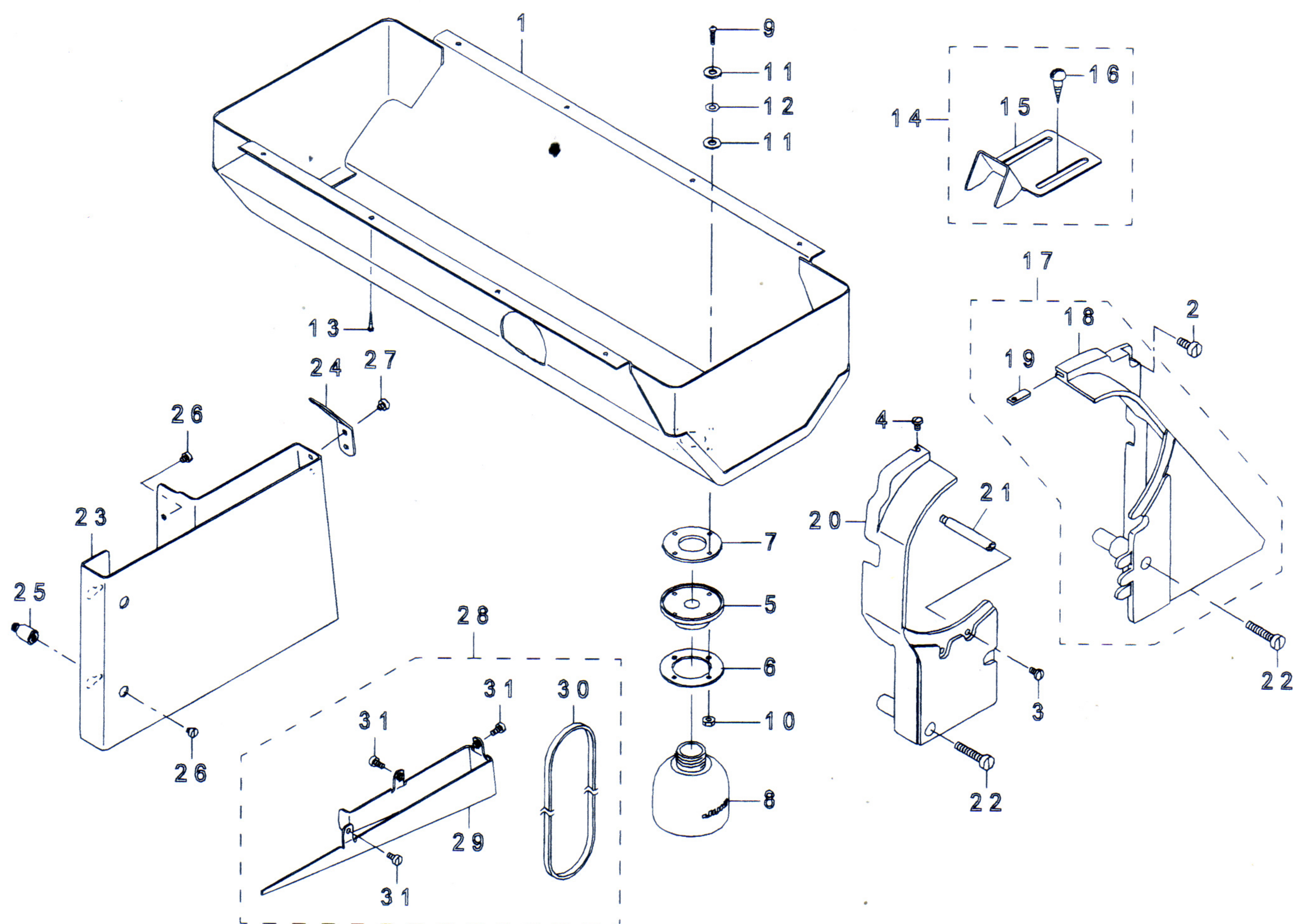
序号	零件号	说明	编码及型号	英文名称	中文名称	数量
1			40038746	MOVING KNIFE	动刀	1
2			40038747	FIXED KNIFE	定刀	1
3			40039404	CLAMP SPRING B	夹线弹片	1
4			40038750	FIXED KNIFE INSTALLING BASE	定刀座	1
5			40038749	MOVING KNIFE INSTALLING BASE	动刀座	1
6			40038751	MOVING KNIFE DRIVING SHAFT	动刀转动轴	1
7			CS0950810SH	THRUST COLLAR ASM. D=9.5 W=8	止推紧圈组件D=9.5 W=8	1
8			CS0950816SH	THRUST COLLAR D=9.5 W=8	止推紧圈D=9.5 W=8	-1
9			SS8110410TP	SCREW 11/64-40 L= 3.5	螺钉11/64-40 L=3.5	-2
10			SS6110480SP	SCREW 11/64-40 L=4.3	螺钉	1
11			SM8040402TP	SCREW M4X0.7 L=4	螺钉	2
12			SS8110520TP	SCREW 11/64-40 L= 4.5	螺钉	2
13			22790505	SENSOR SUPPORT SHAFT B	动刀限位柱	1
14			SS5060410SP	SCREW 3/32-56 L=3.5	螺丝	2
15			SS6060220SP	SCREW 3/32-56 L= 2.0	螺丝	2
16			RE0500000K0	E-RING	卡簧	1
17			40038744	VERTICAL FITTING BASIS ASM.	剪线驱动曲柄组件	1
18			21353701	VERTICAL FITTING BASIS	剪刀驱动曲柄座	-1
19			SS8110510SP	SCREW 11/64-40 L=5	螺钉	-2
20			21354006	THREAD CUTTING DRIVING PLATE	剪线驱动连杆	-1
21			10116804	SHAFT	剪线支架轴	-1
22			40119280	THREAD CUTTING ROLLER ARM ASM	剪线驱动曲柄组件	-1
23			40104369	CAM ROLLER SHAFT	剪线凸轮滚子销钉	-1
24			D2430555B00	SNAP RING	剪线凸轮滚子销钉挡圈	-1
25			21353800	THREAD CUTTING ROLLER ARM	剪线驱动曲柄	-1
26			21440508	THREAD TRIMMER CAM ROLLER	切线驱动曲柄销滚柱	-2
27			CS070081BSH	THRUST COLLAR ASM. D=7 W=8	剪线支架轴轴套组件	-1
28			CS0700811SH	THRUST COLLAR D=7 W=8	剪线支架轴轴套	-1
29			SS8110510SP	SCREW 11/64-40 L=5	螺钉	-2
30			SS6151812TP	SCREW 15/64-28 L=18	剪线驱动曲柄座螺钉	2
31			40039262	CONNECTING ROD	剪线调节连杆	2
32			21354204	STOPPING PLATE	剪线调节连杆锁紧板	1
33			SD0640325SP	HINGE SCREW	剪线调节短连杆连接螺	1
34			SS9111010SP	SCREW 11/64-40 L=9.5	剪线调节连杆锁紧板螺	2
35			SD0640601SP	HINGE SCREW D= 6.35 H= 6.0	剪线调节连杆连接螺钉	1
36			40038983	ROCKING ARM	剪线曲柄	1
37			SS6121610TP	SCREW 3/16-28 L=15.5	螺钉	1
38			40038745	THREAD CUTTING CAM	切线凸轮	1
39			SS8660612TP	SCREW 1/4-40 L=6	螺钉	2
40			SD0640482SP	HINGE SCREW D= 6.35 H= 4.8	剪线驱动连杆螺钉	1
41			21355102	THREAD CUTTING SOLENOID	剪线电磁铁	1
42			21354600	SOLENOID FITTING PLATE	剪线电磁铁座	1
43			SS6151040SP	SCREW 15/64-28 L=10	剪线电磁铁座螺钉	2
44			SM6040802TP	SCREW M4X0.7 L=8	剪线电磁铁螺钉	2
45			21354709	SOLENOID CONNECTING PLATE	剪线驱动连杆连接块	1
46			SS6110710TP	SCREW 11/64-40 L= 6.5	螺钉	2
47			HK03464000B	PIN CONTACT	接线端子	2
48			D2112555B00	CORD HOLDER LARGE	电线固定夹	1
49			SM6061002TP	SCREW M6 L=10	螺钉	1
50			WP0621016SD	WASHER 6.2X13X1	平垫圈	2
51			WS0610002KP	SPRING WASHER	弹簧圈	2
52			EA9500B0100	CABLE BAND	剪线调节连杆螺钉	1
53			WP0501016SD	WASHER 5X10.5X1	平垫	2

20B、切线部分 (THREAD CUTTING COMPONENTS) (FOR HY1760-7)



序号	零件号	说明	编码及型号	英文名称	中文名称	数量
1			40038746	MOVING KNIFE	动刀	2
2			40038747	FIXED KNIFE	定刀	2
3			40039404	CLAMP SPRING B	夹线弹片	2
4			40038750	FIXED KNIFE INSTALLING BASE	定刀座	2
5			40038749	MOVING KNIFE INSTALLING BASE	动刀座	2
6			40038751	MOVING KNIFE DRIVING SHAFT	动刀转动轴	2
7			CS0950810SH	THRUST COLLAR ASM. D=9.5 W=8	止推紧圈组件D=9.5 W=8	2
8			CS0950816SH	THRUST COLLAR D=9.5 W=8	止推紧圈D=9.5 W=8	-2
9			SS8110410TP	SCREW 11/64-40 L= 3.5	螺钉11/64-40 L=3.5	-4
10			SS6110480SP	SCREW 11/64-40 L=4.3	螺钉	2
11			SM8040402TP	SCREW M4X0.7 L=4	螺钉	4
12			SS8110520TP	SCREW 11/64-40 L= 4.5	螺钉	4
13			22790505	SENSOR SUPPORT SHAFT B	动刀限位柱	1
14			SS5060410SP	SCREW 3/32-56 L=3.5	螺丝	4
15			SS6060220SP	SCREW 3/32-56 L= 2.0	螺丝	4
16			RE0500000K0	E-RING	卡簧	2
17			40038744	VERTICAL FITTING BASIS ASM.	剪线驱动曲柄组件	1
18			21353701	VERTICAL FITTING BASIS	剪刀驱动曲柄座	-1
19			SS8110510SP	SCREW 11/64-40 L=5	螺钉	-2
20			21354006	THREAD CUTTING DRIVING PLATE	剪线驱动连杆	-1
21			10116804	SHAFT	剪线支架轴	-1
22			40119280	THREAD CUTTING ROLLER ARM ASM	剪线驱动曲柄组件	-1
23			40104369	CAM ROLLER SHAFT	剪线凸轮滚子销钉	-1
24			D2430555B00	SNAP RING	剪线凸轮滚子销钉挡圈	-1
25			21353800	THREAD CUTTING ROLLER ARM	剪线驱动曲柄	-1
26			21440508	THREAD TRIMMER CAM ROLLER	切线驱动曲柄销滚柱	-2
27			CS070081BSH	THRUST COLLAR ASM. D=7 W=8	剪线支架轴轴套组件	-1
28			CS0700811SH	THRUST COLLAR D=7 W=8	剪线支架轴轴套	-1
29			SS8110510SP	SCREW 11/64-40 L=5	螺钉	-2
30			SS6151812TP	SCREW 15/64-28 L=18	剪线驱动曲柄座螺钉	2
31			40039262	CONNECTING ROD	剪线调节连杆	4
32			21354204	STOPPING PLATE	剪线调节连杆锁紧板	2
33			SD0640325SP	HINGE SCREW	剪线调节短连杆连接螺	1
34			SS9111010SP	SCREW 11/64-40 L=9.5	剪线调节连杆锁紧板螺	4
35			SD0640601SP	HINGE SCREW D= 6.35 H= 6.0	剪线调节连杆连接螺钉	1
36			40038983	ROCKING ARM	剪线曲柄	2
37			SS6121610TP	SCREW 3/16-28 L=15.5	螺钉	2
38			40038745	THREAD CUTTING CAM	切线凸轮	1
39			SS8660612TP	SCREW 1/4-40 L=6	螺钉	2
40			SD0640482SP	HINGE SCREW D= 6.35 H= 4.8	剪线驱动连杆螺钉	1
41			21355102	THREAD CUTTING SOLENOID	剪线电磁铁	1
42			21354600	SOLENOID FITTING PLATE	剪线电磁铁座	1
43			SS6151040SP	SCREW 15/64-28 L=10	剪线电磁铁座螺钉	2
44			SM6040802TP	SCREW M4X0.7 L=8	剪线电磁铁螺钉	2
45			21354709	SOLENOID CONNECTING PLATE	剪线驱动连杆连接块	1
46			SS6110710TP	SCREW 11/64-40 L= 6.5	螺钉	2
47			HK03464000B	PIN CONTACT	接线端子	2
48			D2112555B00	CORD HOLDER LARGE	电线固定夹	1
49			SM6061002TP	SCREW M6 L=10	螺钉	1
50			WP0621016SD	WASHER 6.2X13X1	平垫圈	2
51			WS0610002KP	SPRING WASHER	弹簧圈	2
52			SD0640325SP	HINGE SCREW	剪线短连杆连接螺钉	1
53			EA9500B0100	CABLE BAND	剪线调节连杆螺钉	1
54			WP0501016SD	WASHER 5X10.5X1	平垫	4
55				THREAD CUTTING DRIVING PLATE	剪线驱动连杆	1
56				THREAD CUTTING DRIVING PLATE	剪线驱动连杆	1

21、油盆及护罩 (BELT COVER & OIL RESERVOIR COMPONENTS)

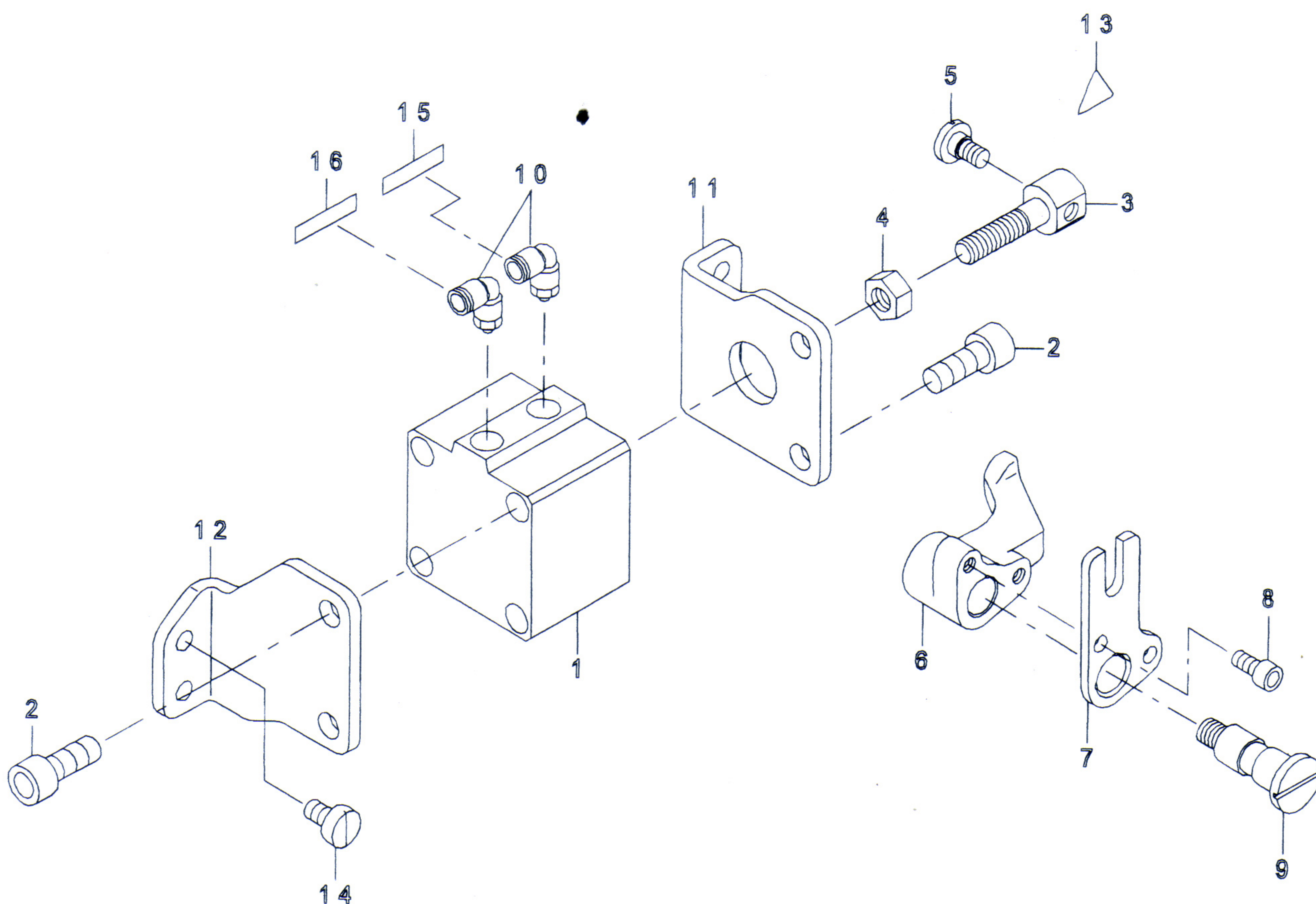


21.5

序号	零件号	说明	编码及型号	英文名称	中文名称	数量
1			21351457	OIL RESERVOIR ASM.	大油盘	1
2			SS6151440SP	SCREW 15/64-28 L=14	螺钉15/64-28 L=14	1
3			SS7110840SP	SCREW 11/64-40 L=7.8	螺钉	1
4			SS5110740TP	SCREW 11/64-40 L=6.5	螺钉11/64-40 L=6.5	1
5			40025299	OIL POT JOINT	集油壶接头	1
6			21379003	OIL MANAGEMENT WASHER	油封压板	1
7			B8112220000	OIL SEAL	油封	1
8			40025300	OIL POT	油壶	1
9			SM3031401SE	SCREW M3X0.5 L=14	油封压板螺钉	4
10			NM6030001SC	NUT M3	螺母	4
11			10748101	OIL REMOVING SETSCREW PACKING	排油螺钉垫	8
12			WP0320501SC	WASHER M3	平垫	4
13			SK3241601SC	WOOD SCREW D=2.4 L=16	铁钉	8
14			10755254	BELT COVER C ASM. (FOR JE)	皮带罩C组件(用FOR JE)	1
15			10755205	BELT COVER C(JE)	皮带罩C(用于JE)	-1
16			SK3482500SC	WOOD SCREW D=4.8 L=25	木螺钉D=4.8 L=2.5	-2
17			21351150	BELT COVER ASM. (RIGHT)	皮带罩组件(右)	1
18			21351101	BELT COVER (RIGHT)	皮带罩(右)	-1
19			21351002	BELT COVER AUXILIARY PLATE	皮带罩辅助板	-1
20			21351200	BELT COVER (LEFT)	皮带罩(左)	1
21			D8232241E00	BELT COVER SUPPORT A	皮带罩支架A	1
22			SS6153040SP	SCREW 15/64-28 L=30	螺钉15/64-28 L=30	2
23			40038823	BELT COVER (UNDER)	防护罩	1
24			40017309	BELT COVER LID	防护罩舌片	1
25			40038824	BELT COVER STUD	防护罩连接螺钉	2
26			SS6110480SP	SCREW 11/64-40 L=4.3	上牙螺丝	4
27			SS6110480SP	SCREW 11/64-40 L=4.3	上牙螺丝	2
28	#01		40080024	BELT COVER (FOR OBLIQUE TABLE	小皮带罩组件	1
29			40078969	BELT COVER(FOR OBLQUE TABLE)	小皮带罩	-1
30			MTJVH00550A	V-BELT 55INCH	皮带	-1
31			SS6110480SP	SCREW 11/64-40 L=4.3	上牙螺丝	-3

#01 OPTIONAL PARTS (选配部件)

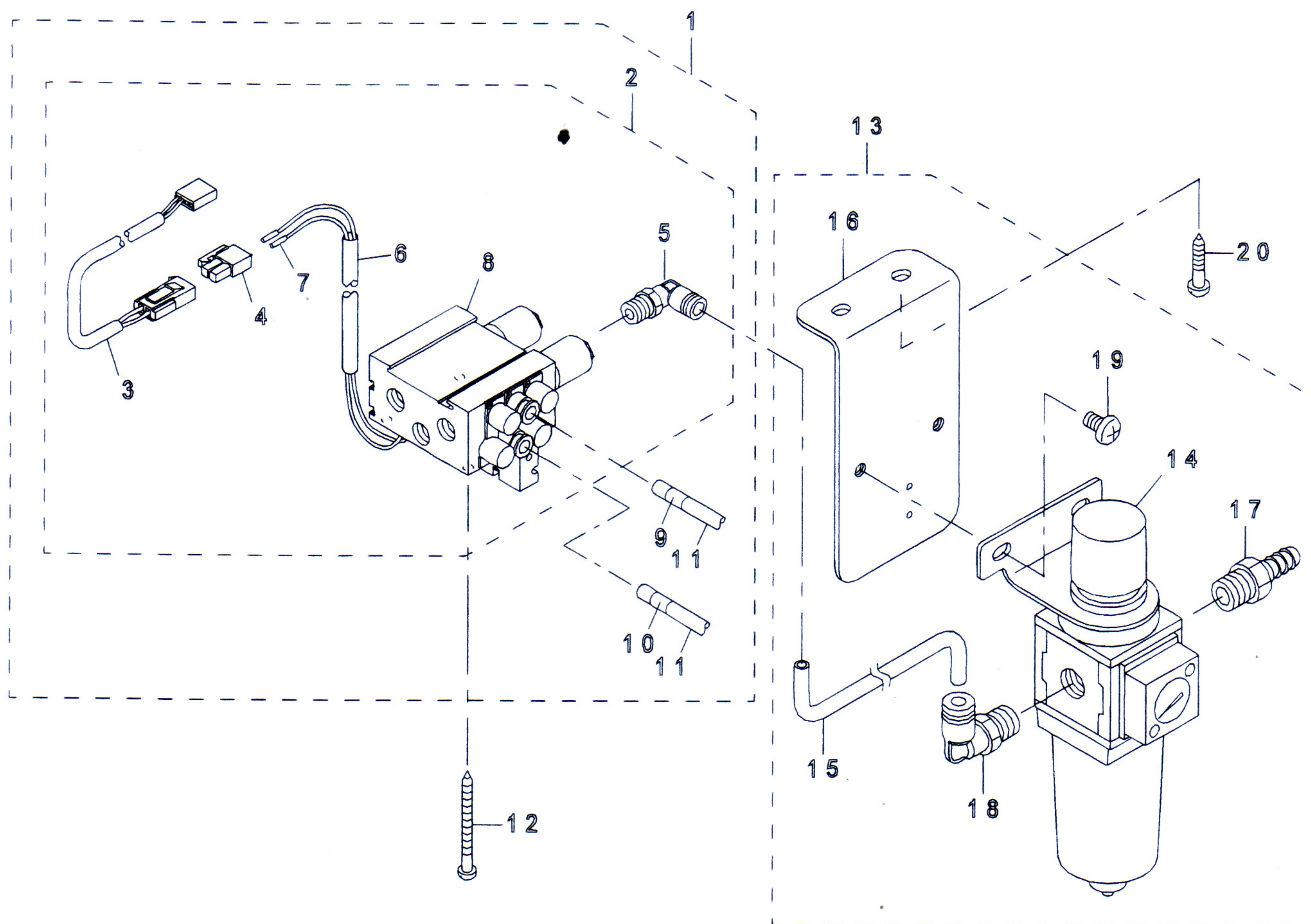
22、自动抬压脚装置(选配) (AUTOMATIC PRESSER LIFTING MECHANISM COMPONENTS) (OPTIONAL PARTS)



22.5

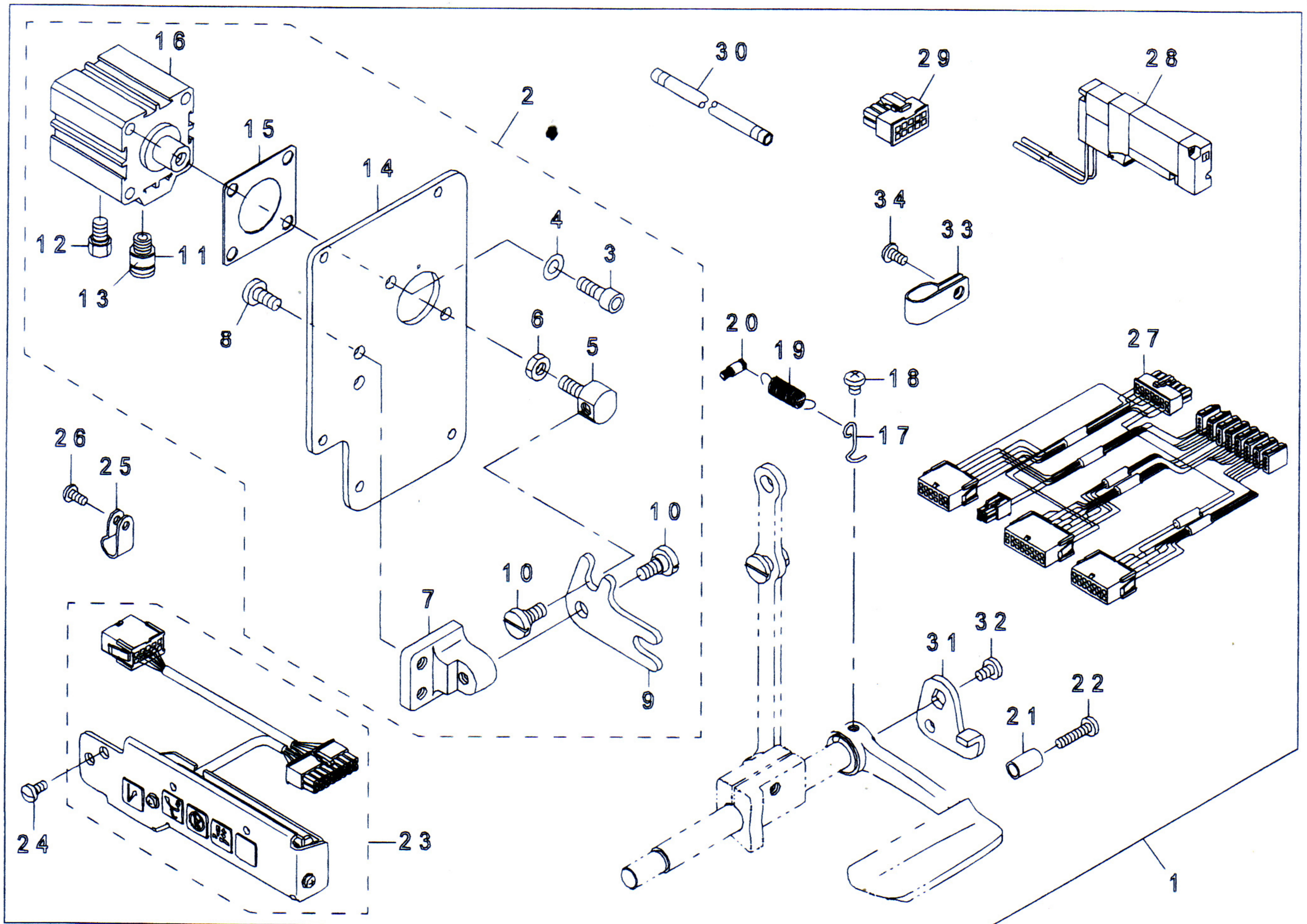
序号	零件号	说明	编码及型号	英文名称	中文名称	数量
1			PA400150100	AIR CYLINDER	抬压脚气缸M8	1
2			SM6082002TP	SCREW M8 L=20	气缸安装螺钉	4
3			21356506	CYLINDER CONNECTING SCREW	抬压脚气缸接头	1
4			NM6080001SE	NUT M8	螺母	1
5			SD0720331SP	HINGE SCREW D=7.24 H=3.3	抬压脚气缸接头螺钉	1
6			21388509	PRESSER LIFTER LEVER A	气动抬压脚曲柄	1
7			21356803	PRESSER LIFTER LEVER B	气动抬压脚拨叉	1
8			SM6051002TP	SCREW M5X0.8 L=10	拨叉固定螺钉	2
9			21356704	SHAFT	气动抬压脚曲柄螺钉	1
10			PJ304065101	ELBOW UNION 6XPT1/8	螺纹接头	2
11			21356308	CYLINDER STAY (FRONT)	抬压脚气缸安装架 (前)	1
12			21356407	CYLINDER STAY (REAR)	抬压脚气缸安装架 (后)	1
13			CM300200001	ATTENTION SEAL 16	安全标志	1
14			SS6151040SP	SCREW 15/64-28 L=10	剪线电磁铁座螺钉	4
15			HX00295000A	WIRE MARK (2)	标签	1
16			HX00295000B	WIRE MARK (3)	标签	1

23、气源处理组件（选配）（AIR MECHANISM COMPONENTS）（OPTIONAL PARTS）



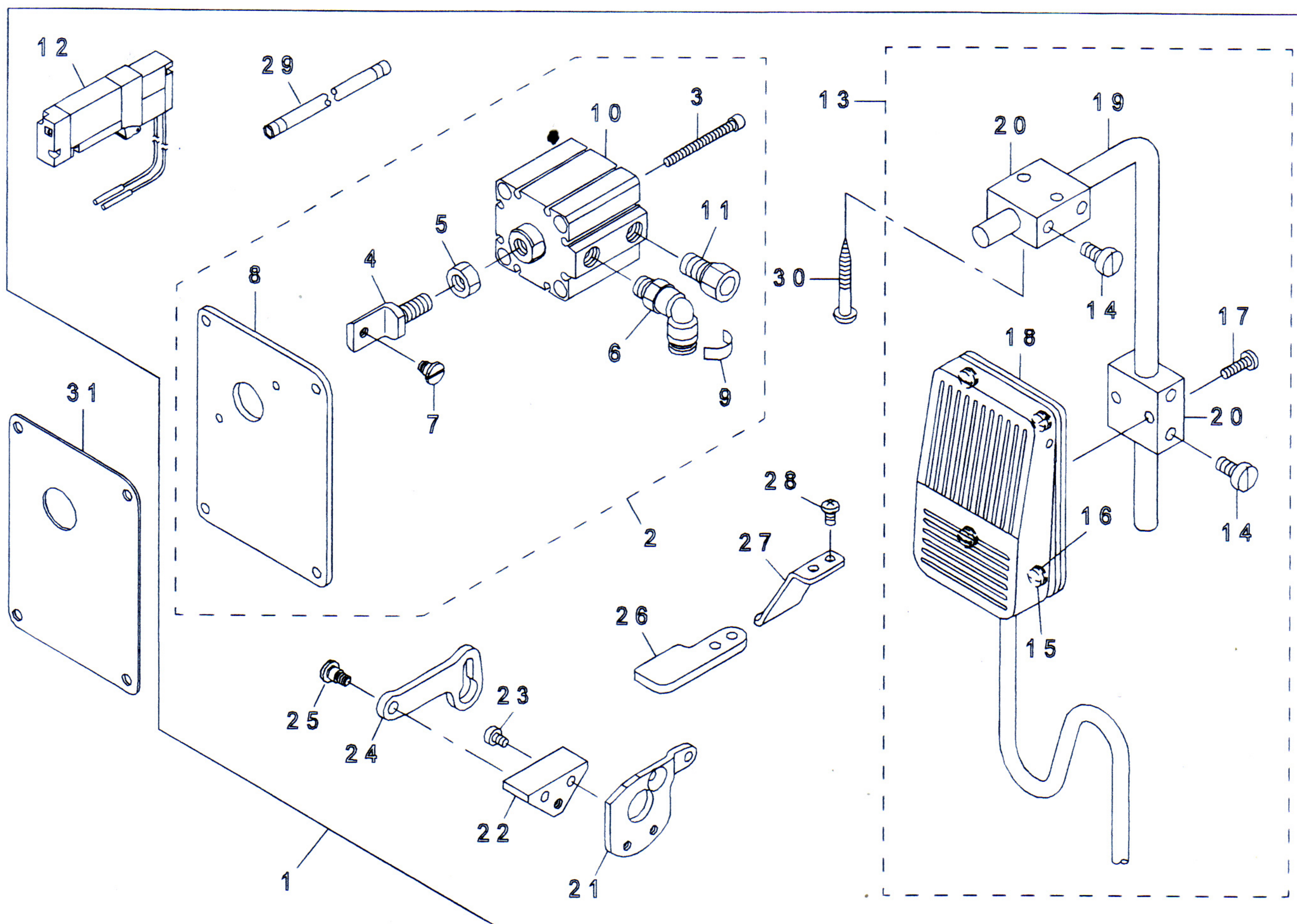
序号	零件号	说明	编码及型号	英文名称	中文名称	数量
1			40038906	AIR APPRATUS (P) ASM.	气动控制系统	1
2			40038905	ELECTROMAGNETIC VALVE (P) ASM.	气动控制组件	-1
3			40025359	AK CORD ASM.	插头	-1
4			HK034610020	2-POLE NYLON PLUG	插头	-1
5			GAK29010000	ELBOW B	弯接头	-1
6			GAKA1503000	INSULATION TUBE	电线	-0.2
7			HK03464000A	TERMINAL FEMALE	接线用端子	-2
8			40038904	MAGNETIC VALVE (P)	三联电磁阀座	-1
9			HX00295000A	WIRE MARK (2)	气管	-3
10			HX00295000B	WIRE MARK (3)	气管	-3
11			BT0600401EB	TUBE	气管	-2
12			SK3385001SE	WOOD SCREW D=3.8 L=50	气管	4
13			40038722	FILTER REGULATOR ASM.	供气系统	1
14			PF0552170A0	FILTER REGULATOR	调压过滤阀	-1
15			BT0600401EB	TUBE	气管	-1
16			40038723	FILTER REGULATOR MOUNTING PLA	安装板	-1
17			GAK29011000	NIPPLE	接头	-1
18			GAK29009000	ELBOW	螺纹直通管接头	-1
19			SM4061001SB	SCREW M6 L=10	螺钉	-2
20			SK3482501SE	WOOD SCREW D=4.8 L=25	木螺钉	2

24、自动倒缝装置（选配）（AUTOMATIC BACK COMPONENTS）（OPTIONAL PARTS）



序号	零件号	说明	编码及型号	英文名称	中文名称	数量
1			40040415	OPTIONAL PARTS (BT)	自动倒缝系统	1
2			40040660	WINDOW PLATE ASM.	倒缝气缸装置	1
3			SM6061602TP	SCREW M6 L=16	气缸安装螺钉	-2
4			WP0641601SD	WASHER M6	垫圈	-2
5			21348602	CYLINDER CONNECTING SCREW	倒顺时针距气缸传动螺钉	-1
6			NM6060003SC	NUT M6	螺母	-1
7			21348503	FITTING BASE	倒缝拨叉座	-1
8			SS7151210SP	SCREW 15/64-28 L=12	倒缝拨叉座螺钉	-2
9			21348701	BACKWARD FEED LINK	倒缝针距拨叉	-1
10			SD0800352SP	HINGE SCREW D=8 H=3.5	倒缝针距拨叉传动螺钉	-2
11			PJ301065104	HALF UNION	直接头	-1
12			PX015101000	MUFFLER	消音器	-1
13			HX002950000	WIRE MARK (1)	标签	-1
14			40043357	WINDOW PLATE H	大后窗盖	-1
15			21349105	CYLINDER PACKING	防油垫	-1
16			PA320150200	JIG CYLINDER	倒缝气缸	-1
17			22656003	SPRING SUSPENSION	倒缝扳手拉簧勾	1
18			SS4120615SP	SCREW 3/16-28 L=6	拉簧勾螺钉	1
19			26226209	SPRING	倒缝扳手拉簧	1
20			10120004	SPRING SUSPENSION	拉簧螺钉	1
21			22952501	BACK LEVER STOPPER	倒缝扳手限位套	1
22			SS7111810SP	SCREW 11/64-40 L=18	螺钉	1
23			40024849	5RANGE SWITCH ASM.	面板操作按钮组件	1
24			SS7110840SP	SCREW 11/64-40 L=7.8	螺钉	2
25			HX00123000A	CABLE CLIP	电线固定夹	3
26			SS4110815SP	SCREW 11/64-40 L=8	螺钉11/64-40 L=8	3
27			40064512	RELAY CORD F ASM.	连接线	1
28			40040419	ELECTORMAGNETIC VALVE (1) ASM	电磁阀	1
29			HK034610100	10P CONNECTOR	插头	1
30			40040671	AIR HOSE ASM. (BT)	气管	1
31			22656102	REVERSE FEED LINK (1)	倒缝扳手连接板	1
32			SS7120760SP	SCREW 3/16-28 L=7.0	下轴轴承固定螺钉	1
33			D2112555B00	CORD HOLDER LARGE	电线固定夹	2
34			SS6111140SP	SCREW 11/64-40 L=11	接地用螺钉	2

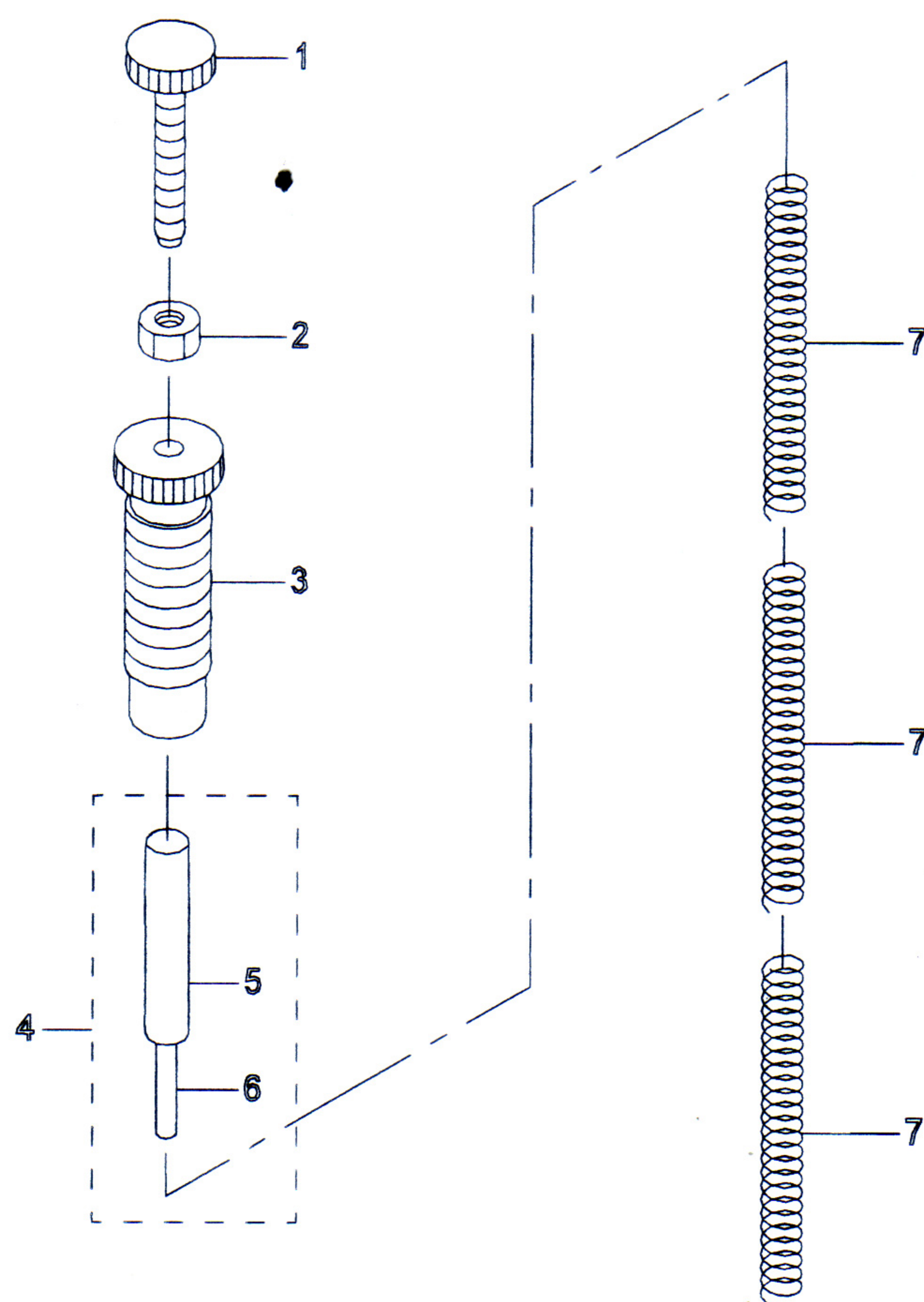
25、DL装置（选配）（DL MECHANISM COMPONENTS）（OPTIONAL PARTS）



253

序号	零件号	说明	编码及型号	英文名称	中文名称	数量
1			40040416	OPTIONAL PARTS (DL)	DL系统	1
2			40040663	WINDOW PLATE ASM.	DL气缸装置	1
3			SM6044002TP	SCREW	气缸安装螺钉	-2
4			21438403	CYLYNDER CONNECTING SCREW	控制连接螺钉M6	-1
5			NM6080721SE	NUT M8	螺母	-1
6			PJ304065101	ELBOW UNION 6XPT1/8	弯接头	-1
7			SD0600403TP	HINGE SCREW	螺钉	-1
8			21437207	WINDOW PLATE F	后窗板	-1
9			HX00295000C	WIRE MARK (4)	气管标记	-1
10			PA320200100	JIG CYLINDER	气缸	-1
11			PX015101000	MUFFLER	消音器	-1
12			40040420	ELECTROMAGNETIC VALVE (4) ASM.	电磁阀	1
13			40025036	KNEE SWITCH ASM.	膝控系统	1
14			SS6151220SP	SCREW 15/64-28 L=11.5	螺钉	-4
15			SS7110710SL	SCREW 11/64-40 L=7.0	螺钉	-4
16			WP0480856SP	WASHER 4.8X8.4X0.8	垫圈	-4
17			SS7111410SP	SCREW 11/64-40 L=14	螺钉	-2
18			GAKA14040A0	KNEE SWITCH A ASM.	膝控组件	-1
19			MAT80231T00	DRIVING BAR T002	驱动杆	-1
20			MAT80230T00	KNEE SWITCH SUPPORT BASE	膝控固定块	-2
21			21438106	STOPPER PLATE B	支架板	1
22			21438601	MUTUAL VERTICAL LINK SPASER	连接安装座	1
23			SS6110610TP	SCREW 11/64-40 L=6	螺钉11/64-40 L=6.5	2
24			21438502	MUTUAL VERTICAL LINK	连杆	1
25			SD0600454TP	SHOULDER SCREW	螺钉	1
26			21438205	UPPER FEED STOPPER PLATE	挡板	1
27			21438700	MUTUAL VERTICAL LINK SUPPORT	支撑板	1
28			SS4110815SP	SCREW 11/64-40 L=8	螺钉11/64-40 L=8	2
29			40040672	AIR HOSE ASM. (DL)	气管	1
30			SK3514000SC	WOOD SCREW D=5.1 L=40	木螺钉	2
31			21437306	WINDOW PLATE E PACKING	油垫	1

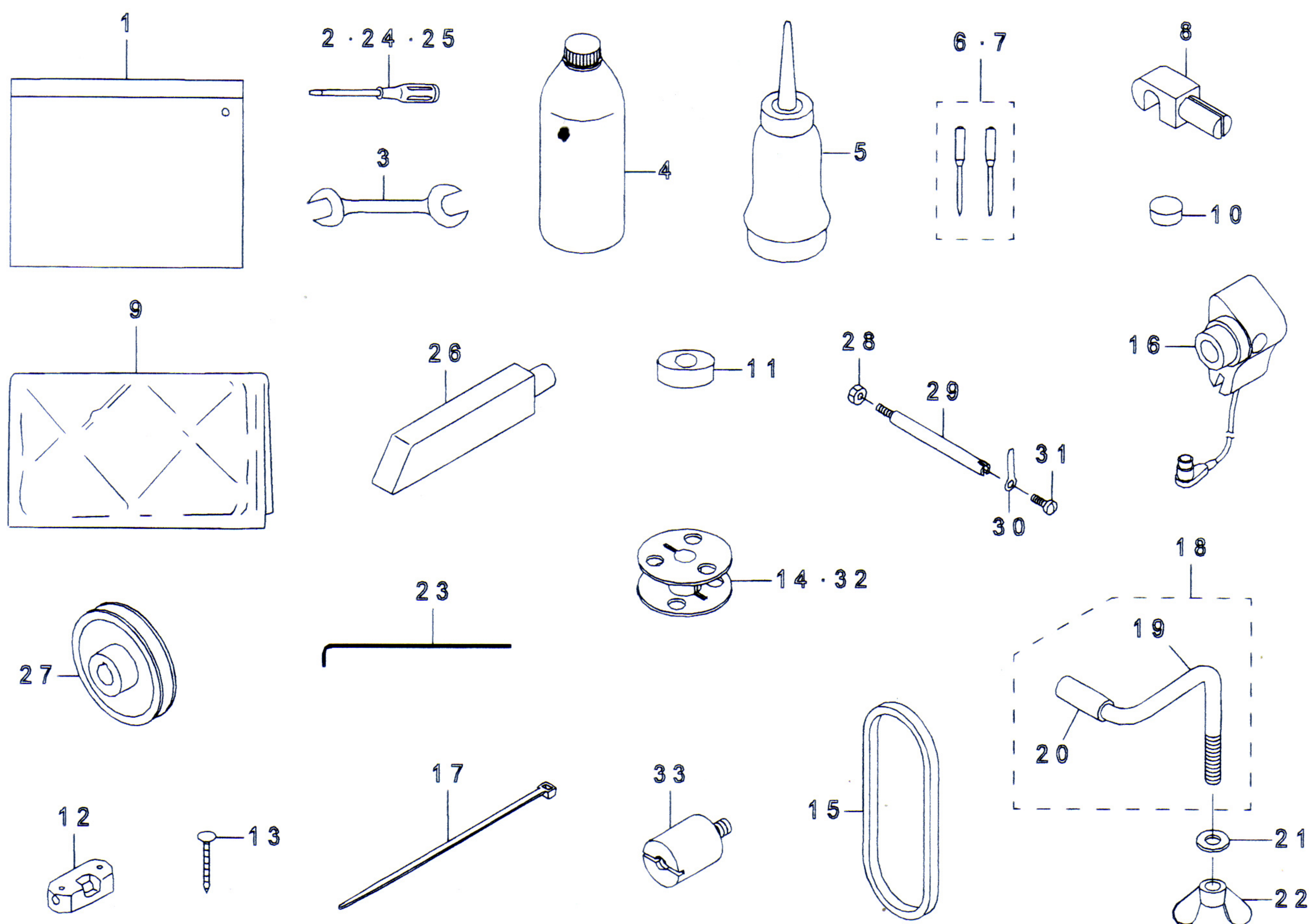
26、双重夹具装置（选配）（ADDITIONAL SPRING FOR PRESSER BAR COMPONENTS）
（OPTIONAL PARTS）



26

序号	零件号	说明	编码及型号	英文名称	中文名称	数量
1			21441407	SOLENOID INSTALLING PLATE	松线电磁铁安装座	1
2			SS7110910TP	SCREW 11/64-40 L= 8.5	松线电磁铁安装座螺钉	2
3			21363106	TENSION RELEASE SOLENOID	松线电磁铁	1
4			SS7110570SP	SCREW 11/64-40 L= 4.8	松线电磁铁安装螺钉	2
5			40062388	WASHER	小垫圈	1
6			HK03464000B	PIN CONTACT	松线电磁铁连接杆	2
7			21441209	TENSION RELEASE BAR	松线螺杆	1
8			21441308	COUPLING	松线螺杆连接架	1
9			NM6040001SN	NUT M4X0.7	GB/T6170-2000松线螺杆	1
10			NM6040001SN	NUT M4X0.7	GB/T6170-2000松线螺杆	1
11			NM7040062SB	NUT M4	GB/T6170-2000松线螺杆	1
12			WP0501046SC	WASHER 5 X 13 X 1	大垫圈	1
13			HX00123000A	CABLE CLIP	电缆夹	1

28、附件 (ACCESSORIES PARTS COMPONENTS)



序号	零件号	说明	编码及型号	英文名称	中文名称	数量
1			B9101552000	ACCESSORY BOX	附件塑料袋	1
2			22933006	SCREW DRIVER LARGE	中起子	1
3			B9113012000	WRENCH (9X10)	呆扳手	1
4			MDFRX2700C0	NEW DEFRIX OIL NO. 2 (700CC)	油壶(含2升机油)	1
5			J1067000000	OILER	小油壶	1
6	#04		MC321002002	NEEDLE 134-35 #200-2	机针	1
7	#05		MC321001402	NEEDLE 134-35 #140-2	机针	1
8			B8213012000	BED HINGE CONNECTION	带钩合页	2
9			40048536	HEAD_COVER	机壳外罩	1
10	#01		B8206012000	FELT CUSHION	防震垫	4
11	#01		B8209012000	RUBBER CUSHION	防震块	4
12	#01		10529600	WASHER	胶合页	2
13	#01		10539906	SET NAIL	钉	8
14	#06		10759603	ALUMINUM BOBBIN (DOUBLE-CUT)	线芯	2
15	#02		MTJVH00530A	V BELT 53INCH	皮带	1
16	#02		40026920	SYNCHRONIZER ASM.	定针器	1
17	#02		EA9500B0100	CABLE BAND	线卡	3
18			40038827	BED CLAMP STICK ASM.	车头稳定螺杆组件	1
19			40038828	BED CLAMP STICK	车头稳定螺杆	-1
20			BT1200801EF	TUBE	胶套	-0
21			WP0841601SC	WASHER 8.4X17.4X1.6	平垫	1
22			NM9080001SC	NUT	螺母	1
23	#06		10777407	WRENCH 2.5MM	六角扳手	1
24			22933105	SCREW DRIVER MIDDLE	大起子	1
25			22933204	SCREW DRIVER SMALL	小起子	1
26			10528800	FRAME SUPPORT BAR	靠木	1
27	#02		MTSP00700C0	MOTOR PULLEY ASM. P. C. D 70	马达轮	1
28	#02		NS6150430SP	NUT 15/64-28	螺母	1
29	#02		D7101245E00	SYNCHRONIZER HOLDER STUD	定针器固定杆	1
30	#02		B9109246000	DETECTOR SUPPORT PLATE	定针器固定片	1
31	#02		SS7110710SP	SCREW 11/64-40 L=7	螺钉11/64-40 L=7	1
32	#03		10759603	ALUMINUM BOBBIN (DOUBLE-CUT)	线芯	1
33	#02		B8404352000	BELT COVER SUPPORT STUD	护罩连接螺丝	2

#01 HEAD ONLY HEAD AND MOTOR DELIVERY ONLY

#02 OPTIONAL PARTS (FOR 1760L) (选配部件)

#03 FOR 1710-7

#04 FOR 1760L

#05 FOR 1710-7/ 1760-7

#06 FOR 1760-7/ 1760L

**N-C CARPET BINDING
& EQUIPMENT CORP.
858 SUMMER AVE.
NEWARK, NJ 07104
PHONE (973) 481-3500
TOLL FREE (800) 526-1184
FAX (973) 481-0839
EMAIL: SALES@NCCARPET.COM
WWW.NCCARPET.COM**